

**Al Takamul Company For
Engineering Testing
And Professional Safety Limited**



Iraq, Basra, Noth Rumaila



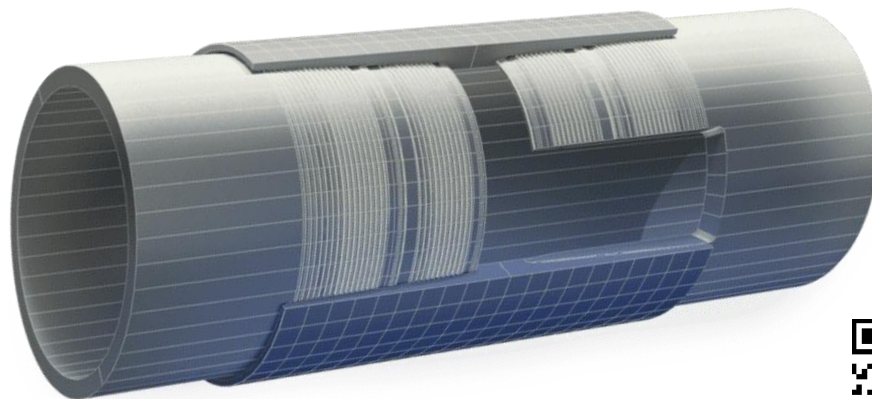
op@qualitycontrol-iraq.com
admin@qualitycontrol-iraq.com



00964 7810009138

08.JUN.2024

TUBING Inspection Report



Submitted To:



DAQING DRILLING(DQ22)



Corporate
Partner



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138



Al Takamul Company For Engineering Testing And Professional Safety Limited

3 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	08.JUN.2024
Location	DQ-22 (RU-618)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

DESCRIPTION

TUBING 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Galling caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

PIN & BOX VAM TOP CONNECTION INSPECTED AREA

Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
3 1/2"	9.20'	0.254	2.867	3.908	2.959	3.032	7.05	2.59	2.643	1.448
Regular Yield Strength (1000 lb)										
55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi			
	207	760	803	929	1056	1183	1267			
NOTE: Running Vam Top- Dop quantities required Dope volume 25 cm ³ or 1.5 in ³ .										



FINAL RESULTS

No's

- 265 TUBING Joints 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.
- 260 TUBING Joints Were Found "Acceptable" At The Time of Inspection.
- 2 TUBING Joints Were Found "UnAcceptable" From Pin Connection Thread Damage&Rusted Rejected.
- 3 TUBING Joints Were Found "UnAcceptable" From Box Connection Thread Damage&Rusted Rejected.

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	HAMZA ALI	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	ASNT LEVEL II, UT, UT II	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:		08.JUN.2024					
Location/Rig:		DQ-22 (RU-618)		Report No.:		QC-DQ-06-24-0177					
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION				Make-up Loss					
Wall Thickness		0.254"		3 1/2"VAM TOP 9.20PPF VAM TOP L-80		ID: 2.926" OD: 3.500" Drift: 2.867"					
Joint designation		Total Length		Visual Thread Inspection		END AREAS					
SERIAL:NO		Actual # on JT.		(m)				Thread Profile Gauge PIN BOX			
1		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
2		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
3		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
4		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
5		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
6		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
7		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
8		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
9		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
10		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
11		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
12		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
13		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
14		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
15		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
16		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
17		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
18		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
19		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
20		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
21		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
22		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
23		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
24		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
25		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
26		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
27		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
28		4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
29		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
30		3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-		OK OK OK		READY TO USE			
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Qualification:		ASNT Level II (MT, PT, UT)		NAVEED HUSSAIN		Supervisor:		M.WAQAS		Customer Name:	
Signature:										Customer Signature:	

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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
31	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
32	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
33	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
34	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
35	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
36	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
37	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
38	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
39	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
40	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
41	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
42	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
43	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
44	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
45	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
46	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
47	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
48	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
49	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
50	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
51	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
52	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
53	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
54	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
55	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
56	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
57	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
58	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
59	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
60	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
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Signature:						Customer Signature:

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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
61	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
62	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
63	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
64	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
65	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
66	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
67	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
68	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
69	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
70	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
71	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
72	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
73	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
74	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
75	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
76	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
77	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
78	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
79	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
80	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
81	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
82	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
83	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
84	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
85	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
86	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
87	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
88	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
89	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
90	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
91	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
92	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
93	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
94	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
95	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
96	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
97	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
98	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
99	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
100	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
101	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
102	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
103	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
104	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
105	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
106	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
107	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
108	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
109	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
110	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
111	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
112	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
113	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
114	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
115	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
116	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
117	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
118	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
119	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
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124	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
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127	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
128	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
129	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
130	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
131	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
132	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
133	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
134	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
135	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
136	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
137	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
138	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
139	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
140	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
141	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
142	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
143	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
144	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
145	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
146	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
147	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
148	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
149	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
150	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.aks@qualitycontrol-iraq.com



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	08.JUN.2024	
Location/Rig:		DQ-22 (RU-618)		Report No.:	QC-DQ-06-24-0177	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
151	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
152	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
153	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
154	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
155	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
156	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
157	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
158	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
159	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
160	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
161	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
162	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
163	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
164	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
165	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
166	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
167	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
168	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
169	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
170	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
171	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
172	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
173	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
174	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
175	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
176	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
177	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
178	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
179	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
180	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	08.JUN.2024	
Location/Rig:		DQ-22 (RU-618)		Report No.:	QC-DQ-06-24-0177	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
181	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
182	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
183	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
184	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
185	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
186	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
187	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
188	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
189	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
190	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
191	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
192	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
193	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
194	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
195	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
196	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
197	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
198	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
199	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
200	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
201	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
202	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
203	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
204	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
205	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
206	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
207	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
208	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
209	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
210	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	08.JUN.2024	
Location/Rig:		DQ-22 (RU-618)		Report No.:	QC-DQ-06-24-0177	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
211	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
212	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
213	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
214	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
215	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
216	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
217	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
218	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
219	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
220	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
221	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
222	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
223	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
224	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
225	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
226	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
227	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
228	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
229	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
230	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
231	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
232	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
233	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
234	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
235	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
236	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
237	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
238	4 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
239	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
240	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:		08.JUN.2024			
Location/Rig:		DQ-22 (RU-618)		Report No.:		QC-DQ-06-24-0177			
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION				Make-up Loss		3.032	
Wall Thickness		0.254"		3 1/2"VAM TOP 9.20PPF VAM TOP L-80				ID: 2.926" OD: 3.500" Drift: 2.867"	
Joint designation			Total Length	Visual Thread Inspection			END AREAS		
SERIAL:NO	Actual # on JT.		(m)	Thread Profile Gauge	PIN	BOX			
241	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
242	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
243	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
244	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
245	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
246	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
247	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
248	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
249	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
250	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
251	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
252	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
253	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
254	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
255	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
256	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
257	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
258	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
259	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
260	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	OK	READY TO USE		
261	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	DAMAGE	SEAL DAMAGE		
262	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	DAMAGE	SEAL DAMAGE		
263	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	OK	DAMAGE	SEAL DAMAGE		
264	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	DAMAGE	OK	SEAL DAMAGE		
265	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT		-	OK	DAMAGE	OK	SEAL DAMAGE		
Inspector Name:	HAMZA ALI		Review By						
Qualification:	ASNT Level II (MT, PT, UT)		Inspector: NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:			
Signature:						Customer Signature:			
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