

# AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

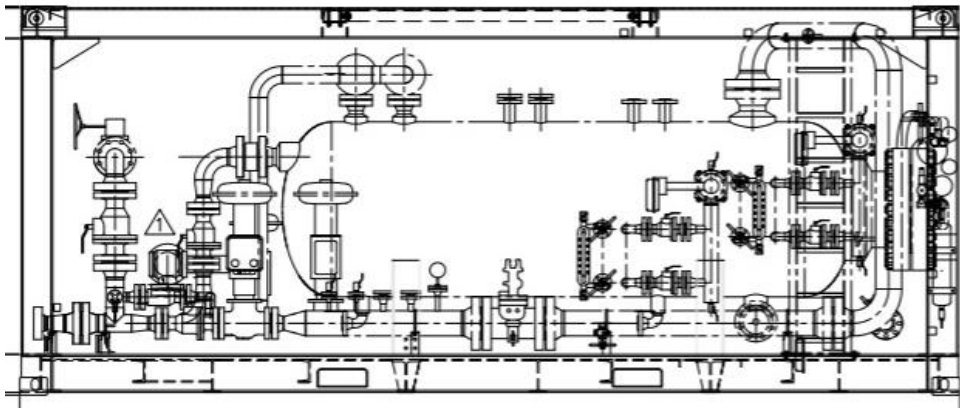
Basra, North Rumaila, Quality Control Yard - Iraq



## CERTIFICATE OF QUALIFICATION VISUAL AND WITNESS PRESSURE TEST

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-001
LOCATION:	<b>TSS WORKSHOP &amp; INSPECTION TEST AREA</b>	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASME B31.1/ CUSTOMER SPECIFICATION
DATE OF INSPECTION :	Wednesday, May 29, 2024	INSP. DUE DATE:	<b>Wednesday, May 28, 2025</b>
TYPE OF INSPECTION:	VISUAL INSPECTION AND WITNESS PRESSURE TEST		
DESCRIPTION:	SEPARATOR VESSEL 1440PSI	SAP EQ.NO	11484041
BODY PRESSURE TEST	1440 psi	HOLDING TIME:	15 MINUTES
VALVE PRESSURE TEST	1440 Psi	HOLDING TIME:	15 MINUTES
BODY PRESSURE TEST WITH PRV :	1296 psi	HOLDING TIME:	15 MINUTES
Pump S.N.::	13119220	CAL DUE DATE:	AUG.2024
Pressure Gauge NO.:	468066	CAL DUE DATE:	AUG.2024



ONLINE TRACEABILITY

### INSPECTION RESULT

PRESSURE TEST 1:	The Above Separator Body Was Tested Up to 100 PSI A low Pressure Hold for 5 min And 1440 PSI Maximum Working pressure, Hold For 15 min no Leak was Found while testing & Pressure Was Stable According To Chart Recorder
PRESSURE TEST 2:	The Above All Valve Was Tested Up to 100 PSI A low Pressure Hold for 5 min And 1440 PSI Maximum Working pressure, Hold For 15 min no Leak was Found while testing & Pressure Was Stable According To Chart Recorder
PRESSURE TEST 3:	The Above Separator Body With PRV Was Tested Up to 100 PSI A low Pressure Hold for 5 min And 1296 PSI Maximum Working pressure, Hold For 15 min no Leak was Found while testing & Pressure Was Stable According To Chart Recorder

### PERSON DETAILS

### REVIEW BY

INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT CP-105	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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# AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq



## CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-002													
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	QC-24-05-TSS-NDT-HALL-007													
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797													
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>													
TYPE OF INSPECTION:	VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING															
DESCRIPTION:	SEPARATOR VESSEL 1440PSI	SAP EQ.NO:	11484041													
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257													
LEFT SIDE & RIGHT SIDE MINIMUM THICKNESS	44 MM	LEFT SIDE & RIGHT SIDE CORROSION ALLOWANCE	3 MM													
SHELL NOMINAL THICKNESS	50 MM	SHELL CORROSION ALLOWANCE	3 MM													
INSPECTION DETAILS																
<p>* ALL READINGS IN MM **MINIMUM THICKNESS PROVIDED BY CUSTMER</p>																
ANGLE	THICKNESS AT POSITION			MINIMUM THICKNESS	CORROSION ALLOWANCE	FINAL REMARKS										
	120°	240°	360°													
LEFT SIDE A1	50.87	51.13	51.21	44 MM	3 MM	SATISFACTORY										
LEFT SIDE A2	51.42	50.12	51.84													
LEFT SIDE A3	51.65	51.79	51.14													
RIGHT SIDE B1	50.87	51.63	50.43													
RIGHT SIDE B2	51.43	51.44	50.11													
RIGHT SIDE B3	51.79	51.78	51.74													
ANGLE	THICKNESS AT POSITION			NOMINAL THICKNESS												
	120°	240°	360°													
SHELL C	50.19	49.14	49.09	50 MM												
SHELL D	49.17	49.18	49.25													
SHELL E	49.95	50.77	49.66													
SHELL F	50.19	50.20	50.28													
SHELL G	49.18	49.19	49.18													
SHELL H	49.31	49.30	49.21													
SHELL I	50.09	50.08	49.99													
INSPECTION RESULT																
VT & MPI	Accepted	ACCORDING TO ASTM E709														
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book														
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book														
Inspection Evaluation																
(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709																
U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book																
INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS												
AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP 2	MANUFACTURE	BATCH NO	EXPIRE DATE									
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN,2025									
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE									
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY,2025									
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF	1.2 to 2.4 ml/100 ml											
WHITE LIGHT INTENSITY:	3680 lux															
PERSON DETAILS				REVIEW BY												
INSPECTOR NAME:	M. Shaker Al-Hadi	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:												
QUALIFICATION:	ASNT CP-105	INSPECTION SUPERVISOR:	HANI ALI	DESIGN:												
SIGNATURE & STAMP:				DATE:												

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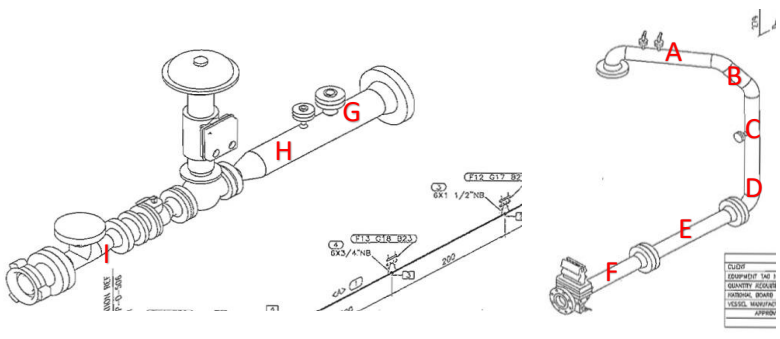


**CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION**

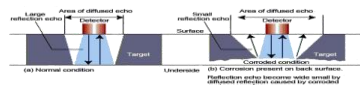
THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS


CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-003
LOCATION:	<b>TSS WORKSHOP &amp; INSPECTION TEST AREA</b>	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>
TYPE OF INSPECTION:	<b>VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING</b>		
DESCRIPTION:	SEPARATOR GAS OUT LINE	SAP EQ.NO:	11484041
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257

**INSPECTION DETAILS**



\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTOMER





**ONLINE TRACEABILITY**

ANGLE	THICKNESS AT POSITION				CORROSION ALLOWANCE	FINAL REMARKS
	0°	90°	180°	270°		
A	11.52	11.65	11.39	11.56	3 MM	SATISFACTORY
B	11.09	11.39	11.21	11.26		
C	11.37	11.45	11.72	11.60		
D	11.56	11.65	11.68	11.61		
E	11.44	11.52	11.44	11.51		
F	11.46	11.52	11.48	11.60		
G	11.63	11.67	11.79	11.70		
H	11.69	11.81	11.88	11.81		
I	10.28	10.30	10.34	10.27		

**INSPECTION RESULT**

VT & MPI	Accepted	ACCORDING TO ASTM E709
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book

**Inspection Evaluation**

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book

**INSPECTION EQUIPMENT DETAILS**

**TECHNICAL DETAILS**

AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN.2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF		1.2 to 2.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3680 lux						

**PERSON DETAILS**

**REVIEW BY**

INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	S.N.I. & P.E.T.	INSPECTION SUPERVISOR:	HANI ALI	HER SIGN	
SIGNATURE & STAMP:				DATE:	

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Basra, North Rumaila, Quality Control Yard - Iraq

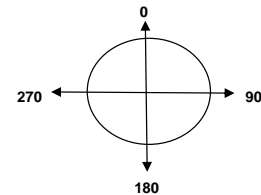
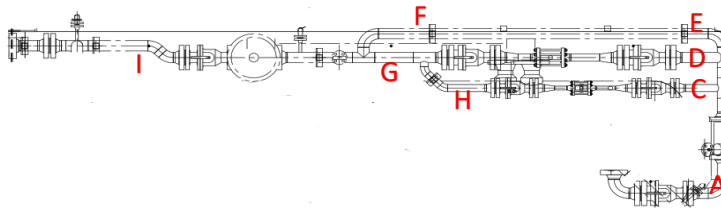


## CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

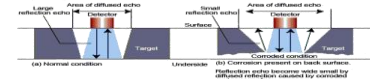
CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-004
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>
TYPE OF INSPECTION:	VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	SEPARATOR OIL OUT LINE	SAP EQ.NO:	11484041
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257

### INSPECTION DETAILS



ONLINE TRACEABILITY

\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTOMER



ANGLE	THICKNESS AT POSITION				CORROSION ALLOWANCE	FINAL REMARKS
	0°	90°	180°	270°		
A	9.12	9.21	9.04	9.07	3 MM	SATISFACTORY
B	8.91	9.21	9.03	9.08		
C	9.19	9.27	9.28	9.16		
D	9.16	9.25	9.28	9.21		
E	9.04	9.12	9.26	9.33		
F	9.28	9.34	9.30	9.42		
G	9.23	9.27	9.39	9.30		
H	9.29	9.41	9.48	9.41		
I	8.79	8.81	8.85	8.78		

### INSPECTION RESULT

VT & MPI	Accepted	ACCORDING TO ASTM E709
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book

### Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book

### INSPECTION EQUIPMENT DETAILS

### TECHNICAL DETAILS

AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN.2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF		1.2 to 2.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3680 lux						

### PERSON DETAILS

### REVIEW BY

INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	S.N.I. E. B. A. F. T.	INSPECTION SUPERVISOR:	HANI ALI	HR SIGN	
SIGNATURE & STAMP:				DATE:	

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Basra, North Rumaila, Quality Control Yard - Iraq

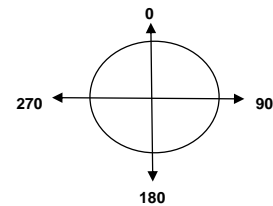
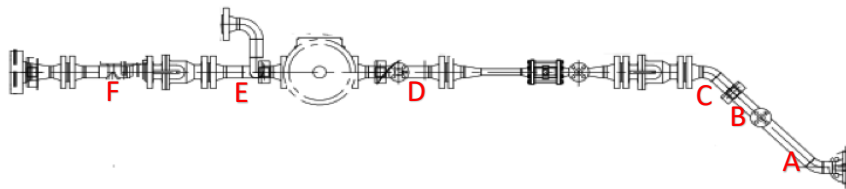


## CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

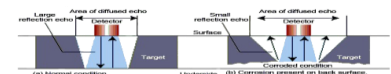
CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-005
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>
TYPE OF INSPECTION:	VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	SEPARATOR WATER OUT LINE	SAP EQ.NO:	11484041
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257

### INSPECTION DETAILS



ONLINE TRACEABILITY

\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTOMER



ANGLE	THICKNESS AT POSITION				CORROSION ALLOWANCE	FINAL REMARKS
	0°	90°	180°	270°		
A	7.12	7.24	7.08	7.15	3 MM	SATISFACTORY
B	6.95	7.25	7.07	7.12		
C	7.18	7.26	7.31	7.19		
D	7.16	7.25	7.28	7.21		
E	7.08	7.16	7.30	7.37		
F	7.27	7.33	7.29	7.41		

### INSPECTION RESULT

VT & MPI	Accepted	ACCORDING TO ASTM E709
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book

### Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN,2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY,2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF		1.2 to 2.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3680 lux						

### PERSON DETAILS

### REVIEW BY

INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	S.N.I. 201504052	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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Basra, North Rumaila, Quality Control Yard - Iraq

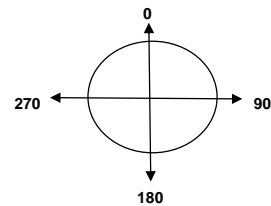
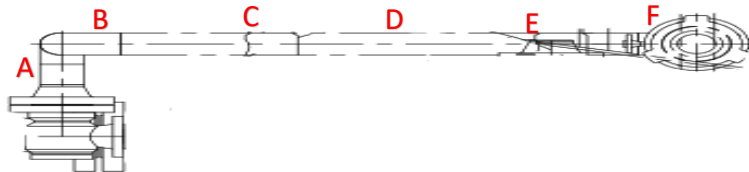


## CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-006
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>
TYPE OF INSPECTION:	VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	SEPARATOR RELIEF LINE	SAP EQ.NO:	11484041
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257

### INSPECTION DETAILS



ONLINE TRACEABILITY

\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTMER



ANGLE	THICKNESS AT POSITION				CORROSION ALLOWANCE	FINAL REMARKS
	0°	90°	180°	270°		
A	9.67	9.76	9.64	9.66	3 MM	SATISFACTORY
B	9.35	9.65	9.47	9.52		
C	9.52	9.60	9.83	9.71		
D	9.53	9.62	9.65	9.58		
E	9.48	9.56	9.70	9.77		
F	9.61	9.67	9.63	9.75		

### INSPECTION RESULT

VT & MPI	Accepted	ACCORDING TO ASTM E709
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book

### Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN,2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY,2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF		1.2 to 2.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3680 lux						

### PERSON DETAILS

### REVIEW BY

INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	S.N.I. 201504052	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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Basra, North Rumaila, Quality Control Yard - Iraq

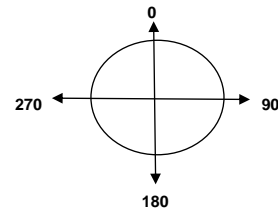
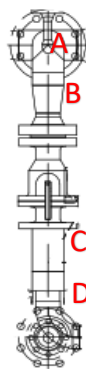


## CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

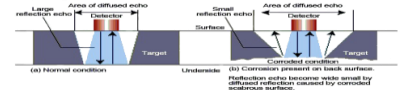
CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-05-TSS-HALL-NDT-007
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO :	QC-24-05-TSS-NDT-HALL-007
WORK ORDER #	326589883	SPECIFICATION:	ASTM E709 & ASTM E 797
INSPECTION DATE:	Tuesday, May 28, 2024	INSP. DUE DATE:	<b>Tuesday, May 27, 2025</b>
TYPE OF INSPECTION:	VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	SEPARATOR INLET LINE	SAP EQ.NO:	11484041
MANUFACTURER:	SPECIALIST SERVICES	MANUFACTURER SERIAL NO:	FFZ-257

### INSPECTION DETAILS



ONLINE TRACEABILITY

\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTMER



ANGLE	THICKNESS AT POSITION				CORROSION ALLOWANCE	FINAL REMARKS
	0°	90°	180°	270°		
A	9.12	9.19	9.07	9.09	3 MM	SATISFACTORY
B	8.90	9.22	9.04	9.55		
C	9.31	9.43	9.26	9.14		
D	8.91	9.00	9.03	8.96		

### INSPECTION RESULT

VT & MPI	Accepted	ACCORDING TO ASTM E709
UT	Accepted	ACCORDING TO ASTM E 797 & Manufacturing Date Book
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book

### Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & Manufacturing Date Book

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504052	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN.2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF		1.2 to 2.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3680 lux						

### PERSON DETAILS



### REVIEW BY


INSPECTOR NAME:	M.Shahad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:		INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021






## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-008
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	8 FMQ
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY 2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-009
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	1 FMR
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
		Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	



EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
<b>Equipment:</b>	AC-Yoke Test Block	<b>Equipment:</b>	Digital Lux Meter	<b>Equipment:</b>	AC/DC Yoke	<b>INSPECTOR NAME:</b>	M.Shahzad Ahmed	<b>SENIOR INSPECTOR:</b>	NAVEED HUSSAIN
<b>S.No:</b>	1657	<b>S.No:</b>	2722003	<b>S.No:</b>	201504052			<b>SUPERVISOR:</b>	HANI ALI
<b>Cal Due Date:</b>	14-Oct-24	<b>Cal Due Date:</b>	16-Oct-24	<b>Cal Due Date:</b>	14-Oct-24			<b>CLIENT:</b>	
<b>Black Magnetic Ink Manufacture:</b>	Magnaflux	<b>Batch No:</b>	220605	<b>Expiry Date:</b>	JULY,2025				
<b>White Contrast Paint Manufacture:</b>	Magnaflux	<b>Batch No:</b>	220602	<b>Expiry Date:</b>	JUN,2025	<b>QUALIFICATION</b> ASNT LEVEL II MT & PT & VT			
<b>Technical Details:</b>	<b>Magnetic Partical Concentration</b>		<b>Method</b>		<b>WMPT Light Intensity</b>	<b>STAMP &amp; SIGNATURE:</b>			
	1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021			


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-010
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	0 FMN
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY 2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:	CLIENT:		
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-011
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	1 FMQ
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY			
Equipment:	AC-Yoke Test Block		Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke		INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	2722003		S.No:	201504052				QUALIFICATION ASNT LEVEL II MT & PT & VT	SUPERVISOR:
Cal Due Date:	14-Oct-24		Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24		STAMP & SIGNATURE:			CLIENT:
Black Magnetic Ink Manufacture:		Magnaflux		Batch No:	220605	Expiry Date:	JULY 2025					
Whie Contrast Paint Manufacture:		Magnaflux		Batch No:	220602	Expiry Date:	JUN,2025					
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity						
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux						
Original - Client Files		Copy - Area Office		QC/FN/MP/065		Rev.00		DATED 07 Nov 2021				


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-012
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	0 FMJ
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY 2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:	CLIENT:		
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-013
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	9 FMQ
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY 2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				

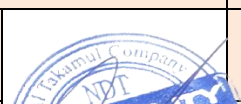
## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-014
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	3" BALON VALVE 600
		<b>UNIT S/N:</b>	3 FMQ
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			


EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY,2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

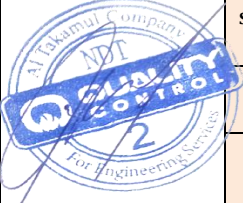
<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-015
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	6 FML
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY			
Equipment:	AC-Yoke Test Block		Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke		INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	2722003		S.No:	201504052				QUALIFICATION ASNT LEVEL II MT & PT & VT	SUPERVISOR:
Cal Due Date:	14-Oct-24		Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24		STAMP & SIGNATURE:			CLIENT:
Black Magnetic Ink Manufacture:		Magnaflux		Batch No:	220605	Expiry Date:	JULY 2025					
Whie Contrast Paint Manufacture:		Magnaflux		Batch No:	220602	Expiry Date:	JUN,2025					
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity						
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux						
Original - Client Files		Copy - Area Office		QC/FN/MP/065		Rev.00		DATED 07 Nov 2021				

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-016
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	6 FMK
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b> Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
<b>Equipment:</b>	AC-Yoke Test Block	<b>Equipment:</b>	Digital Lux Meter	<b>Equipment:</b>	AC/DC Yoke	<b>INSPECTOR NAME:</b>	M.Shahzad Ahmed	<b>SENIOR INSPECTOR:</b>	NAVEED HUSSAIN
<b>S.No:</b>	1657	<b>S.No:</b>	2722003	<b>S.No:</b>	201504052			<b>SUPERVISOR:</b>	HANI ALI
<b>Cal Due Date:</b>	14-Oct-24	<b>Cal Due Date:</b>	16-Oct-24	<b>Cal Due Date:</b>	14-Oct-24			<b>CLIENT:</b>	
<b>Black Magnetic Ink Manufacture:</b>	Magnaflux	<b>Batch No:</b>	220605	<b>Expiry Date:</b>	JULY 2025				
<b>White Contrast Paint Manufacture:</b>	Magnaflux	<b>Batch No:</b>	220602	<b>Expiry Date:</b>	JUN, 2025	<b>QUALIFICATION</b> ASNT LEVEL II MT & PT & VT			
<b>Technical Details:</b>		<b>Magnetic Partical Concentration</b>		<b>Method</b>		<b>WMPT Light Intensity</b>		<b>STAMP &amp; SIGNATURE:</b>	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux			
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021			



Corporate Partner






Address: North Rumaila, Al Takamul Yard  
Contact: +9647810009138

Tel: +9647810009138 / +9647834964657



Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com


## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-017
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	9 FML
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY,2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-018
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	3 FMK
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY,2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				



Corporate Partner






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Tel: +9647810009138 / +9647834964657


Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION


<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-019
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	3 FML
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY,2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				



## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION


<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-020
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	2" BALON VALVE 600
		<b>UNIT S/N:</b>	2 FMK
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b> Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.No:	1657	S.No:	2722003		S.No:	201504052					
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI	
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY,2025					
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025					
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:			CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux					
Original - Client Files		Copy - Area Office		QC/FN/MP/065		Rev.00	DATED 07 Nov 2021				

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

<b>Client:</b>	HALLIBURTON (TSS)	<b>Report No:</b>	QC-24-05-TSS-NDT-021
<b>Location:</b>	TSS WORKSHOP & INSPECTION TEST AREA	<b>WORK ORDER</b>	326589883
<b>Inspection Date:</b>	Tuesday, May 28, 2024	<b>Next Inspection Date:</b>	Tuesday, May 27, 2025
<b>Type Of Inspection:</b>	VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	<b>Specification:</b>	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		<b>UNIT DESCRIPTION:</b>	4" BALON VALVE 600
		<b>UNIT S/N:</b>	4 FMS
		<b>SEPARATOR SAP NO:</b>	11484041
		<b>INSPECTION RESULT :</b>	
		<b>VISUAL , THOROUGH EXAMINATION</b>	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
		<b>MAGNETIC PARTICLE INSPECTION</b>	Available critical areas inspected and found free from cracks and other defects
		<b>FINAL RESULTS</b>	THE ABOVE INSPECTED AREAS WAS ACCEPTED
<b>COMMENT:</b>			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

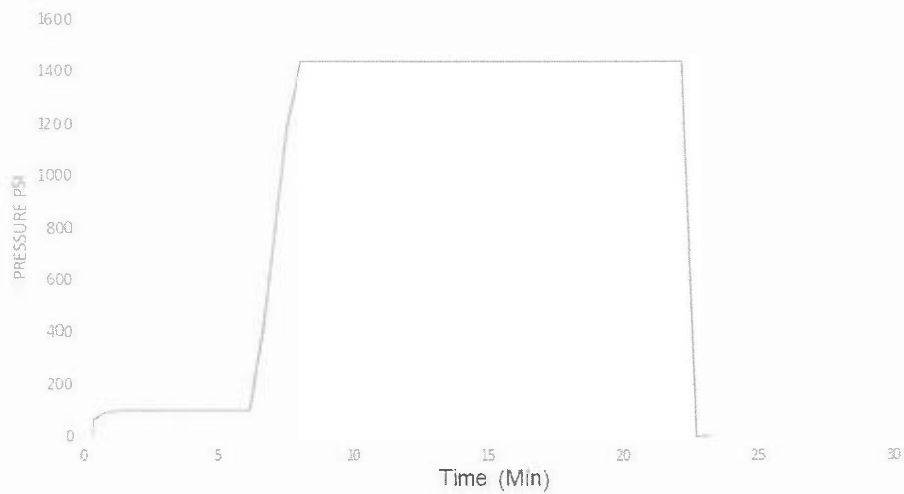
EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24		Cal Due Date:	14-Oct-24	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY 2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux				
Original - Client Files		Copy - Area Office		QC/FN/MP/065 Rev.00		DATED 07 Nov 2021				

## Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	8:30 AM
Stop Time	8:53AM
Test Date	29-May-24
EQNUMBER	11484041
LAST CALIB	2.Aug.2023

### READING



TESTED BY: Ali Khalid  
APPROVED BY: Hassan Kamel  
COMMENTS: Body Test

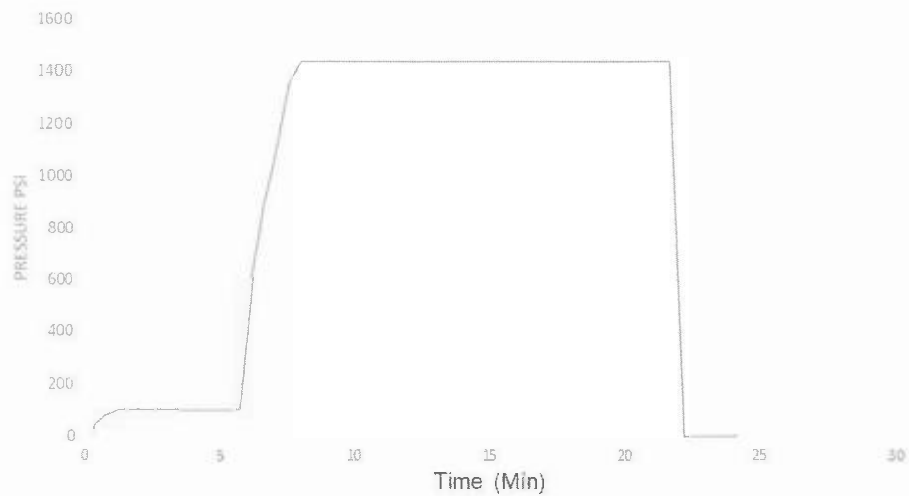
SIGN:   
SIGN:   


## Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	8:56 AM
Stop Time	9:19 AM
Test Date	29-May-24
EQ NUMBER	11484041
LAST CALIB	2 Aug. 2023

### READING



TESTED BY: Ali Khalid  
APPROVED BY: Hassan Kamel  
COMMENTS: All valves has been tested

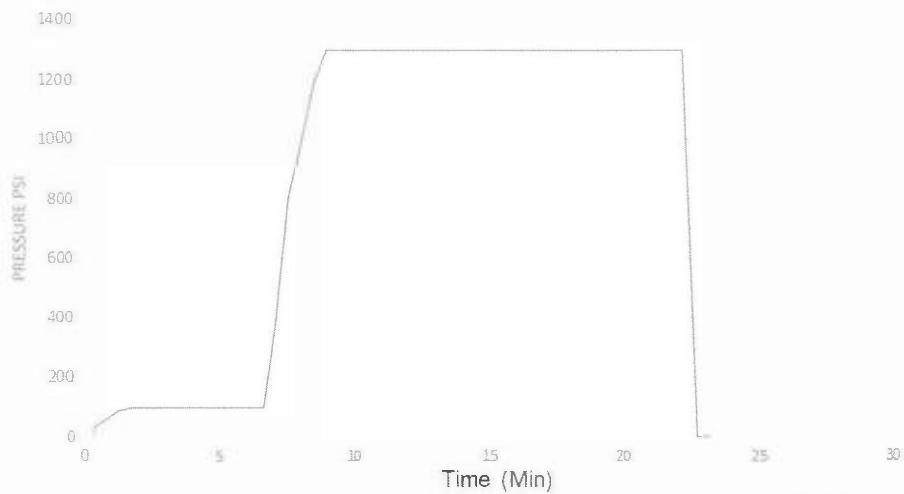


## Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15 000 PSI

Run Info	
Start Time	9:50 AM
Stop Time	10:13 AM
Test Date	29-May-24
EQ NUMBER	11484041
LAST CALIB	2.Aug.2023

### READING



TESTED BY: Ali Khalid  
APPROVED BY: Hassan Kamei  
COMMENTS: Body Test with PRV's

