

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

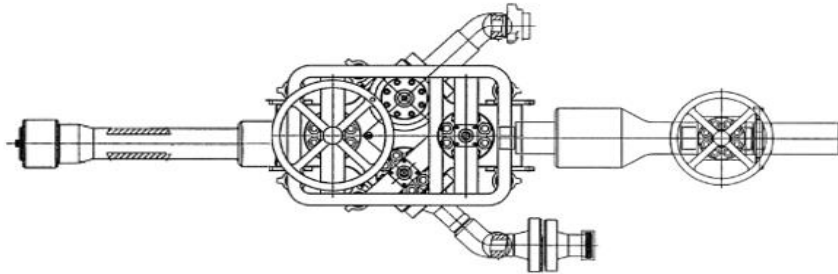
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATE OF QUALIFICATION VISUAL AND WITNESS PRESSURE TEST

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-05-TSS-NDT-FH-004
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	SPECIFICATION:	ASME B31.1 / CUSTOMER SPECIFICATION
WORK ORDER #	326452650		
DATE OF INSPECTION :	Thursday, May 23, 2024	INSP. DUE DATE:	Thursday, May 22, 2025
TYPE OF INSPECTION:	VISUAL INSPECTION AND WITNESS PRESSURE TEST		
DESCRIPTION:	FLOW HEAD 3 1/16" 10K	SAP NO:	11511673
LOW PRESSURE TEST	300 psi	HOLDING TIME:	05 MINUTES
MAXIMUM WORKING PRESSURE TEST	10,000 Psi	HOLDING TIME:	15 MINUTES
Pump NO.::	EQ NO:13119220	CAL DUE DATE:	AUG.2024
Pressure Gauge NO.:	468066	CAL DUE DATE:	AUG.2024



ONLINE TRACEABILITY

PRESSURE TEST WITNESS RESULT

PRESSURE TEST-1	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-2	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-3	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-4	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-5	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-6	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-7	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-8	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-9	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached
PRESSURE TEST-10	The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 10.000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

PERSON DETAILS

REVIEW BY

INSPECTOR NAME:	M. Shamsud Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT CP-105, NDT Level 2	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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Basra, North Rumaila, Quality Control Yard - Iraq



MAJOR INSPECTION CERTIFICATE

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-05-TSS-MAJ-NDT -002
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO.:	210524
WORK ORDER #	326452650	SPECIFICATION:	ASTM E709 & ASTM E797 & OEM DATA
INSPECTION DATE:	Tuesday, May 21, 2024	NEXT INSPECTION DATE :	ANNUAL INSPECTION
TYPE OF INSPECTION:	VISUAL INSPECTION, MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING		
DESCRIPTION:	FLOW HEAD 3 1/16" 10K	SAP NO.:	11511673
MANUFACTURER:	WORD WIDE OIL FIELD	MANUFACTURER SERIAL NO:	106271-1
PARTS SR.NO:	PARTS DESCRIPTION:	ACTUAL MEASUREMENT	OEM MEASUREMENT
SW-6382-1	LIFTING SUB 5 1/2"-4 ACME PIN X BOX	ID 3.040"	MAX ID 3.090"
		OD 5.032"	MINI OD 5.00"
		SEAL AREA DIA 5.192"	MINI DIA 5.177"
106271-1-1-10-1	LOWER MASTER VALVE 5 1/2"- 4 ACME BOX X BOX	ID 3.023"	MAX ID 3.060"
		OD 7.592"	MINI OD 7.500"
		THICKNESS 2.787 "	THICKNESS MINI 1.880"
		THICKNESS 1.883 "	THICKNESS MINI 1.250"
TSS-222	CROSS OVER SUB 5 1/2"- 4 ACME PIN X BOX	ID 3.036"	MAX ID 3.090"
TSS-221	SWIVEL 5 1/2"- 4 ACME PIN X PIN	ID 3.031"	MAX ID 3.090"
106271-1	FLOW HEAD BLOCK 5 1/2"- 4 ACME BOX X BOX	THICKNESS 1.845 "	THICKNESS MINI 1.250"
M35379-2	FLOW LINE 3 1/16" X 3" 1502 WING	THICKNESS 1.682 "	THICKNESS MINI 1.600"
135418-1	KILL LINE 3 1/16" X 3 1/16"	THICKNESS 1.654 "	THICKNESS MINI 1.600"
INSPECTION RESULT			
(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To ASTM E709			
NOTE:MPI Wet Fluorescent inspection Thread With UltraViolet Light			
U.T-The Above Item Was Found Acceptable As Per ASTM E 797 & OEM DATA			
INSPECTION EQUIPMENT DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Oct-24
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24
DC COIL:	22650	CAL DUE DATE	15-Oct-24
UV BLACK LIGHT:	1898977	CAL DUE DATE	14-Oct-24
WHITE LIGHT INTENSITY:	3620 lux	UV BLACK LIGHT INTENSITY:	3140 µw/cm²
PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	M. SAHAZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	ASNT CP-105, UT II	INSPECTION SUPERVISOR:	HANI ALI
SIGNATURE & STAMP:			DATE:

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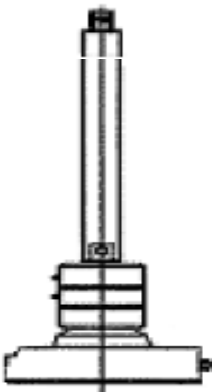

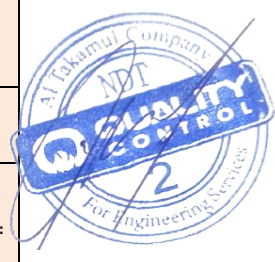


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hany.akafi@qualitycontrol-iraq.com

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
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Basra, North Rumaila, Quality Control Yard - Iraq



MAJOR INSPECTION CERTIFICATE

Client:	HALLIBURTON(TSS)	Report No:	QC-24-05-TSS-MAJ-NDT-003						
Location:	TSS (Burjesia Halliburton Camp)	WO Number:	326452650						
Inspection Date:	Tuesday, May 21, 2024	Next Inspection Date:	ANNUAL INSPECTION						
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API6A						
		UNIT DESCRIPTION:	BLIND FLANGE 3 1/16"						
		UNIT S/N QTY 3:	M3894-14, M3394-22, M3394-6						
		INSPECTION RESULT :							
		VISUAL , THOROUGH EXAMINATION	Unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage						
		MAGNETIC PARTICLE INSPECTION	Available critical areas inspected and found free from cracks and other defects						
		FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection						
		COMMENT:	Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast						
									
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC/DC Yoke	INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003	S.No:	201504048	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24	Cal Due Date:	14-Oct-24			CLIENT:	
Black Magnetic Ink Manufacture:	Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity			
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux			

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Corporate Partner



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Contact: +9647810009138

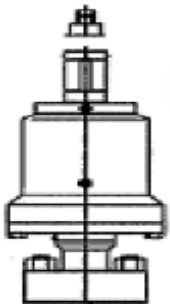

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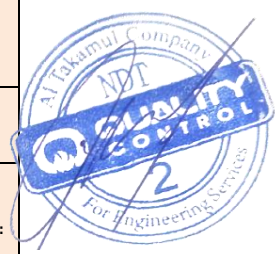
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Basra, North Rumaila, Quality Control Yard - Iraq



MAJOR INSPECTION CERTIFICATE

Client:	HALLIBURTON(TSS)	Report No:	QC-24-05-TSS-MAJ-NDT-003
Location:	TSS (Burjesia Halliburton Camp)	WO Number:	326452650
Inspection Date:	Tuesday, May 21, 2024	Next Inspection Date:	ANNUAL INSPECTION
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API6A
		UNIT DESCRIPTION:	SSV FLANGE 3 1/16"
		UNIT S/N:	10383-802477-34
		INSPECTION RESULT :	
		VISUAL , THOROUGH EXAMINATION	Unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage
		MAGNETIC PARTICLE INSPECTION	Available critical areas inspected and found free from cracks and other defects
		FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection
		COMMENT:	Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast
			

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC/DC Yoke	INSPECTOR NAME:	M.Shahzad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003	S.No:	201504048	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24	Cal Due Date:	14-Oct-24			CLIENT:	
Black Magnetic Ink Manufacture:	Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity			
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3620 Lux			

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Corporate Partner



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MAJOR INSPECTION CERTIFICATE

Client:	HALLIBURTON(TSS)	Report No:	QC-24-04-TSS-MAJ-NDT-005																																																																							
Location:	TSS (Burjesia Halliburton Camp)	WO Number:	326452650																																																																							
Date:	Thursday, April 11, 2024	Next Inspection Date:	ANNUAL INSPECTION																																																																							
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API6A																																																																							
		UNIT DESCRIPTION:	FLANGE 3 1/16" X 3" 1502 THREAD																																																																							
		UNIT S/N:	M0073-2-2																																																																							
		INSPECTION RESULT :																																																																								
		VISUAL , THOROUGH EXAMINATION	Unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage																																																																							
		MAGNETIC PARTICLE INSPECTION	Thread & Available critical areas inspected and found free from cracks and other defects																																																																							
		FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection																																																																							
COMMENT: (MPI Wet Flourocent Inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast																																																																										
<table border="1"> <thead> <tr> <th colspan="4">EQUIPMENT DETAILS</th><th colspan="2">PERSON DETAILS</th><th colspan="2">REVIEW BY</th></tr> </thead> <tbody> <tr> <td>EQUIPMENT :</td><td>AC/DC HAND Yoke</td><td>EQUIPMENT :</td><td>Shooting Coil DC</td><td>EQUIPMENT :</td><td>UV BLACK LIGHT: 3140 μw/cm²</td><td>INSPECTOR NAME:</td><td>M.SHAHZAD AHMED</td></tr> <tr> <td>S.NO:</td><td>201504048</td><td>S.NO:</td><td>22650</td><td>S.NO:</td><td>1898977</td><td>QUALIFICATION:</td><td>ASNT LEVEL II MT & PT & VT</td></tr> <tr> <td>Cal Due Date:</td><td>14.OCT.2024</td><td>Cal Due Date:</td><td>15.OCT.2024</td><td>Cal Due Date:</td><td>14.OCT.2024</td><td colspan="2"> </td></tr> <tr> <td colspan="2">FLUORESCENT 14HF</td><td>Magnaflux</td><td>Batch No:</td><td>220306</td><td>EXPIRE DATE:</td><td>MARCH,2025</td></tr> <tr> <td colspan="2">Whie Contrast Paint Manufacture:</td><td>Magnaflux</td><td>Batch No:</td><td>220602</td><td>EXPIRE DATE:</td><td>JUN,2025</td></tr> <tr> <td colspan="2">TECHNICAL DETAILS</td><td colspan="2">Black Magnetic Ink Manufacture:7HF</td><td colspan="4" rowspan="3"> STAMP & SIGNATURE: </td></tr> <tr> <td>Digital Lux Meter WHITE LIGHT INTENSITY:</td><td colspan="2">Wet FLUORESCENT Particle Concentration 14 HF</td><td>0.1 to 0.4 ml/100 ml</td></tr> <tr> <td>3620 Lux/S.NO:2722003</td><td colspan="2">Batch No:220605</td><td>1.2 to 2.4 ml/100 ml</td></tr> <tr> <td>Cal Due Date:16.OCT.2024</td><td colspan="2">Black Magnetic Ink Concentration 7 HF</td><td>EXPIRE DATE:</td><td>Jul-25</td></tr> </tbody> </table>								EQUIPMENT DETAILS				PERSON DETAILS		REVIEW BY		EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3140 μw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024			FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025	Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025	TECHNICAL DETAILS		Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:				Digital Lux Meter WHITE LIGHT INTENSITY:	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml	3620 Lux/S.NO:2722003	Batch No:220605		1.2 to 2.4 ml/100 ml	Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF		EXPIRE DATE:	Jul-25
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Data Collection Report

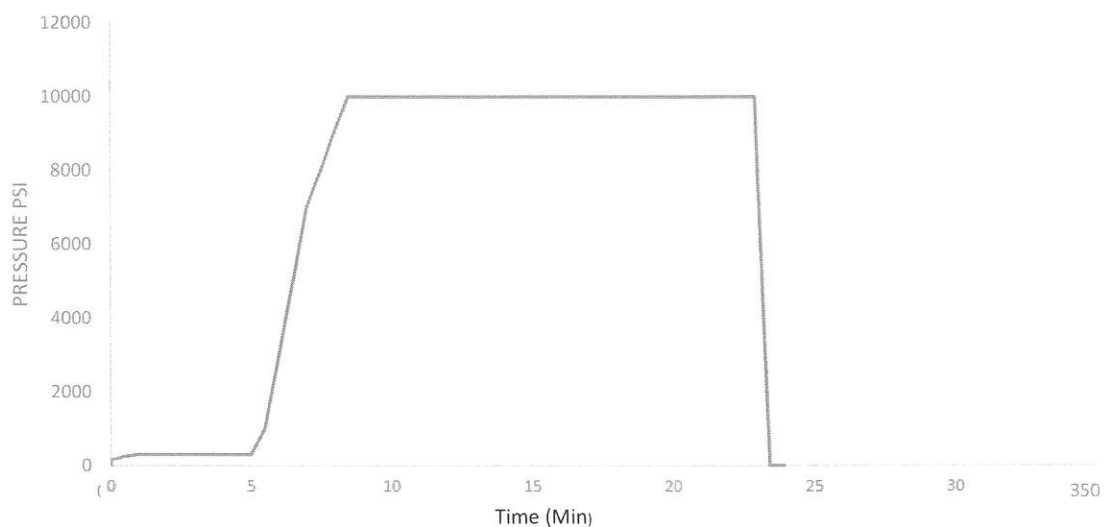
Gauge Information

Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info

Start Time	8:30 AM
Stop Time	8:54 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: Body Test

SIGN:

SIGN:

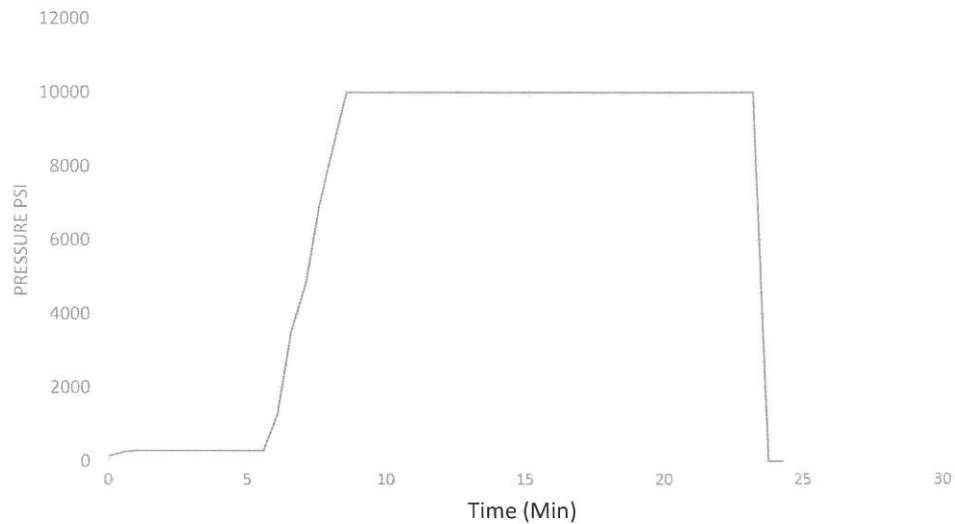


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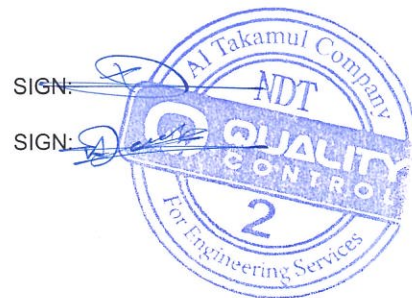
Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	9:00 AM
Stop Time	9:24 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit
APPROVED BY: Ahmed Fouad
COMMENTS: SV, KWV and PWV closed,UMV and LMV open.

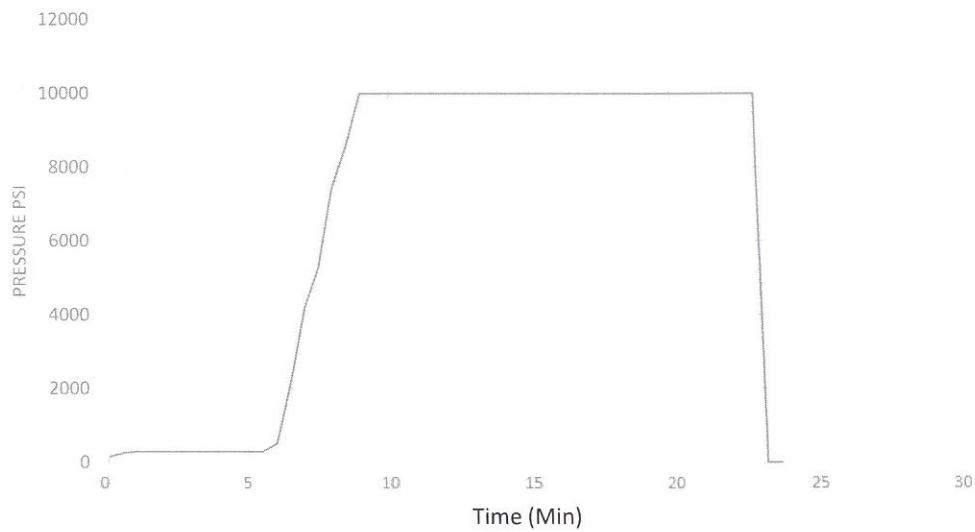


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	9:30 AM
Stop Time	9:54 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: SV and PWV closed. KWV open, UMW and LMV open

SIGN:

SIGN:

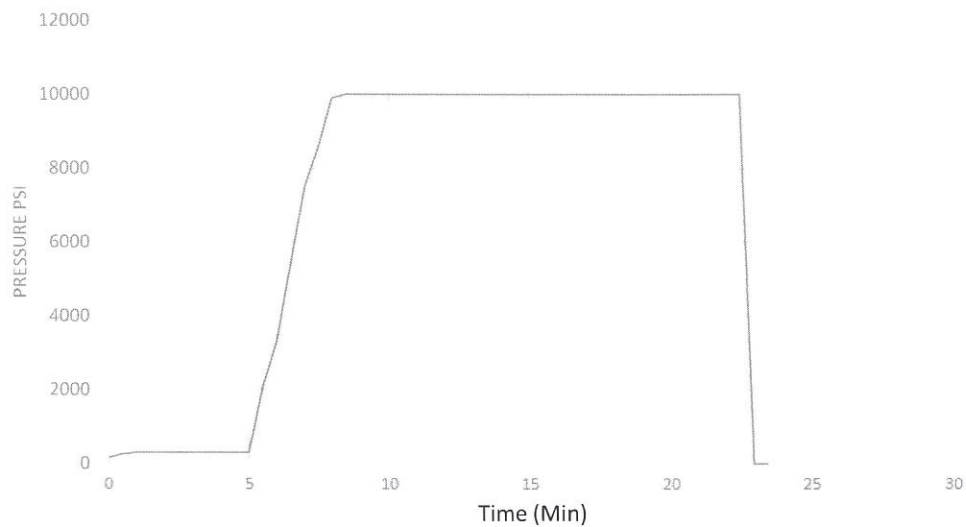


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	10:00 AM
Stop Time	10:24 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit
APPROVED BY: Ahmed Fouad
COMMENTS: UMV closed, LMV open.

SIGN:

SIGN:

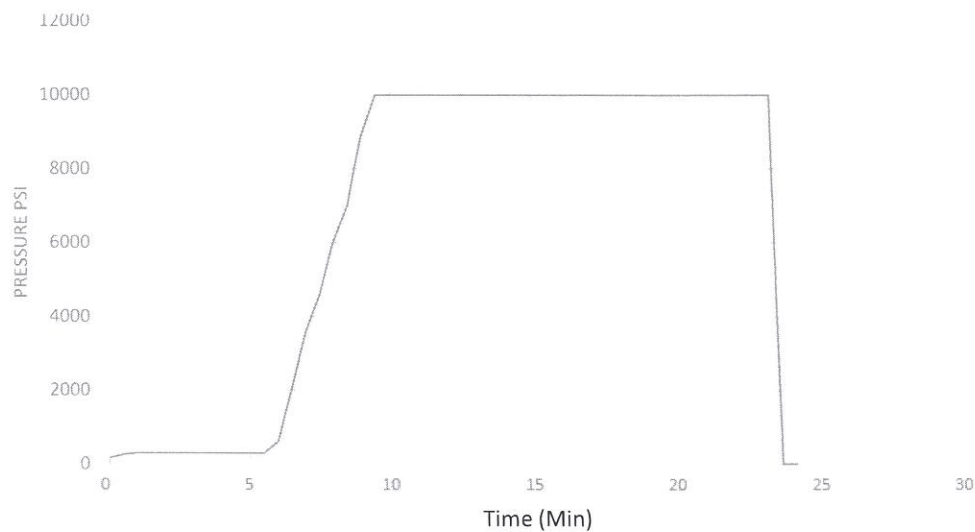


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	10:30 AM
Stop Time	10:54 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: LMV closed. Test from below LMV

SIGN: 

SIGN: 

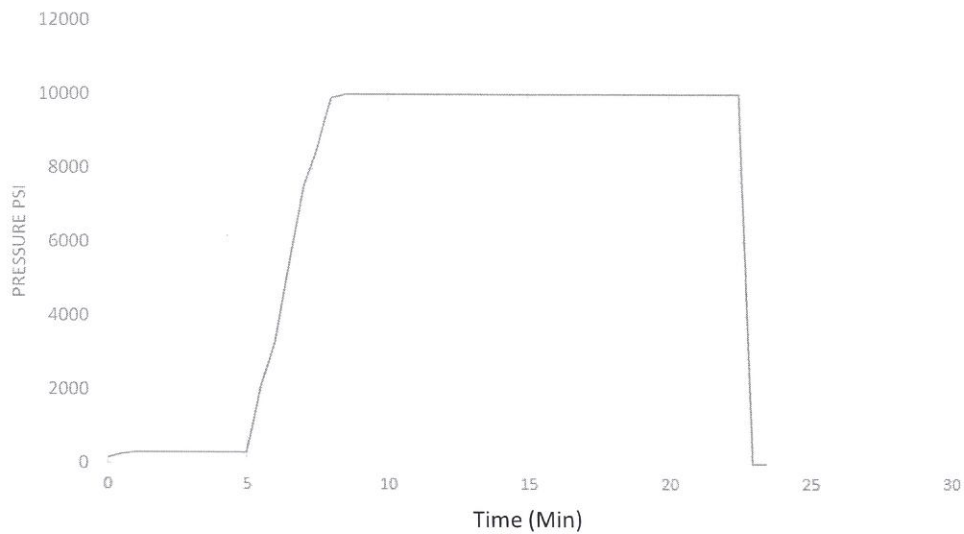


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	11:00 AM
Stop Time	11:24 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: SV, PWV & LMV closed. KWV open, UMV open

SIGN:

SIGN:

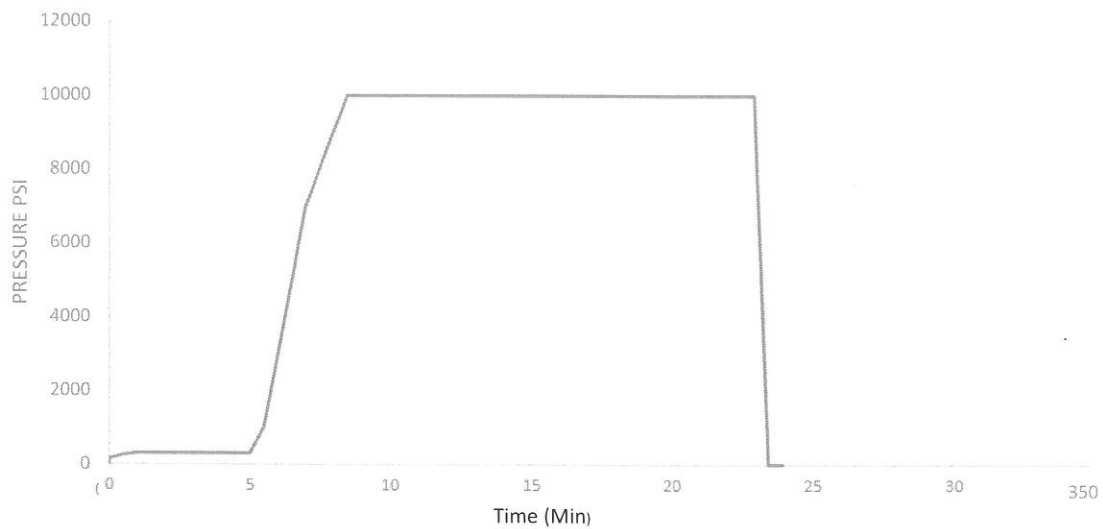


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	11:30 AM
Stop Time	11:54 AM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

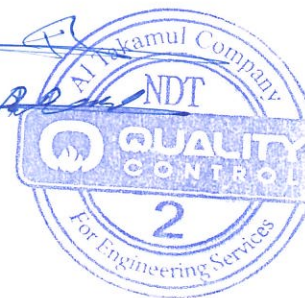
READING



TESTED BY : Tarek Bekhit
APPROVED BY: Ahmed Fouad
COMMENTS: SV, PWV & UMV closed. KWV open.

SIGN:

SIGN:

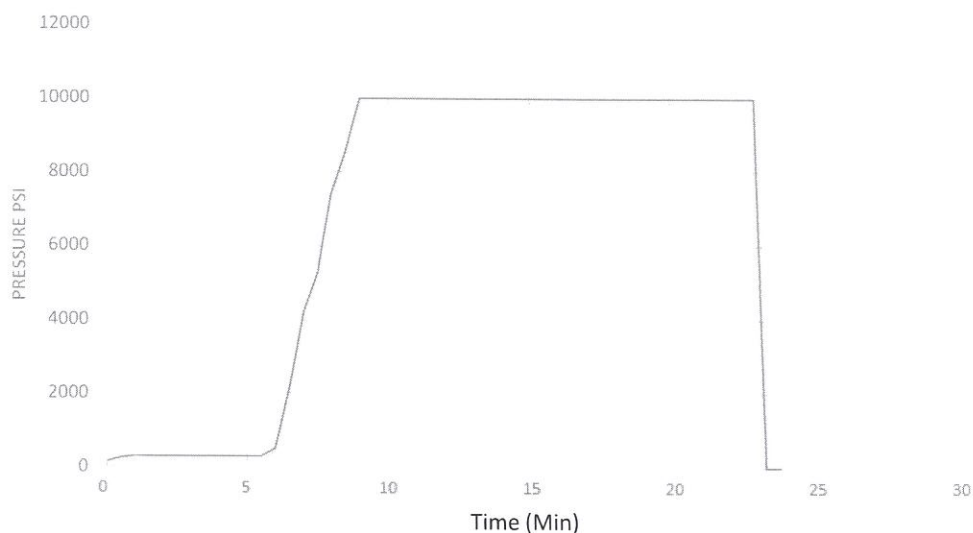


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	12:00 PM
Stop Time	12:24 PM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: KWV closed. Test from Kill Wing side

SIGN:

SIGN:

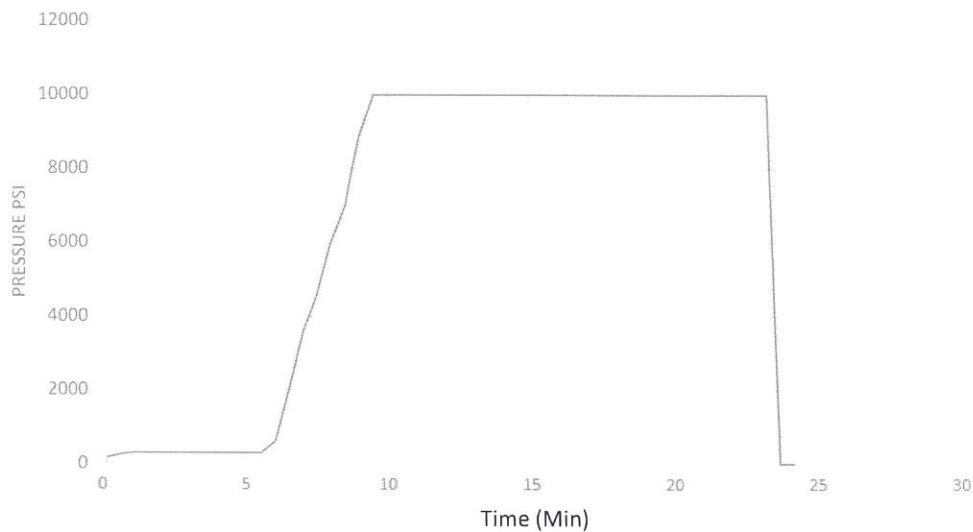


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	12:30 PM
Stop Time	12:54 PM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit

APPROVED BY: Ahmed Fouad

COMMENTS: SV closed. Test from SV (top) side

SIGN: _____

SIGN: _____

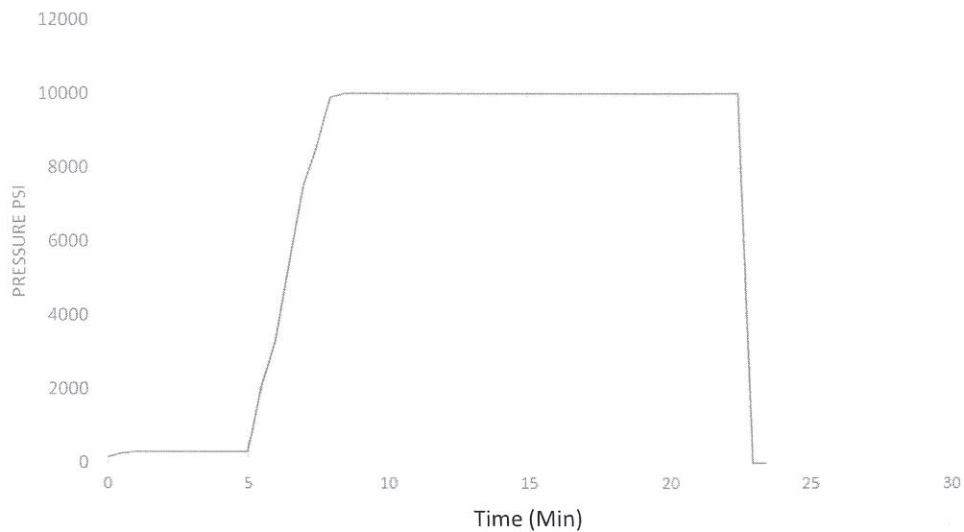


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	1:00 PM
Stop Time	1:24 PM
Test Date	23-MAY-24
EQ NUMBER	11511673
LAST CALIB	2.Aug.2023

READING



TESTED BY : Tarek Bekhit
APPROVED BY: Ahmed Fouad
COMMENTS: PWV closed. Test from PWV side

SIGN: _____

SIGN: _____

