



## VISUAL & MAGNETIC PARTICLES EXAMINATION REPORT

Client Name:	Daqing Drilling Company	Location:	DQ-022	Job Number:	QC-DQ-24-0156
Date of Examination:	12.May.2024	Date of Report:	12.May.2024	Certificate No:	QC-DQ-24-0156-07
Pulsation Damper S/N:	Description of the examined equipment				Result
1089	Pulsation Damper (1) Bolts & Nuts - 8EA				Pass
Bolts S/N:	B1, B2, B3, B4, B5, B6, B7,B8		Bolts Size:	33 MM (Dia) X 168 MM (L)	



### NDT Equipment Details

<b>Standard</b>	ASTM E709	<b>Viewing Condition:</b>	Colored Media	<b>Method</b>	WET
<b>Yoke</b>	Permanent	<b>Serial No:</b>	PY-09	<b>Due Date</b>	15-08-2024
<b>White Contrast</b>	WCP-2	<b>Batch No:</b>	220602	<b>Due Date</b>	06-2025
<b>Black Ink</b>	7HF	<b>Batch No:</b>	220605	<b>Due Date</b>	7-1-2025

### NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect:

None

Particulars of any repair, renewal or alteration required to remedy the defect identified above:

None

All MPI Performed as Per Instructions of OEM:

<b>ASNT Level II Inspector Name:</b>	<b>Signature &amp; Stamp:</b>	<b>Date of Next Through Examination:</b>
Jaafar Badr		11.Nov.2024

REV: 01 Dated: 20 June 2022





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Client Name:	Daqing Drilling Company	Location:	DQ-022	Job Number:	QC-DQ-24-0156
Date of Examination:	12.May.2024	Date of Report:	12.May.2024	Certificate No:	QC-DQ-24-0156-08
Pulsation Damper S/N:	Description of the examined equipment				Result
1244	Pulsation Damper (2) Bolts & Nuts - 8EA				Pass
Bolts S/N:	B9, B10, B11, B12, B13, B14, B15,B16		Bolts Size:	33 MM (Dia) X 168 MM (L)	



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	15-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					
All MPI Performed as Per Instructions of OEM:					

<b>ASNT Level II Inspector Name:</b>	<b>Signature &amp; Stamp:</b>	<b>Date of Next Through Examination:</b>
Jaafar Badr		11.Nov.2024

REV: 01 Dated: 20 June 2022





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<b>Client Name:</b>	Daqing Drilling Company	<b>Location:</b>	DQ-022	<b>Job Number:</b>	QC-DQ-24-0156
<b>Date of Examination:</b>	12.May.2024	<b>Date of Report:</b>	12.May.2024	<b>Certificate No:</b>	QC-DQ-24-0156-09
<b>Pulsation Damper S/N:</b>	<b>Description of the examined equipment</b>				<b>Result</b>
1243	Pulsation Damper (3) Bolts & Nuts - 8EA				Pass
<b>Bolts S/N:</b>	B17, B18, B19, B20, B21, B22, B23, B24	<b>Bolts Size:</b>	33 MM (Dia) X 168 MM (L)		



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	15-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					
All MPI Performed as Per Instructions of OEM:					

<b>ASNT Level II Inspector Name:</b>	<b>Signature &amp; Stamp:</b>	<b>Date of Next Through Examination:</b>
Jaafar Badr		11.Nov.2024

REV: 01 Dated: 20 June 2022





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Client Name:	Daqing Drilling Company	Location:	DQ-022	Job Number:	QC-DQ-24-0156
Date of Examination:	12.May.2024	Date of Report:	12.May.2024	Certificate No:	QC-DQ-24-0156-10
Pulsation Damper S/N:	Description of the examined equipment				Result
/	Pulsation Damper Bolts & Nuts - 8EA				Pass
Bolts S/N:	B25, B26, B27, B28, B29, B30, B31,B32	Bolts Size:	33 MM (Dia) X 168 MM (L)		



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	15-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					
All MPI Performed as Per Instructions of OEM:					

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Jaafar Badr		11.Nov.2024

REV: 01 Dated: 20 June 2022

