

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

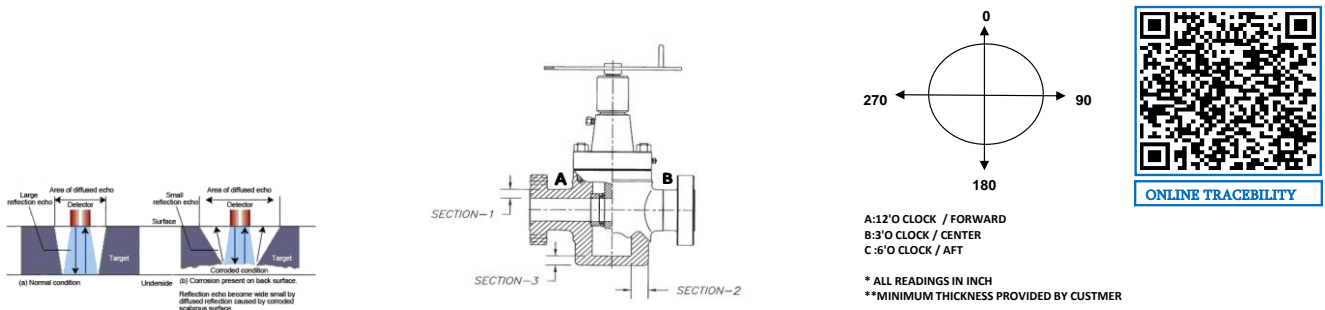


MAJOR INSPECTION CERTIFICATE

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-05-TSS-NDT-MAJ-001
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	SPECIFICATION:	ASTM E709 & ASTM E797 & ASME B31.1 H2S STANDARD NACE MQ-01-77
WORK ORDER #	326589878		
DATE OF INSP:	Saturday, May 4, 2024	INSP. DUE DATE:	ANNUAL INSPECTION
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING & WITNESS PRESSURE TEST		

DESCRIPTION:	GATE VALVE: 3 1/8" 5K	DIVERTER MANIFOLD :	12032179
MANUFACTURER:	PETROFAC	SERIAL NO:	028978
INSPECTION DETAILS			
Max. Working Pressure:	5,000 PSI	Holding Time:	18 Min
Low pressure:	300 PSI	Holding Time:	05 Min
Pump S.N.:	13119220 Cal DUE. AUG.2024	Pressure Gauge NO.:	468066 Cal DUE. AUG.2024



POINTS	THICKNESS AT POSITION				MINIMUM THICKNESS		
	SECTION-1 A	SECTION-1 B	SECTION-2	SECTION-3	SECTION-1	SECTION-2	SECTION-3
0°	1.087	1.120	1.602	1.694	0.310	0.940	1.060
90°	1.101	1.115	1.598	1.703	0.310	0.940	1.060
180°	1.133	1.151	1.543	1.675	0.310	0.940	1.060
270°	1.110	1.126	1.649	1.747	0.310	0.940	1.060

INSPECTION RESULT			
VT & MPI	Accepted	* ACCORDING TO ASTM E709	
UT	Accepted	According to ASTM E797	
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Halliburton Acceptance Criteria	

Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E797

Pressure Test-The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 5.000 psi Hold 18 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURER	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24	Magnaflux	220602	JUN,2025	
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5088	CAL DUE DATE	15-Oct-24	Magnaflux	220605	JULY,2025	
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF	1.2 to 2.4 ml/100 ml		
WHITE LIGHT INTENSITY:	3640 lux						

PERSON DETAILS			
INSPECTOR NAME:	M. Shanzad Ali	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	SA, L, PT, UT, VT	INSPECTION SUPERVISOR:	HANI ALI
SIGNATURE & STAMP:			DATE:

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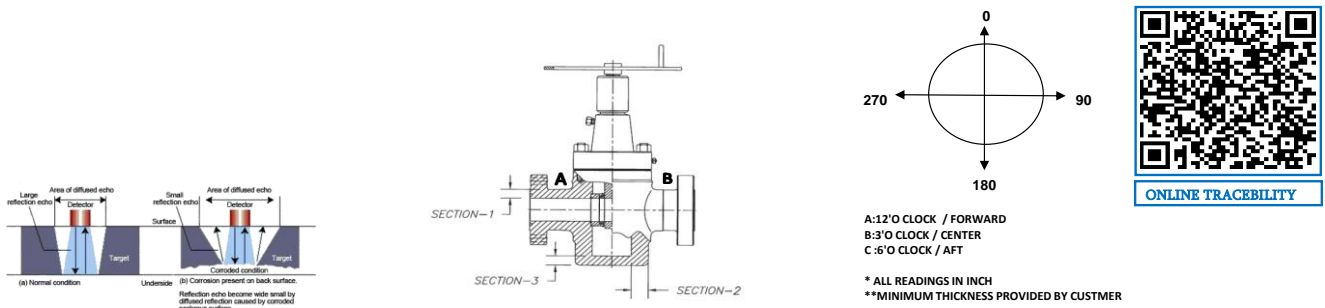


MAJOR INSPECTION CERTIFICATE

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-05-TSS-NDT-MAJ-001
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	SPECIFICATION:	ASTM E709 & ASTM E797 & ASME B31.1 H2S STANDARD NACE MQ-01-77
WORK ORDER #	326589878		
DATE OF INSP:	Saturday, May 4, 2024	INSP. DUE DATE:	ANNUAL INSPECTION
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING & WITNESS PRESSURE TEST		

DESCRIPTION:	GATE VALVE: 3 1/8" 5K	DIVERTER MANIFOLD :	12032179
MANUFACTURER:	PETROFAC	SERIAL NO:	028985
INSPECTION DETAILS			
Max. Working Pressure:	5,000 PSI	Holding Time:	18 Min
Low pressure:	300 PSI	Holding Time:	05 Min
Pump S.N.:	13119220 Cal DUE. AUG.2024	Pressure Gauge NO.:	468066 Cal DUE. AUG.2024



POINTS	THICKNESS AT POSITION				MINIMUM THICKNESS		
	SECTION-1 A	SECTION-1 B	SECTION-2	SECTION-3	SECTION-1	SECTION-2	SECTION-3
0°	1.079	1.098	1.580	1.672	0.310	0.940	1.060
90°	1.096	1.110	1.593	1.698	0.310	0.940	1.060
180°	1.128	1.146	1.521	1.653	0.310	0.940	1.060
270°	1.102	1.118	1.641	1.739	0.310	0.940	1.060

INSPECTION RESULT			
VT & MPI	Accepted	* ACCORDING TO ASTM E709	
UT	Accepted	According to ASTM E797	
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Halliburton Acceptance Criteria	

Inspection Evaluation

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To ASTM E709

U.T-The Above Item Was Found Acceptable As Per ASTM E797

Pressure Test-The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 5.000 psi Hold 18 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTUR E	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN,2025
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACT URE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5088	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 7HF	1.2 to 2.4 ml/100 ml		
WHITE LIGHT INTENSITY:	3640 lux						

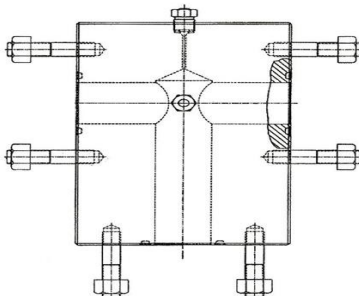

PERSON DETAILS			
INSPECTOR NAME:	M. Shanzad Ali	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	SA, L, PT, UT, VT	INSPECTION SUPERVISOR:	HANI ALI
SIGNATURE & STAMP:			DATE:

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MAJOR INSPECTION CERIFICATE



THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT No.:	QC-24-05-TSS-NDT-MAJ-003		
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	SPECIFICATION:	ASTM E709 & ASME B31.1 H2S STANDARD NACE MQ-01-77		
WORK ORDER #	326589878	INSP. DUE DATE:	ANNUAL INSPECTION		
DATE OF INSP:	Saturday, May 4, 2024				
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION & WITNESS PRESSURE TEST				
DESCRIPTION:	BLOCK 3 1/8" 5K	DIVERTER MANIFOLD :	12032179		
MANUFACTURER:	PETROFAC	SERIAL NO:	PETROFAC-1251-4		
INSPECTION DETAILS					
Max. Working Pressure:	5,000 PSI	Holding Time:	18 Min		
Low pressure:	300 PSI	Holding Time:	05 Min		
Pump S.N.:	13119220 Cal DUE. AUG.2024	Pressure Gauge NO.:	468066 Cal DUE. AUG.2024		
			 ONLINE TRACEABILITY		
ACTUAL MEASUREMENT		MAXIMUM ID BORE			
A	B	C			
3.095	3.102	3.089	3.150 INCH		
INSPECTION RESULT					
VT & MPI	Accepted	* ACCORDING TO ASTM E709			
BODY	Accepted	*** These Are The Actual Readings Need To Follow As Per Halliburton Acceptance Criteria			
Inspection Evaluation					
(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To ASTM E709					
Pressure Test -The Above Item Was Pressure Tested up to 300 PSI A low Pressure Hold for 5 Minutes And Maximum Working pressure 5.000 psi Hold 18 Minutes no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached					
INSPECTION EQUIPMENT DETAILS		TECHNICAL DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Oct-24		
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		
UT THICKNESS GAUGE:	5500391	CAL DUE DATE	14-Oct-24		
UT TEST BLOCK:	NoBo5088	CAL DUE DATE	15-Oct-24		
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24		
WHITE LIGHT INTENSITY:	3640 lux				
		Fluorescent Magnetic Ink 7HF	1.2 to 2.4 ml/100 ml		
PERSON DETAILS					
INSPECTOR NAME:	M. Saad Alhamdani	SENIOR INSPECTOR:	NAVEED HUSSAIN		
QUALIFICATION:	ASNT CP-101, UT, VT	INSPECTION SUPERVISOR:	HANI ALI		
SIGNATURE & STAMP:					

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MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-05-TSS-NDT-MAJ-004				
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326589878				
Date:	Saturday, May 4, 2024	Next Inspection Date:	ANNUAL INSPECTION				
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A				
		UNIT DESCRIPTION:	BLIND FLANGE 3 1/8" 5K				
		UNIT S/N:	PETROFAC-1251-4				
		DIVERTER MANIFOLD :	12032179				
		INSPECTION RESULT :					
		VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
		MAGNETIC PARTICLE INSPECTION	Groove areas inspected and found free from cracks and other defects				
		FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED				
		COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast					
							
EQUIPMENT DETAILS							
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm ²		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977		
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024		
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE: MARCH,2025		
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE: JUN,2025		
TECHNICAL DETAILS		STAMP & SIGNATURE:					
Digital Lux Meter WHITE LIGHT INTENSITY:		Wet FLUORESCENT Particle Concentration 14 HF		Black Magnetic Ink Manufacture:7HF			
3640 Lux/S.NO:2722003		0.1 to 0.4 ml/100 ml		Batch No:220605			
Cal Due Date:16.OCT.2024		Black Magnetic Ink Concentration 7 HF		EXPIRE DATE: Jul-25			
1.2 to 2.4 ml/100 ml							

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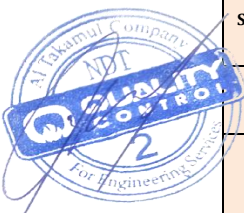
Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com

MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-05-TSS-NDT-MAJ-005
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326589878
Date:	Saturday, May 4, 2024	Next Inspection Date:	ANNUAL INSPECTION
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A

	UNIT DESCRIPTION:	Flange 3 1/8" 5K X 3"1502 Thread
	UNIT S/N:	PETROFAC-1253-1
	DIVERTER MANIFOLD :	12032179
	INSPECTION RESULT :	
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
	MAGNETIC PARTICLE INSPECTION	Thread & Groove areas inspected and found free from cracks and other defects
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED
	COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI	
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024			CLIENT:		
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:					MARCH,2025
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:					JUN,2025
TECHNICAL DETAILS		Black Magnetic Ink Manufacture:7HF Batch No:220605								
Digital Lux Meter WHITE LIGHT INTENSITY: 3640 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF 0.1 to 0.4 ml/100 ml		Black Magnetic Ink Concentration 7 HF 1.2 to 2.4 ml/100 ml		EXPIRE DATE: Jul-25				

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Corporate Partner


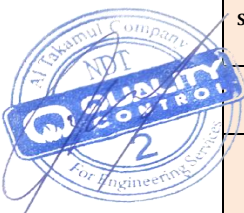


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MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-05-TSS-NDT-MAJ-006						
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326589878						
Date:	Saturday, May 4, 2024	Next Inspection Date:	ANNUAL INSPECTION						
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A						
		UNIT DESCRIPTION:	Flange 3 1/8" 5K X 3"1502 Thread						
		UNIT S/N:	HAH 20900-1-2						
		DIVERTER MANIFOLD :	12032179						
		INSPECTION RESULT :							
		VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION						
		MAGNETIC PARTICLE INSPECTION	Thread & Groove areas inspected and found free from cracks and other defects						
		FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED						
		COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast							
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024			CLIENT:	
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025			
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025			
TECHNICAL DETAILS						STAMP & SIGNATURE:			
Digital Lux Meter WHITE LIGHT INTENSITY:									
3640 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605			
Cal Due Date:16.OCT.2024		Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:		Jul-25	

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MAJOR INSPECTION CERIFICATE

Client:	HALLIBURTON (TSS)	Report No:	QC-24-05-TSS-NDT-MAJ-006
Location:	TSS WORKSHOP & INSPECTION TEST AREA	WORK ORDER	326589878
Date:	Saturday, May 4, 2024	Next Inspection Date:	ANNUAL INSPECTION
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A

	UNIT DESCRIPTION:	Flange 3 1/8" 5K X 3"1502 Thread
	UNIT S/N:	PETROFAC-1251
	DIVERTER MANIFOLD :	12032179
	INSPECTION RESULT :	
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
	MAGNETIC PARTICLE INSPECTION	Thread & Groove areas inspected and found free from cracks and other defects
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED
	COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI	
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024			CLIENT:		
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:					MARCH,2025
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:					JUN,2025
TECHNICAL DETAILS		Black Magnetic Ink Manufacture:7HF Batch No: 220605								
Digital Lux Meter WHITE LIGHT INTENSITY: 3640 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF 0.1 to 0.4 ml/100 ml		Black Magnetic Ink Concentration 7 HF 1.2 to 2.4 ml/100 ml		EXPIRE DATE: Jul-25				

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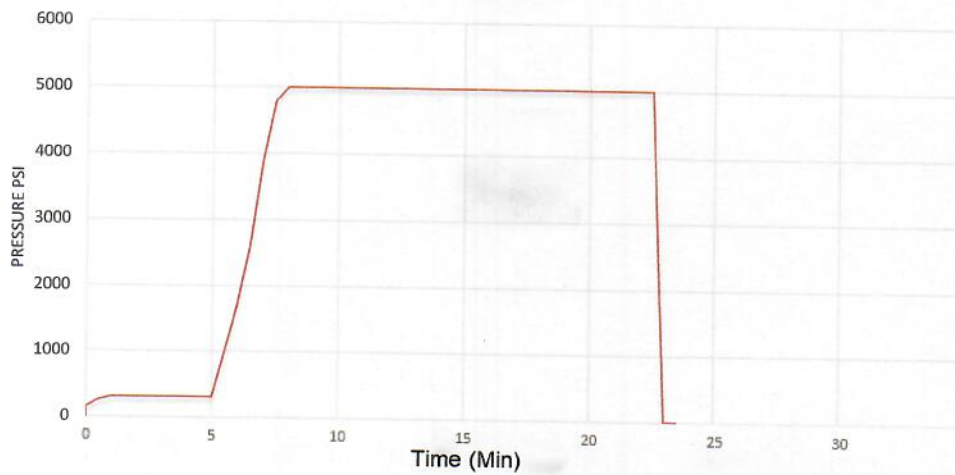
Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com

Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	8:30 AM
Stop Time	8:53 AM
Test Date	6-May-24
EQ NUMBER	12032179
LAST CALIB	2.Aug.2023

READING



TESTED BY : Feras Abbas
APPROVED BY: Khaldoun Asad
COMMENTS: Body Test

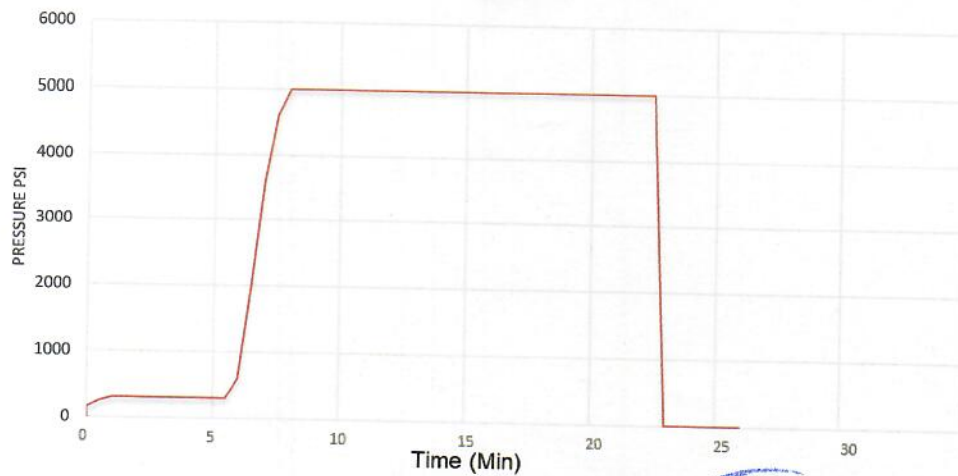


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	9:30 AM
Stop Time	9:54 AM
Test Date	6-May-24
EQ NUMBER	12032179
LAST CALIB	2.Aug.2023

READING



TESTED BY : Feras Abbas
APPROVED BY: Khaldoun Asad
COMMENTS: Upstream

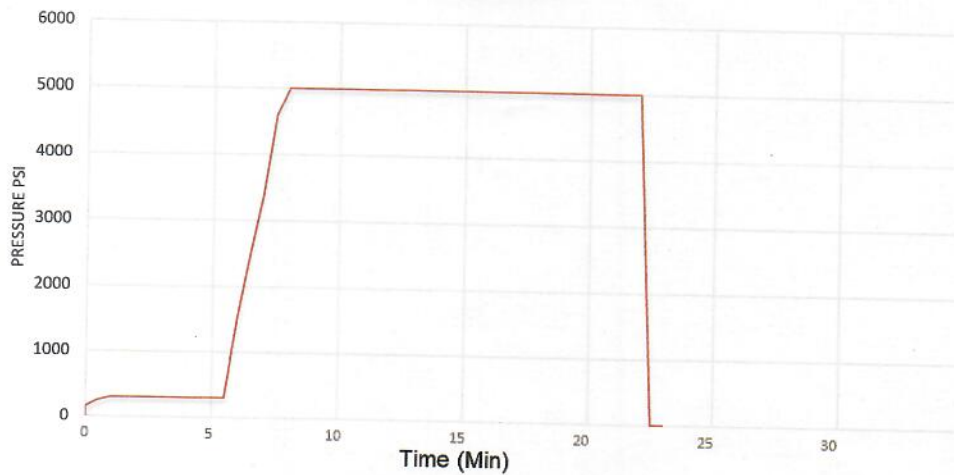


Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	9:00 AM
Stop Time	9:23 AM
Test Date	6-May-24
EQ NUMBER	12032179
LAST CALIB	2.Aug.2023

READING



TESTED BY : Feras Abbas
APPROVED BY: Khaldoun Asad
COMMENTS: Downstream

