



Certificate of Thorough Examination & NDT of Lifting Equipment

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulations

Client Name:	Daqing Drilling Company	Location:	Rig (DQ 1202)	Job Number:	QC-DQ-04-24-0138
Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-59
Serial Number:	QTY	Description		SWL	Date of last Thorough examination
JJ061 JJ062 JJ063 JJ064	04	Fabricated Pad Eyes A FRAME SUPPORT BEAM		100 KN	16-11-2023
				Last Proof Load Test:- N/A	
Reference Standard:		LEEA DOC 048:2015			
Is this the first examination after Installation or assembly at a new site or location?		YES	NO	✓	
If the answer to the above question is YES has the equipment been installed correctly?		YES	NO		
		Was the examination carried out: Within an interval of 6 months?		YES	✓ NO
		With an interval of 12 months?		YES	NO ✓
		In accordance with an examination scheme?		YES	✓ NO
		After the occurrence of exceptional circumstances?		YES	NO ✓
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none state NONE) NONE					
Is the above a defect which is of immediate danger to persons:				YES	NO ✓
Is the above a defect which is not yet but could become a danger to persons (If YES state the date by when)				N/A	
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
IS THIS EQUIPMENT SAFE TO OPERATE?				YES	✓ NO
NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					
ASNT Level II Inspector Name:	Name of person authenticating:	Signature & Stamp:		Date of Next Through Examination:	
Abdullah Mofeed	Mohamed Abdullah			31-10-2024	

REV: 01 Dated: 20 June 2022

THIS IS TO CERTIFY THAT; a competent person did attend the above-mentioned owner's work location on the date shown above and the equipment described in this report was tested & inspected as per the requirements of Lifting Operations Lifting Equipment Regulation "LOLER". The result was found Satisfactory at the time of Inspection and considered Safe for Lifting.





Visual & Magnetic Particles Examination Report

Client Name:	Daqing Drilling Company	Location:	Rig (DQ 1202)	Job Number:	QC-DQ-04-24-0138
Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-59A
Unit Serial Number	Description of the examined equipment				Result
20019	A FRAME SUPPORT BEAM PAD EYES				Pass
PAD EYES SN:	JJ061 , JJ062 , JJ063 , JJ064				



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025

NDT procedure	
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection	
Identification of any part found to have a defect and a description of the defect:	
None	
Particulars of any repair, renewal or alteration required to remedy the defect identified above:	
None	

ASNT Level II Inspector Name:	Name of person authenticating:	Signature & Stamp:	Date of Next Through Examination:
Abdullah Mofeed	Mohamed Abdullah		31-10-2024

REV: 01 Dated: 20 June 2022

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Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-60	
Serial Number:	QTY	Description		SWL	Date of last Thorough examination	
F1 F2 F3 F4 F5 F6 F7 F8	08	Fabricated Pad Eyes A FRAME SUPPORT BEAM		1 TON	N/A	
				Last Proof Load Test:- N/A		
Reference Standard:		LEEA DOC 048:2015				
Is this the first examination after Installation or assembly at a new site or location?		YES	NO	✓		
If the answer to the above question is YES has the equipment been installed correctly?		YES	NO			
		Was the examination carried out: Within an interval of 6 months?		YES	✓ NO	
		With an interval of 12 months?		YES	NO ✓	
		In accordance with an examination scheme?		YES	✓ NO	
		After the occurrence of exceptional circumstances?		YES	NO ✓	
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none state NONE) NONE						
Is the above a defect which is of immediate danger to persons:					YES	NO ✓
Is the above a defect which is not yet but could become a danger to persons (If YES state the date by when)					N/A	
Particulars of any repair, renewal or alteration required to remedy the defect identified above:						
IS THIS EQUIPMENT SAFE TO OPERATE?					YES	✓ NO
NDT Equipment Details						
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET	
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024	
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025	
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025	
NDT procedure						
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection						
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None						
Particulars of any repair, renewal or alteration required to remedy the defect identified above:						
None						
ASNT Level II Inspector Name:	Name of person authenticating:	Signature & Stamp:		Date of Next Through Examination:		
Abdullah Mofeed	Mohamed Abdullah			31-10-2024		

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Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-60A
Unit Serial Number	Description of the examined equipment				Result
20019	A FRAME SUPPORT BEAM PAD EYES				Pass
PAD EYES SN:	F1 , F2 , F3 , F4 , F5 , F6 , F7 , F8				



NDT Equipment Details

Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025

NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect:

None

Particulars of any repair, renewal or alteration required to remedy the defect identified above:

None

ASNT Level II Inspector Name:	Name of person authenticating:	Signature & Stamp:	Date of Next Through Examination:
Abdullah Mofeed	Mohamed Abdullah		31-10-2024

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Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-61
Serial Number:	QTY	Description		SWL	Date of last Thorough examination
JJ071 JJ037	02	Fabricated Pad Eyes DRILL SIDE & OFF DRILL SIDE A FRAME SUPPORT BEAM		30 KN	18-11-2023
Pad Eye Dimension Thickness: 19 MM Pin Hole: 33 MM Length: 450 MM Height: 220 MM				Last Proof Load Test:- N/A	
Reference Standard:				LEEA DOC 048:2015	
Is this the first examination after Installation or assembly at a new site or location?		YES	NO	Was the examination carried out: Within an interval of 6 months?	YES
If the answer to the above question is YES has the equipment been installed correctly?		YES	NO	With an interval of 12 months?	YES
				In accordance with an examination scheme?	YES
				After the occurrence of exceptional circumstances?	YES
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none state NONE) NONE					
Is the above a defect which is of immediate danger to persons:					YES
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Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
IS THIS EQUIPMENT SAFE TO OPERATE?					YES
NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025
NDT procedure					
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Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
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ASNT Level II Inspector Name:	Name of person authenticating:	Signature & Stamp:		Date of Next Through Examination:	
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Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-61A
Unit Serial Number	Description of the examined equipment				Result
20019	DRILL SIDE & OFF DRILL SIDE A FRAME SUPPORT BEAM PAD EYES				Pass
PAD EYES SN:	JJ071 , JJ037				



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025

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Date of Examination:	01-05-2024	Date of Report:	01-05-2024	Certificate No:	QC-DQ-04-24-0138-16-62
Unit Serial Number	Description of the examined equipment				Result
20019	DRILL SIDE & OFF DRILL SIDE A FRAME SUPPORT BEAM LIFTING LUGS				Pass
PAD EYES SN:	P1 , P2 , P3 , P4				



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-09	Due Date	14-08-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06-2025
Black Ink	7HF	Batch No:	220605	Due Date	7-1-2025

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