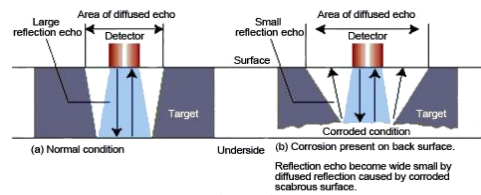
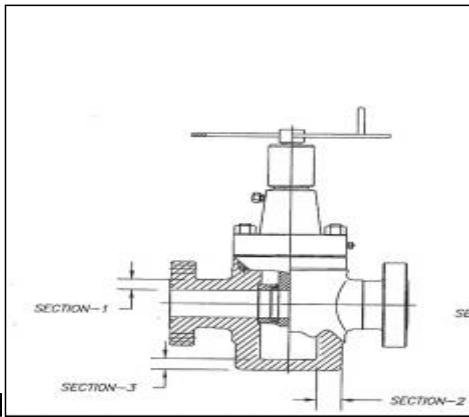


THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

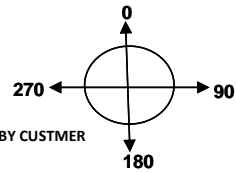
CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-62
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797
DATE:	7-May-2024	Inspection Due Date	6-May-2025
W.No.:		JOB NO.:	QC-DQ-04-24-0138
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING		

DESCRIPTION:	CHOKE MANIFOLD GATE VALVE 4 1/16"	SERIAL NO:	220916
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D

A:12'O CLOCK / FORWARD
B:3'O CLOCK / CENTER
C :6'O CLOCK / AFT




* ALL READINGS IN INCH
**MINIMUM THICKNESS PROVIDED BY CUSTOMER

SERIAL NO.	THICKNESS AT POSITION				MINIMUM THICKNESS		
	A	B	C				
220720	22.69	22.46	22.50		17 MM		
	22.66	22.33	22.56				
	22.57	22.53	22.48				
	22.61	22.49	22.39				

INSPECTION EVALUATION:	DURING ULTRASONIC THICKNESS MEASUREMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.
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COMMENTS:	THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.

INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS			PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink		INSPECTOR Abdullah Mofeed	
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F	Batch No:200403	QUALIFICATION ASNT LEVEL II	
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025		Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N:.032 (14.AUG.2024)	UV Black Light	S/N&CAL.Due	S/N:1932401(14.AUG.2024)		Signature:	
Black Magnetic Ink 7HF	Manufacture: Magnaflux		Batch No:200405		EXPIRE DATE:-july- 2025		Customer Name:
Whie Contrast Paint WPC-2 Manufacture: Magnaflux			Batch No:2010603		EXPIRE DATE:july- 2025		Customer Signature:
Original - Client Files	Copy - Area Office	QC/FN/PT/077	Rev.000	DATED 31 MAR 2021			

Original - Client Files	Copy - Area Office	QC/FN/PT/077	Rev.000	DATED 31 MAR 2021
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