## CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

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CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-61		
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797		
DATE:	7-May-2024	Inspection Due Date	6-May-2025		
W.No:.		JOB NO.:	QC-DQ-04-24-0138		
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING				

**DESCRIPTION: CHOKE MANIFOLD GATE VALVE 4 1/16"** SERIAL NO: 220915 D



SECTION—3 - SECTION—2	A:12'O CLOCK / FC B:3'O CLOCK / CEN C :6'O CLOCK / AFT * ALL READINGS IN **MINIMUM THIC	270 <b>←</b> → 90
 THICKNESS AT POSITION		MINIMUM THICKNESS

SERIAL NO.	THICKNESS AT POSITION			MINIMUM THICKNESS			
	А	В	С				
220720	24.65	24.42	24.33		17 MM		
	24.32	24.27	24.38				
	24.29	24.31	24.29				
	24.55	24.14	24.26				

INSPECTION EVALUATION:

DURING ULTRASONIC THICKNESS MEASURMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.

**COMMENTS:** 

THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.

INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS		PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	god Company
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II	NOT
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N:.032 (14.AUG.2024)	UV Black Light S/N&CAL Dat S/N:1932401(14.AUG.2024)		Signature:	Go Engineeron	
Black Magnetic Ink 7HF Manufacture: Magnaflux		Batch No:200405		EXPIRE DATE:-july- 2025	Customer Name:	
Whie Contrast Paint WPC-2 Manufacture: Magnaflux Ba		Batch No	5:2010603	EXPIRE DATE:july- 2025	Customer Signature:	
Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021						