CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-60				
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797				
DATE:	7-May-2024	Inspection Due Date	6-May-2025				
W.No:.		JOB NO.:	QC-DQ-04-24-0138				
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING						

DESCRIPTION:	снок	VALVE 4 1/1	6"	SERIAL NO:	220902					
	+				Area of diffused echo reflection echo Detector (a) Normal condition (a) Normal condition (b) Corrosion present on baccurrate Underside (c) Corrosion present on baccurrate Underside (c) Corrosion present on baccurrate Reflection echo baccurrate Underside (c) Corrosion present on baccurrate Reflection echo baccurrate (c) Corrosion present on baccurrate (c) Corrosion present on baccurrate (c) Corrosion present on baccurrate (c) Corrosion present on baccurrate (c) Corrosion surface.					
	SECTION-1		SECTIO	56 W-2	A:12'O CLOCK / FORWARD B:3'O CLOCK / CENTER C :6'O CLOCK / AFT * ALL READINGS IN INCH **MINIMUM THICKNESS PROVIDED BY CUSTMER 180					
SERIAL NO.	CKNESS AT P			MINIMUM THICKNESS						
220720	A B 22.20 22.25 22.31 22.28 22.29 22.33 22.34 22.38		22 22 22	.36 .11 .43 .41	17 MM		17 MM			
INSPECTION EVALUATION: DURING ULTRASONIC THICKNESS MEASURMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.										
COMMENTS: THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.										
INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS		PERSONNEL DETAILS				
EQUIPMENT	-		AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	and Company			
S.N.	5202746		201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II	Contraction of the second			
CAL. DUE DATE	14.AUG.2024		14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN				
SHOOTING COIL SR & DUE	S/N:.032 (S/N:1932401(14.AUG.2024)	Signature:	Engineering				
Black Magnetic Ink 7HF Manufacture: Magnaflux			Batch No:200405		EXPIRE DATE:-july- 2025	Customer Name:				
	Whie Contrast Paint WPC-2 Manufacture: Magnaflux				EXPIRE DATE: july- 2025	Customer Signature:				
Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021										