CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-56				
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797				
DATE:	7-May-2024	Inspection Due Date	6-May-2025				
W.No:.		JOB NO.:	QC-DQ-04-24-0138				
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING						

DESCRIPTION:	снок	VALVE 4 1/16"		SERIAL NO:	220725				
	ECTION-1				(a) Normal condition (b) Normal condition (c) Normal condition				
	SECTION-3		section-z		A:12'O CLOCK / FORWARD B:3'O CLOCK / CENTER C :6'O CLOCK / AFT * ALL READINGS IN INCH **MINIMUM THICKNESS PROVIDED BY CUSTMER 180				
SERIAL NO.	ICKNESS AT POSITION			MINIMUM THICKNESS					
220720	A B 23.32 23.69 23.43 23.77 23.56 23.65 23.33 23.73		c 23.55 23.47 23.49 23.60			17 MM			
INSPECTION EVALUATION: DURING ULTRASONIC THICKNESS MEASURMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.									
COMMENTS: THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.									
INSPEC	TECHNICAL DETAILS			PERSONNEL DETAILS					
EQUIPMENT	UT THICKNESS GAUGE		AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	and Company		
S.N.	5202746		201504048 Magnaflux		14 F Batch No:200403	QUALIFICATION ASNT LEVEL II	Count 151		
CAL. DUE DATE	14.AUG.2024		14.AUG.2024 EXPIRE DATE:		july- 2025	Supervisor: NAVEED HUSSEIN			
SHOOTING COIL SR & DUE	S/N:.032 (UV Black Light S/N&CAL Dat		S/N:1932401(14.AUG.2024)	Signature:	Engineening			
Black Magnetic Ink 7HF Manufacture: Magnaflux			Batch No:200405		EXPIRE DATE:-july- 2025	Customer Name:			
Whie Contrast Paint	Whie Contrast Paint WPC-2 Manufacture: Magnaflux				EXPIRE DATE: july- 2025	Customer Signature:			
Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021									