CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

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CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-55		
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797		
DATE:	7-May-2024	Inspection Due Date	6-May-2025		
W.No:.		JOB NO.:	QC-DQ-04-24-0138		
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING				

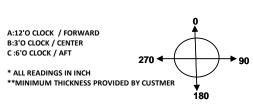
DESCRIPTION: CHOKE MANIFOLD GATE VALVE 4 1/16"

SERIAL NO: 220917

Large Area of diffused echo reflection echo Delector Surface.

Figle Control of Control





SERIAL NO.	THICKNESS AT POSITION			MINIMUM THICKNESS			
	А	В	С				
220720	24.65	24.39	23.99		17 MM		
	24.33	24.19	23.97				
	24.43	24.07	23.87				
	24.26	24.23	24.07				

INSPECTION EVALUATION:

DURING ULTRASONIC THICKNESS MEASURMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.

COMMENTS:

THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.

INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS		PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	and Company
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II	HOT
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N:.032 (14.AUG.2024)	UV Black Light S/N&CAL Dat S/N:1932401(14.AUG.2024)		Signature:	Engwerten	
Black Magnetic Ink 7HF Manufacture: Magnaflux			o:200405	EXPIRE DATE:-july- 2025	Customer Name:	
Whie Contrast Paint WPC-2 Manufacture: Magnaflux Batch		Batch No	o:2010603	EXPIRE DATE: july- 2025	Customer Signature:	
Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021						