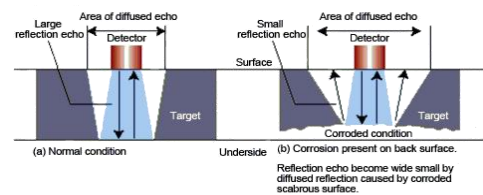
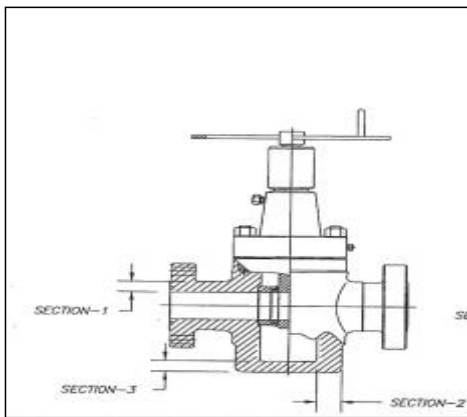


# CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-54
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797
DATE:	7-May-2024	Inspection Due Date	6-May-2025
W.No.:		JOB NO.:	QC-DQ-04-24-0138
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING		

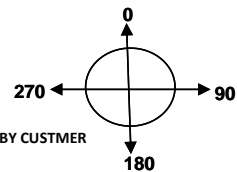
DESCRIPTION:	CHOKE MANIFOLD GATE VALVE 4 1/16"	SERIAL NO:	211221
--------------	-----------------------------------	------------	--------



D

A:12'O CLOCK / FORWARD  
B:3'O CLOCK / CENTER  
C:6'O CLOCK / AFT

\* ALL READINGS IN INCH  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTOMER



SERIAL NO.	THICKNESS AT POSITION				MINIMUM THICKNESS	
	A	B	C			
220720	23.90	23.59	23.76		17 MM	
	23.87	23.64	23.85			
	23.66	23.72	23.55			
	23.75	23.66	23.59			

INSPECTION EVALUATION:	DURING ULTRASONIC THICKNESS MEASUREMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.
------------------------	--

COMMENTS:	THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN MM.
-----------	--

INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS		PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR	
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II	
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N: 032 (14.AUG.2024)	UV Black Light	S/N&CAL Dat	S/N:1932401(14.AUG.2024)	Signature:	
Black Magnetic Ink 7HF	Manufacture: Magnaflux	Batch No:200405	EXPIRE DATE:	july- 2025	Customer Name:	
White Contrast Paint WPC-2	Manufacture: Magnaflux	Batch No:2010603	EXPIRE DATE:	july- 2025	Customer Signature:	

Original - Client Files    Copy - Area Office    QC/FN/PT/077    Rev.000    DATED 31 MAR 2021