


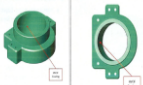


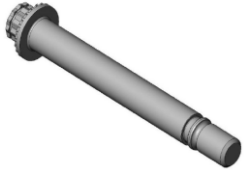
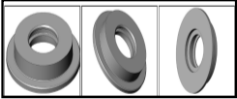
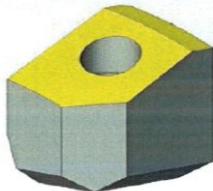




CERTIFICATION OF VISUAL THOROUGH EXAMINATION & DYE PENETRANT INSPECTION

Customer:	HALLIBURTON SPERRY DRILLING		Date Of Service :	Thursday, June 26, 2025	
Work Location:	Burjesia Halliburton Base Basra - IRAQ		Report No:	QC-25-HAL-SP-BJS-DPI-NDT-BULID.9.5"-040	
Acceptance Creater :	DS-1 Volume 4- 5th Edition		Work Order.:	328166015	
HAL DOCUMENTS :	D01860184 Rev M (Visual Procedure D00305796 Revision Z) (LPI Procedure D00976849 Revision F)		9.5" STEERING HEAD:	14008921	
TYPE OF INSPECTION	VISUAL , THOROUGH EXAMINATION & DYE PENETRANT INSPECTION (DPI)				
DESCRIPTION:	(9.5" (17.5" HS) HOLE SIZE) PDC				
STEERING HEAD PARTICLES IMAGES					
TECHNICAL DETAILS					
TECHNIQUE 2 - TYPE II VISIBLE, METHOD 'A' WATER - WASHABLE					
PENETRANT DWELL TIME:	30 minutes		DEVELOPER DWELL TIME:	15 minutes	
Test Part Temperature:	98 °F		WHITE LIGHT INTENSITY:	3590 LUX	
Test Equipment & Consumable Details					
COMPARATOR BLOCK	SR#11223 CAL.Date 09.APT.2025 Cal Due 08.OCT.2025		Digital Lux Meter	SR#2722003 CAL.Date 09.APT.2025 Cal Due 08.OCT.2025	
INFRARED THERMOMETER	SR#201704125 CAL.Date 09.APT.2025 Cal Due 08.OCT.2025		PRESSURE GAUGE WATER PRESSURE 30 PSI	SR# S88825 Cal Due 07.OCT.2025	
Red Penetrant Manufacture:	Magnaflux		Batch No: 230606	EXPIRE DATE :FEB.2026	
Developer Manufacture:	Magnaflux		Batch No: 230608	EXPIRE DATE :June.2026	
Serial Number	13754984	STEERING PAD	PAD HOUSING	Serial Number	13980994
Serial Number	13865097			Serial Number	13980995
Serial Number	13865080			Serial Number	13980996
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE
Serial Number	13985555	BORE	PISTON PAD	Serial Number	4516876811-04-020
Serial Number	14077985			Serial Number	4516526212-03-024
Serial Number	14077969			Serial Number	4516876811-04-081
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE
Upper lateral pad Serial Number	4516637310-1-10	LATERAL PAD	STEERING PAD BOLT	Serial Number	13609693
Serial Number	4514085245-1-13			Serial Number	14047860
Serial Number	4515749439-3-2			Serial Number	13609691
Lower lateral pad Serial Number	4515914026-1-8			Serial Number	14047791
Serial Number	4515914026-1-10			Serial Number	13609700
Serial Number	4515712110-4-1			Serial Number	14047788
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE
Serial Number	4517209312-1-18	SEAL GLAND	HOUSING WEDGE	Serial Number	4514102464-3-9
Serial Number	4517495104-1-2			Serial Number	4514040666-2-23
Serial Number	4517495104-1-3			Serial Number	4514040666-1-29
CONDITION	ACCEPTABLE			Serial Number	4514410758-3-4
ONLINE TRACEABILITY		Serial Number		4514102464-3-12	
		Serial Number		4514410758-3-10	
		CONDITION		ACCEPTABLE	
REMARKS:.	All Parts Mentioned above were found "Acceptable" At time of Inspection & Ready to Use,				
Inspector Name:	M.Shahzad Ahmed		Review By		
Qualification:	ASNT Level II M.T.P.I.V.I		Senior Inspector:	Naveed Hussain	Supervisor:
Signature:				Hani Ali	Customer Name Signature:

Original - Client Files Copy - Area Office QC/FN/DPI/NDT/022 Rev.00 Dated: 07 Nov 2021