AI TAKAMUL COMPANY FOR ENGINEERING TESTS <u>B</u>ing the second secon

AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIEREMENTS

CLIENT:	Daqing Drilling Company IRAQ RUMAILA REPORT No.: QC-DQ-04-24-0138-30-3		QC-DQ-04-24-0138-30-37		
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797		
DATE:	7-May-2024	Inspection Due Date	6-May-2025		
OTHER SPECIFICATION		JOB NO.:	QC-DQ-04-24-0138		
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING				

DESCRIPTION:	Vacuum I)egasser Tank	SERIAL NO:		ZSCQN121
			Lugga relicción colo (a/Normali	cu of diffuscul urlsy Defeetor Target Confilen Underside	n csho Detector
-			A:12'O CLOCK / FORV B:3'O CLOCK / CENTEI C :6'O CLOCK / AFT * ALL READINGS IN M **MINIMUM THICKN	270	
		THICKNESS AT POSITION			
A	В	с	D		MINIMUM THICKNESS
10.38	10.39	10.64	10.58		4.8 MM
10.39	10.73	10.52	10.62		
10.51	10.43	10.69	10.43	10.43	4.0 10101
10.35	10.47	10.40	10.66		
INSPECTION EVALU			ESS MEASURMENT ALL THE REA		TOLERANCE AND ACCEPTED.
COMMENTS		OVE MENTIONED ITEM MINI		ED BY CUSTOMER. ALL	
COMMENTS	5: THE AB	OVE MENTIONED ITEM MINI	NUM WALL THICKNESS PROVID	ED BY CUSTOMER. ALL	READING MEASURE IN Millimeter.
COMMENT	S: THE AB	OVE MENTIONED ITEM MINI S TEC	NUM WALL THICKNESS PROVIE HNICAL DETAILS	PED BY CUSTOMER. ALL PEJ INSPECTOR Abdullah Mofeed QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT)	READING MEASURE IN Millimeter.
COMMENT: INSPECTION EQUIPMENT	5: THE AB	OVE MENTIONED ITEM MINI S TEC AC- YOKE TECH. 201504048 Manufacture:	MUM WALL THICKNESS PROVID HNICAL DETAILS Wet Fluorescent Magnetic Ink 14 F Batch No:200403	PED BY CUSTOMER. ALL PEI INSPECTOR Abdullah Mofeed QUALIFICATION ASNT LEVEL II	READING MEASURE IN Millimeter.
COMMENTS INSPECTION EQUIPMENT S.N. CAL. DUE DATE	S: THE AB	S TEC AC- YOKE TECH. 201504048 Manufacture: Magnaflux	WUM WALL THICKNESS PROVID HNICAL DETAILS Wet Fluorescent Magnetic Ink 14 F Batch No:200403	PEJ BY CUSTOMER. ALL PEJ INSPECTOR Abdullah Mofeed QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT) Supervisor:	READING MEASURE IN Millimeter.
COMMENTS INSPECTION EQUIPMENT S.N.	S: THE AB	S TEC AC- YOKE TECH. 201504048 Manufacture: Magnaflux 14.AUG.2024 EXPIRE DATE	WUM WALL THICKNESS PROVID HNICAL DETAILS Wet Fluorescent Magnetic Ink 14 F Batch No:200403 july- 2025	PEJ INSPECTOR Abdullah Mofeed QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT) Supervisor: Mohammed Abullah	READING MEASURE IN Millimeter.
COMMENTS INSPECTION EQUIPMENT S.N. CAL. DUE DATE SHOOTING COIL SR & DUE Black Magnetic Ink 7HF	S: THE AB	OVE MENTIONED ITEM MINI S TEC AC- YOKE TECH. 201504048 Manufacture: Magnaflux 14.AUG.2024 EXPIRE DATE UV Black Light S/N&CAL Date	MUM WALL THICKNESS PROVID HNICAL DETAILS Wet Fluorescent Magnetic Ink 14 F Batch No:200403 july- 2025 S/N:1932401(14.AUG.2024)	PED BY CUSTOMER. ALL PEJ INSPECTOR Abdullah Mofeed QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT) Supervisor: Mohammed Abullah Signature:	READING MEASURE IN Millimeter.



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