




CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON	Report No:	QC/24/HALL-2106-37			
Location:	HCT	Job Number:	210624			
Inspection Date:	Friday, June 21, 2024	Next Inspection Date:	Friday, December 20, 2024			
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
	UNIT DESCRIPTION:		CONTROL LINE SPOOLER SKID			
	UNIT S/N:		11365529			
	UNIT DIM:		2.90 M (L) X 2.25 M (W) X 2.70 M (H)			
	PAD EYES QTY	PAD EYES DIMENSION	UNIT TW	UNIT PL	UNIT MGW	
	4	Thickness : 36 mm	1800 KG	6700 KG	8500 KG	
		Pin Hole : 29 mm				
		Length : 137 mm				
		Height : 86 mm				
	INSPECTION RESULT :					
	VISUAL , THOROUGH EXAMINATION		unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage			
MAGNETIC PARTICLE INSPECTION		Welds & forgn areas inspected and found free from cracks and other defects				
FINAL RESULTS		unit found satisfactory and free of defects at the time of inspection				
COMMENT:						
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast						

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed QUALIFICATION ASNT LEVEL II MT & PT & VT STAMP & SIGNATURE:		SENIOR INSPECTOR:	ASHRAF ELSAID
S.No:	1657	S.No:	2722003	S.No:	201504052			SUPERVISOR:	HANI ALI
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24	Cal Due Date:	14-Oct-24			CLIENT:	
Black Magnetic Ink Manufacture:	Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:	Magnetic Partical Concentration		Method		WMPT Light Intensity				
	1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3630 Lux				

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021