

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

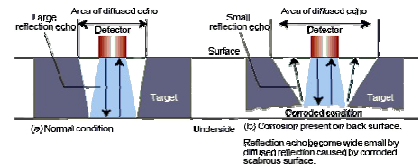
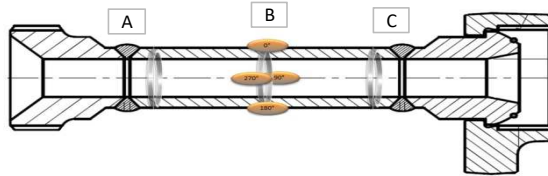


CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

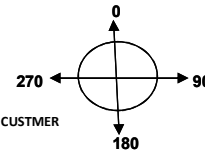
CLIENT:	Daqing Drilling Company IRAQ RUMAILA	REPORT No.:	QC-DQ-04-24-0138-30-34
LOCATION:	DQ RIG 1202	SPECIFICATION:	ASTM E 797
DATE:	7-May-2024	Inspection Due Date	6-May-2025
OTHER SPECIFICATION		JOB NO.:	QC-DQ-04-24-0138
TYPE OF INSPECTION:	ULTRASONIC THICKNESS GAUGING		

DESCRIPTION:	HIGH PRESSURE STAND PIPE LINE	SERIAL NO:	HP-32
--------------	-------------------------------	------------	-------



A: 12'O CLOCK / FORWARD
B: 3'O CLOCK / CENTER
C: 6'O CLOCK / AFT

* ALL READINGS IN MM
**MINIMUM THICKNESS PROVIDED BY CUSTOMER



THICKNESS AT POSITION				MINIMUM THICKNESS
A	B	C		
18.37	18.27	18.19		14 MM
18.31	18.38	18.35		
18.22	18.40	18.47		
18.43	18.27	18.29		

INSPECTION EVALUATION:	DURING ULTRASONIC THICKNESS MEASUREMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.
------------------------	--

COMMENTS:	THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN Millimeter.
-----------	--

INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS		PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT)	
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N:.032 (14.AUG.2024)	UV Black Light S/N&CAL Date	S/N:1932401(14.AUG.2024)	Signature:		
Black Magnetic Ink 7HF Manufacture: Magnaflux		Batch No:200405		EXPIRE DATE:-july- 2025	Customer Name:	
White Contrast Paint WPC-2 Manufacture: Magnaflux		Batch No:2010603		EXPIRE DATE:july- 2025	Customer Signature:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021



Tel: +9647810009138 / +9647834964657
Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com