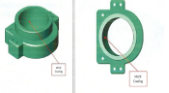
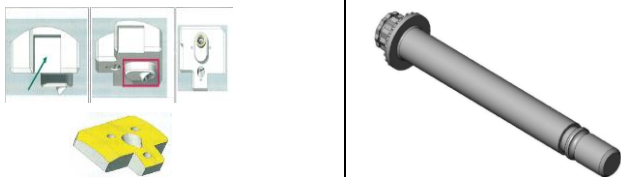
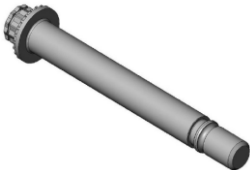
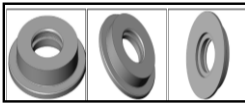
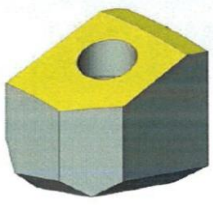


CERTIFICATION OF VISUAL THOROUGH EXAMINATION & DYE PENETRANT INSPECTION

Customer:	HALLIBURTON SPERRY DRILLING	Date Of Service :	Sunday, September 22, 2024			
Work Location:	Burjesia Halliburton Base Basra - IRAQ	Report No:	QC-24-HAL-SP-BJS-DPI-NDT-BULID.9.5"-030			
Acceptance Criteria :	DS-1 Volume 4- 5th Edition	Work Order:	327086504			
HAL DOCUMENTS :	D01860184 Rev J (Visual Procedure D00305796 Revision W) (LPI Procedure D00976849 Revision E)	9.5" STEERING HEAD:	14021067			
TYPE OF INSPECTION	VISUAL , THOROUGH EXAMINATION & DYE PENETRANT INSPECTION (DPI)					
DESCRIPTION:	9.5" PAD TYPE PDC (17 1/2" HOLE SIZE) UTEX SEAL					
STEERING HEAD PARTICLES IMAGES						
TECHNICAL DETAILS						
TECHNIQUE 2 - TYPE II VISIBLE, METHOD 'A' WATER -WASHABLE						
PENETRANT DWELL TIME:	30 minutes	DEVELOPER DWELL TIME:	15 minutes			
Test Part Temperature:	102 °F	WHITE LIGHT INTENSITY:	3590 LUX			
Test Equipment & Consumable Details						
COMPARATOR BLOCK	SR#11223 CAL DUE: Wednesday, October 16, 2024	Digital Lux Meter	SR#2722003 CAL DUE: Wednesday, October 16, 2024			
INFRARED THERMOMETER	SR#201704125 CAL DUE: Wednesday, October 16, 2024	PRESSURE GAUGE WATER PRESSURE 30 PSI	SR# SSR825 CAL DUE: Wednesday, October 16, 2024			
Red Penetrant Manufacture:	Magnaflux	Batch No: 220511	EXPIRE DATE :May,2025			
Developer Manufacture:	Magnaflux	Batch No: 220302	EXPIRE DATE :March,2025			
Serial Number	13970337	STEERING PAD	PAD HOUSING	Serial Number	13980996	
Serial Number	13970450			Serial Number	13980995	
Serial Number	13986404			Serial Number	13980994	
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE	
Serial Number	13985526	BORE	PISTON PAD	Serial Number	4517115465-1-07	
Serial Number	13985521			Serial Number	4517115465-1-11	
Serial Number	13890037			Serial Number	4517428662-2-87	
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE	
Upper lateral pad Serial Number	4516522963-4-11	LATERAL PAD	STEERING PAD BOLT	Serial Number	14047781	
Serial Number	4516639310-1-5			Serial Number	14047858	
Serial Number	4516637310-1-10			Serial Number	14047778	
Lower lateral pad Serial Number	4515914026-1-12			Serial Number	14047851	
Serial Number	4515914026-1-10			Serial Number	14047787	
Serial Number	4515914026-1-8			Serial Number	14047779	
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE	
Serial Number	4517495104-1-2	SEAL GLAND	HOUSING WEDGE	Serial Number	14003762	
Serial Number	4517495104-1-6			Serial Number	4513864775-4-2	
Serial Number	4517464334-3-35			Serial Number	14003772	
CONDITION	ACCEPTABLE			Serial Number	4514040666-2-23	
ONLINE TRACEABILITY				Serial Number	14003773	
				Serial Number	4513864775-4-1	
REMARKS:	All Parts Mentioned above were found "Acceptable" At time of Inspection & Ready to Use,					
Inspector Name:	M.Shahrazad Ahmed	Review By				
Qualification:	ASNT Level II	Senior Inspector:	Naveed Hussain	Supervisor:	Hani Ali	
Signature:						
Customer Name Signature:						

Original - Client Files

Copy - Area Office

QC/FN/DPI/NDT/022

Rev.00

Dated: 07 Nov 2021