

# AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

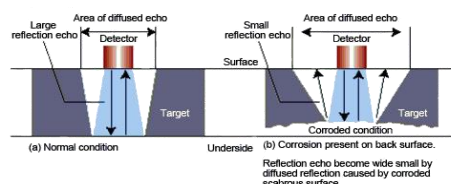
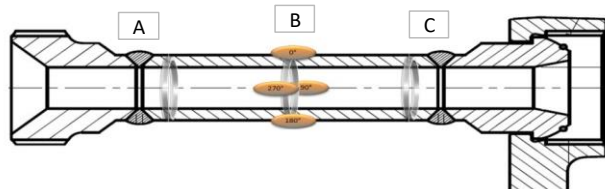


## CERTIFICATE OF QUALIFICATION ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

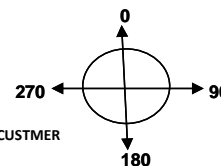
<b>CLIENT:</b>	Daqing Drilling Company IRAQ RUMAILA	<b>REPORT No.:</b>	QC-DQ-04-24-0138-30-24
<b>LOCATION:</b>	DQ RIG 1202	<b>SPECIFICATION:</b>	ASTM E 797
<b>DATE:</b>	7-May-2024	<b>Inspection Due Date</b>	6-May-2025
<b>OTHER SPECIFICATION</b>		<b>JOB NO.:</b>	QC-DQ-04-24-0138
<b>TYPE OF INSPECTION:</b>	ULTRASONIC THICKNESS GAUGING		

<b>DESCRIPTION:</b>	HIGH PRESSURE LINE	<b>SERIAL NO:</b>	HP-22
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A:12'O CLOCK / FORWARD  
B:3'O CLOCK / CENTER  
C:6'O CLOCK / AFT

\* ALL READINGS IN MM  
\*\*MINIMUM THICKNESS PROVIDED BY CUSTOMER



THICKNESS AT POSITION					MINIMUM THICKNESS
A	B	C			
18.58	18.57	18.49			14 MM
18.27	18.33	18.46			
18.36	18.29	18.53			
18.44	18.55	18.48			

<b>INSPECTION EVALUATION:</b>	DURING ULTRASONIC THICKNESS MEASUREMENT ALL THE READING ARE WITHIN THE TOLERANCE AND ACCEPTED.
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<b>COMMENTS:</b>	THE ABOVE MENTIONED ITEM MINIMUM WALL THICKNESS PROVIDED BY CUSTOMER. ALL READING MEASURE IN Millimeter.
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INSPECTION EQUIPMENT DETAILS			TECHNICAL DETAILS		PERSONNEL DETAILS	
EQUIPMENT	UT THICKNESS GAUGE	AC- YOKE	TECH.	Wet Fluorescent Magnetic Ink	INSPECTOR Abdullah Mofeed	
S.N.	5202746	201504048	Manufacture: Magnaflux	14 F Batch No:200403	QUALIFICATION ASNT LEVEL II (MT,PT,VT,UT)	
CAL. DUE DATE	14.AUG.2024	14.AUG.2024	EXPIRE DATE:	july- 2025	Supervisor: NAVEED HUSSEIN	
SHOOTING COIL SR & DUE	S/N:032 (14.AUG.2024)	UV Black Light S/N&CAL Date		S/N:1932401(14.AUG.2024)	Signature:	
Black Magnetic Ink 7HF	Manufacture: Magnaflux		Batch No:200405	EXPIRE DATE:-july- 2025	Customer Name:	
White Contrast Paint WPC-2	Manufacture: Magnaflux		Batch No:2010603	EXPIRE DATE:july- 2025	Customer Signature:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.000 DATED 31 MAR 2021



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