

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION									
Client:	HALLIBURTON (HPS)			Report No:	QC/24/HALL-HPS-MAY-NDT-126				
Location:	HPS YARD			Job Number:	QC-24/HALL-HPS-054				
Date:	Friday, May 10, 2024			Next Inspection Date:	AFTER JOB				
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:	API 5A5, API Specification 5CT, 10th Edition ANSI/API RECOMMENDED PRACTICE 5A5 & VAM TOP CONNECTION SPECS & ASTM E709				
  				HALL DOC:	(Visual Procedure D00305796 Revision U (MPI Procedure D00976850 Revision D))				
				UNIT DESCRIPTION:	(Stiff Joint) 4-1/2" 12.6 PPF VAMTOP Pin & Box. 4-1/2" VAMTOP (12.6 PPF) Pin Connection. 4-1/2" VAMTOP (12.6 PPF) Box Connection GRADE 105 80 KSI				
				UNIT S/N:	ITS-JOB-183-BAS-15				
				DIMENSIONAL :	OD:5-1/8" ID 3.935				
				CONNECTION:	4-1/2" 12.6 PPF VAMTOP				
INSPECTION RESULT :									
VISUAL , THOROUGH EXAMINATION				VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
MAGNETIC PARTICLE INSPECTION				Thread & Available critical areas inspected and found free from cracks and other defects					
FINAL RESULTS				unit found satisfactory and free of defects at the time of inspection					
COMMENT: MPI Wet Flourocent Inspection Thread With UltraViolet Light									
EQUIPMENT DETAILS									
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT:	2980 µw/cm²			
S.NO:	201504052	S.NO:	22650	S.NO:	1898977				
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024				
EQUIPMENT :	COMPARATOR BLOCK	EQUIPMENT :	Pressure Gauge 30 PSI	EQUIPMENT :	INFRARED THERMOMETER				
S.NO:	11223	S.NO:	SSR825	S.NO:	201704125				
Cal Due Date:	12.AUG.2024	Cal Due Date:	18.AUG.2024	Cal Due Date:	14.AUG.2024				
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025			
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025			
Digital Lux Meter		TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF				
S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF			0.1 to 0.4 ml/100 ml			Batch No:220605	
PERSON DETAILS									
INSPECTOR NAME: M.SHAHZAD AHMED					SENIOR INSPECTOR:				
QUALIFICATION: ASNT LEVEL II MT & PT & VT					HANI ALI				
STAMP & SIGNATURE:					CLIENT:				
									
       									
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