

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION										
Client:	HALLIBURTON (HPS)			Report No:	QC/24/HALL-HPS-MAY-NDT-125					
Location:	HPS YARD			Job Number:	QC-24/HALL-HPS-054					
Date:	Friday, May 10, 2024			Next Inspection Date:	AFTER JOB					
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:	API 5A5, API Specification 5CT, 10th Edition ANSI/API RECOMMENDED PRACTICE 5A5 & VAM TOP CONNECTION SPECS & ASTM E709					
  				HALL DOC:	(Visual Procedure D00305796 Revision U (MPI Procedure D00976850 Revision D))					
				UNIT DESCRIPTION:	5-1/8" Lifting Joint (Stiff Joint) 4-1/2" 12.6 PPF VAMTOP Pin & Box. (4 Feet long) 4-1/2" VAMTOP (12.6 PPF) Pin Connection. 4-1/2" VAMTOP (12.6 PPF) Box Connection GRADE 105 80 KSI					
				UNIT S/N:	Serial Number: IDA-31465-3					
				DIMENSIONAL :	OD : PIN 5" OD BOX : 4-15/16" BODY ID: 3.250"		LENGTH: (4 Feet long)			
				CONNECTION:	4-1/2" 12.6 PPF VAMTOP					
INSPECTION RESULT :										
VISUAL , THOROUGH EXAMINATION				VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION						
MAGNETIC PARTICLE INSPECTION				Thread & Available critical areas inspected and found free from cracks and other defects						
FINAL RESULTS				unit found satisfactory and free of defects at the time of inspection						
COMMENT: MPI Wet Fluorescent Inspection Thread With UltraViolet Light										
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 2980 μw/cm²	INSPECTOR NAME: M.SHAHZAD AHMED		SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.NO:	201504052	S.NO:	22650	S.NO:	1898977					
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024					
EQUIPMENT :	COMPARATOR BLOCK	EQUIPMENT :	Pressure Gauge 30 PSI	EQUIPMENT :	INFRARED THERMOMETER					
S.NO:	11223	S.NO:	SSR825	S.NO:	201704125	QUALIFICATION: ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI	
Cal Due Date:	12.AUG.2024	Cal Due Date:	18.AUG.2024	Cal Due Date:	14.AUG.2024					
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:					MARCH, 2025
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:					JUN, 2025
Digital Lux Meter		TECHNICAL DETAILS			Black Magnetic Ink Manufacture: 7HF		STAMP & SIGNATURE:	CLIENT:		
S.NO: 2722003	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No: 220605					
       										
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