



## HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" CAT IV INSPECTION REPORT

<b>Customer:</b>	Daqing Drilling Company	<b>Date of inspection:</b>	07-05-2024
<b>Rig Name:</b>	Rig (DQ 1202)	<b>Report No:</b>	QC-DQ-04-24-0138-29-12
<b>Type of Inspection:</b>	CAT IV Inspection.	<b>Specification:</b>	API RP 7L

### PROCEDURE

The Rig Was Equipped with JIANGSU RUTONG PETRO Machinery Co., LTD (HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"

<b>QTY:</b>	1 (set)
<b>Equipment:</b>	HAND SLIPS DRILL PIPE 6 3/4" -8 1/4"
<b>Product Type:</b>	DCS 5 1/2" -7"
<b>SN:</b>	2002036
<b>Manufacture:</b>	JIANGSU RUTONG PETRO Machinery Co., Ltd
<b>SIZE:</b>	6 3/4" -8 1/4"
<b>Ref Standard:</b>	API RP 7L
<b>NEXT EXAMINATION:</b>	After 06 Month

### Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" and Found Accepted at The Time of Inspection.

**Inspector:** MOHAMED

**Supervisor:** NAVEED HUSSEIN

**Customer Reprehensive**





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### PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with JIANGSU RUTONG PETRO Machinery Co., Ltd (HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4") with following specification

- |   |           |
|---|-----------|
| - HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" was found partly stripped down /assembled condition for CAT IV Inspection. |           |
| 1- Visually Check for Any Damage Wear Distortion .....Etch.   | Performed |
| 2- Check Marking of Serial Number.  | Performed |
| 3- Clean the Weld Area from Any Rust Painting Using Grinder Brush.  | Performed |
| 4- Visual Examination for Weld Area.  | Performed |
| 5- Visual Examination for Critical Area   | Performed |
| 6- Apply White Contrast for Weld Area.  | Performed |
| 7- Apply White Contrast for Critical Area.  | Performed |
| 8- Perform MPI Using Permanent Magnet and Black Ink.  | Performed |
| 9- MPI Interpretation API RP 7L Acceptance Criteria.  | Performed |

### PROCEDURE

\*\* Visual And MPI Was Carried Out on The Available Welding and Critical Areas of the (HAND SLIPS DRILL PIPE 6 3/4" -8 1/4") and Found Satisfactory for Further Use.

\*\* CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 6 3/4" -8 1/4") and Found Accepted at The Time of Inspection.

#### Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" and Found Accepted at The Time of Inspection.

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**Supervisor:** NAVEED HUSSEIN

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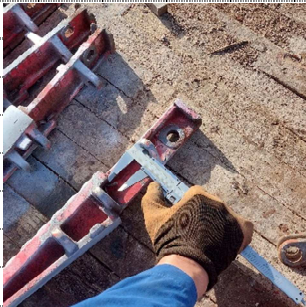
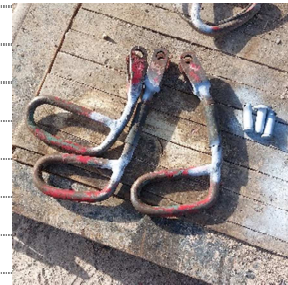
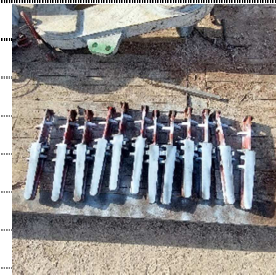




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### PICTORIAL



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