



HAND SI	LIPS DR	ILL COLLAR 6 3/4"	-8 1/4"" CAT IV INSPECTI	ON REPORT					
	D '			07.05.0001					
Customer:		Drilling Company	Date of inspection:						
Rig Name:	Rig (DC		Report No:						
Type of Inspection:	CALIVI	nspection.	Specification:	API RP 7L					
	DDACEDUDE								
PROCEDURE									
The Rig Was Equipped wi	th IIANG	SU RUTONG PETRO Mad	chinery Co., LTD (HAND SLIPS DF	RILL COLLAR 6 3/4" -8 1/4"					
	QTY:	1 (set)							
Eaui	ipment:	HAND SLIPS DRILL PIPE	E 6 3/4" -8 1/4"						
	ct Type:	DCS 5 1/2" -7"	, ·, ·						
	SN:	2002036							
Manu	facture:	JIANGSU RUTONG PET	RO Machinery Co., Ltd						
	SIZE:		· · · · · · · · · · · · · · · · · · ·						
Ref Sta	andard:	6 3/4" -8 1/4" API RP 7L							
NEXT EXAMIN	ATION:	After 06 Month							
Remarks:	_	-							
•	CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" and Found Accepted at								
The Time of Inspection.									
		NDT							
Inspector: MOHAMED Supervisor: NAVEED HUSSIEN									
Customer Reprehensiv	<u>e</u>	Chemeering 30							
Frank Banker of	1 36		ISO OHSA						
	LEE	Certification		14001					
			the contract	the the					





HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"" CAT IV INSPECTION REPORT							
Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024				
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24	-0138-29-12			
Type of Inspection:	CAT IV Inspection.	Specification:	n: API RP 7L				
PROCEDURE							
			- - -				
- The Products H	ave Been Inspected and Fo	und Them Conformable to	Relevant				
				/-!!			
-	quipped with JIANGSU RUTON	G PETRO Machinery Co., Ltd (HAI	ND SLIPS DRILL (COLLAR 6 3/4"			
-8 1/4") WITH TOI	owing specification						
				I			
	L COLLAR 6 3/4" -8 1/4" was for	und partly stripped down /a	ssembled				
condition for CA				Performed			
1- Visually Check for Any Damage Wear DistortionEtch.							
2- Check Marking				Performed Performed			
3- Clean the Weld Area from Any Rust Painting Using Grinder Brush.							
4- Visual Examination for Weld Area.							
5- Visual Examination for Critical Area							
6- Apply White Contrast for Weld Area.							
7- Apply White Contrast for Critical Area.							
8- Perform MPI Using Permanent Magnet and Black Ink.							
9- MPI Interpretation	9- MPI Interpretation API RP 7L Acceptance Criteria.						
	8800						
** \/ieuel And MDL\A		EDURE	Aroos of the				
** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of the (HAND SLIPS							
DRILL PIPE 6 3/4" -8 1/4") and Found Satisfactory for Further Use.							
** CAT IV Increation Wee Cerried Out on (UAND SUBS DBUL DIDE S 2/4// 24/4//) and Feured Accerted at							
** CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 6 3/4" -8 1/4") and Found Accepted at The Time of Inspection.							







HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"" CAT IV INSPECTION REPORT					
Customer:Daqing Drilling CompanyDRig Name:Rig (DQ 1202)Type of Inspection:CAT IV Inspection.	ate of inspection Report N Specification	<i>No:</i> QC-DQ-04-24-0138-29-12			
Pin hole diameter design value and the maximum allowable wears.		T	No. R		
1/8 - 3/16 in (3.5 mm) SLIP SEGMENT MAX. CREARANCE JULIE JULP INSERT SLIP SLOT Note: Slips are shown without the insert retaining plate DU LONG SLO	T WEAR (Above)	Fi			
Description	Valued	OEM Valued	Result		
The allowable Maximum wear on the outside surface of the slip.	1.2 mm	1.6 mm	Accept		
The Maximum Pin Hole A Diameter The Minimum Pin A1 Diameter	16.5 mm 15 mm	18 mm 14.5 mm	Accept Accept		
The Maximum clearance between pin and hole	1.5 mm	<u> </u>	Accept		
Remarks: CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLATING Time of Inspection. Inspector: MOHAMED Customer Reprehensive Image: Contract of the second s	upervisor:	NAVEED H			





HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"" CAT IV INSPECTION REPORT						
Customer: Daqing Drilling Company	Date of inspection:	07-05-2024				
Rig Name: Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-12				
Type of Inspection: CAT IV Inspection.	Specification:	API RP 7L				
PICTORIAL						

