



HAND SLIPS DRILL COLLAR 5 1/2" -7" CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-11
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L

PROCEDURE

The Rig Was Equipped with JIANGSU RUTONG PETRO Machinery Co., LTD (HAND SLIPS DRILL COLLAR 5 1/2" -7")

QTY:	1 (set)
Equipment:	HAND SLIPS DRILL PIPE 5 1/2" -7"
Product Type:	SDXL 5 1/2" -7"
SN:	202096
Manufacture:	JIANGSU RUTONG PETRO Machinery Co., Ltd
SIZE:	5 1/2" -7"
Ref Standard:	API RP 7L
NEXT EXAMINATION:	After 06 Month

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 5 1/2" -7" and Found Accepted at The Time of Inspection.

Inspector: MOHAMED

Supervisor: NAVEED HUSSEIN

Customer Reprehensive





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PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with JIANGSU RUTONG PETRO Machinery Co., Ltd (HAND SLIPS DRILL COLLAR 5 1/2") with following specification

- HAND SLIPS DRILL COLLAR 5 1/2 - 7" was found partly stripped down /assembled condition for CAT IV Inspection.
- | | |
|--|-----------|
| 1- Visually Check for Any Damage Wear DistortionEtch. | Performed |
| 2- Check Marking of Serial Number. | Performed |
| 3- Clean the Weld Area from Any Rust Painting Using Grinder Brush. | Performed |
| 4- Visual Examination for Weld Area. | Performed |
| 5- Visual Examination for Critical Area | Performed |
| 6- Apply White Contrast for Weld Area. | Performed |
| 7- Apply White Contrast for Critical Area. | Performed |
| 8- Perform MPI Using Permanent Magnet and Black Ink. | Performed |
| 9- MPI Interpretation API RP 7L Acceptance Criteria. | Performed |

PROCEDURE

** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of the (HAND SLIPS DRILL PIPE 5 1/2" -7") and Found Satisfactory for Further Use.

** CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 5 1/2" -7") and Found Accepted at The Time of Inspection.

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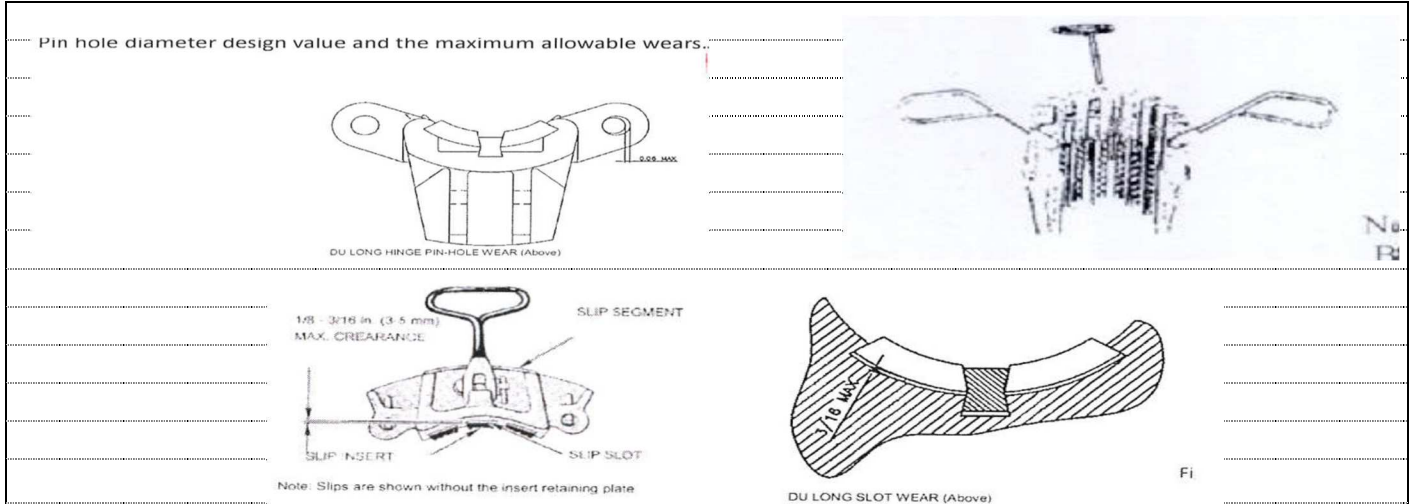
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Description	Valued	OEM Valued	Result
The allowable Maximum wear on the outside surface of the slip.	1.1 mm	1.6 mm	Accept
The Maximum Pin Hole A Diameter	16 mm	18 mm	Accept
The Minimum Pin A1 Diameter	15 mm	14.5 mm	Accept
The Maximum clearance between pin and hole	1 mm	3 mm	Accept

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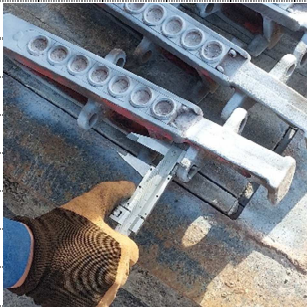
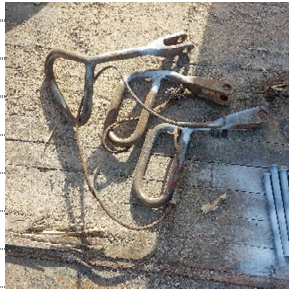
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PICTORIAL



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