



HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-08
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L

	<u>PROCEDURE</u>	
as Equipped with JIANGS	U RUTONG PETRO Machinery Co., LTD (HAND SLIPS DRILL	PIPE 5 1/2")
QTY:		
	HAND SLIPS DRILL PIPE 5 1/2"	
	SDXL 5 ½ "- 350	
	2301129	
Manufacture: SIZE:		
Ref Standard:	·	
NEXT EXAMINATION:		
INLAT LAAMINATION.	Arter 00 Month	
		<u> </u>

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL PIPE 5 1/2" and Found Accepted at The Time of Inspection.

Inspector:

MOHAMED

Supervisor:

NAVEED HUSSIEN























HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-08
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L

PROCEDURE

The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with JIANGSU RUTONG PETRO Machinery Co., Ltd (HAND SLIPS DRILL PIPE 5 1/2") with following specification

- HAND SLIPS DRILL PIPE 5 1/2" was found partly stripped down /assembled condition for CAT IV Inspection.
- 1- Visually Check for Any Damage Wear DistortionEtch. Performed 2- Check Marking of Serial Number. Performed
- 3- Clean the Weld Area from Any Rust Painting Using Grinder Brush. Performed
- 4- Visual Examination for Weld Area.
- Performed 5- Visual Examination for Critical Area Performed
- 6- Apply White Contrast for Weld Area. Performed
- 7- Apply White Contrast for Critical Area. Performed
- 8- Perform MPI Using Permanent Magnet and Black Ink. Performed
- Performed 9- MPI Interpretation API RP 7L Acceptance Criteria.

PROCEDURE

- ** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of The (HAND SLIPS DRILL PIPE 5 1/2") and Found Satisfactory for Further Use.
- ** CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 5 1/2") and Found Accepted at The Time of Inspection.

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL PIPE 5 1/2" and Found Accepted at The Time of Inspection.

Inspector:

MOHAMED

Supervisor:

NAVEED HUSSIEN

















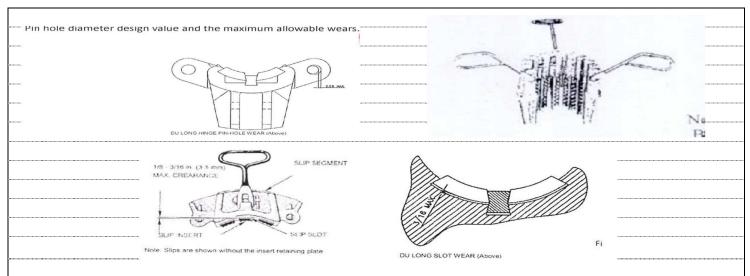






HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-08
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L



Description	Valued	OEM Valued	Result
The allowable Maximum wear on the outside surface of the	1.2	1.6 mm	Accept
slip.			
The Maximum Pin Hole A Diameter	23 mm	18mm	Accept
The Minimum Pin A1 Diameter	22 mm	13.5 mm	Accept
The Maximum clearance between pin and hole	1 mm	3 mm	Accept

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL PIPE 5 1/2" and Found Accepted at The Time of Inspection.

Inspector:

MOHAMED

Supervisor:

NAVEED HUSSIEN























HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT

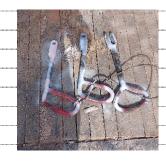
Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-08
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L

PICTORIAL













Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL PIPE 5 1/2" and Found Accepted at The Time of Inspection.

Inspector:

MOHAMED

Supervisor:

NAVEED HUSSIEN

















