




Visual & Magnetic Particles Examination Report

Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/08
Serial Number	Description of the examined equipment				Result
12-1 & 12-2	02 Rising Line Sheave Groove for Mast Chair Section (DS)				Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
Khaled Mahmoud	Mohamed Abdulla		01.11.2024

THIS IS TO CERTIFY THAT; a competent person did attend the above-mentioned own work location on the date shown above and the equipment described in this report was tested & inspected as per the requirements of Lifting Operations Lifting Equipment Regulation "LOLER". The result was found Satisfactory at the time of Inspection and considered Safe for Lifting.






Visual & Magnetic Particles Examination Report

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Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No: QC-DQ-05-24-0145/09
Serial Number	Description of the examined equipment			Result
12-3 & 12-4	02 Rising Line Sheave Groove for Mast Chair Section (ODS)			Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

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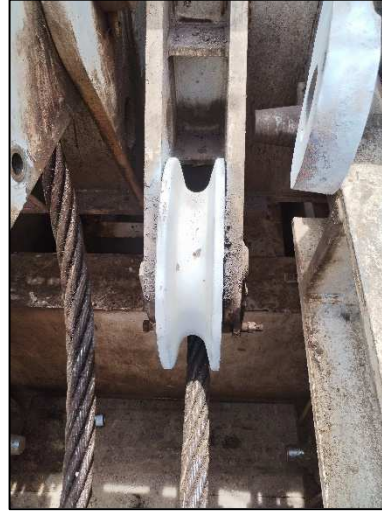
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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/10
Serial Number	Description of the examined equipment				Result
12-6 & 12-7	02 Rising Line Sheave Groove for Substructure (DS)				Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
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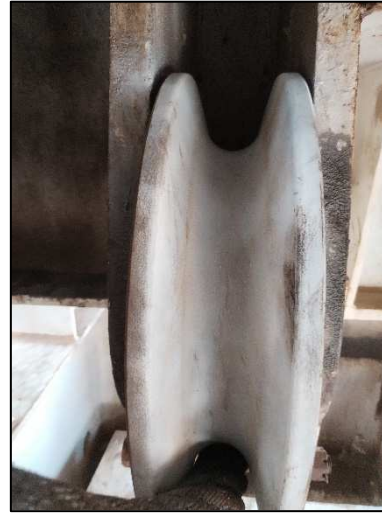
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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No: QC-DQ-05-24-0145/11
Serial Number	Description of the examined equipment			Result
12-8 & 12-9	02 Rising Line Sheave Groove for Substructure (DS)			Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/12
Serial Number	Description of the examined equipment				Result
12-10 & 12-11	02 Rising Line Sheave Groove for Substructure (ODS)				Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

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Khaled Mahmoud	Mohamed Abdulla		01.11.2024

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Visual & Magnetic Particles Examination Report

Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/13
Serial Number	Description of the examined equipment				Result
12-12 & 12-13	02 Rising Line Sheave Groove for Substructure (ODS)				Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No: QC-DQ-05-24-0145/14
Serial Number	Description of the examined equipment			Result
12-14 & 12-15	02 Rising Line Sheave Groove for Substructure Support Beam (DS & ODS)			Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
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None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No: QC-DQ-05-24-0145/15
Serial Number	Description of the examined equipment			Result
JJ022-D15715 JJ022-14-0284	02 Rising Line Sheave Groove For A-Frame (DS & ODS)			Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
Visual and MPI carried out for the above description and found free of surface defects at the time of inspection					
Identification of any part found to have a defect and a description of the defect:					
None					
Particulars of any repair, renewal or alteration required to remedy the defect identified above:					
None					

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
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Client Name:	Daqing Drilling Company		Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/16
Serial Number	Description of the examined equipment				Result
12-5	Drilling Line Sheave Groove For A-Frame Support Beam				Pass



NDT Equipment Details					
Standard	ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	14.08.2024
White Contrast	WCP-2	Batch No:	220602	Due Date	06.2025
Black Ink	7HF	Batch No:	220605	Due Date	07.01.2025
NDT procedure					
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None					

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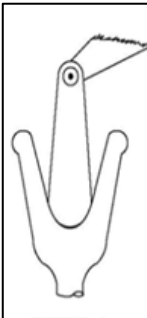





Visual & Magnetic Particles Examination Report

Client Name:	Daqing Drilling Company			Job Number:	QC-DQ-05-24-0145	
Date of Examination:	02.05.2024	Location:	DQ Rig 012	Certificate No:	QC-DQ-05-24-0145/17	
Description of the Examined Equipment						
Inspection Result						
Rising Sheaves For A-Frame						
Sheaves S/N	Nominal Wire Did (d) (mm)	Sheave Diameter	actual	Groove depth (mm)		Result
				Min. 1.33*d	Max. 1.75*d	
JJ022-14-0284	62	--	91.39	82.46	108.5	Accept
JJ022-D15715	62	--	91.22	82.46	108.5	Accept
Rising Sheaves For Substructure						
12-6	66.5	--	91.88	88.44	116.37	Accept
12-7	66.5	--	91.09	88.44	116.37	Accept
12-8	66.5	--	91.32	88.44	116.37	Accept
12-9	66.5	--	91.52	88.44	116.37	Accept
Rising Sheaves For Substructure						
12-10	66.5	--	91.56	88.44	116.37	Accept
12-11	66.5	--	91.78	88.44	116.37	Accept
12-12	66.5	--	91.36	88.44	116.37	Accept
12-13	66.5	--	91.91	88.44	116.37	Accept
Rising Sheaves For A-Frame						
12-14	66.5	--	91.66	88.44	116.37	Accept
12-15	66.5	--	91.34	88.44	116.37	Accept
Drilling Line Sheaves For A-Frame						
12-5	35	--	59.34	46.55	61.25	Accept







DETAIL A



DETAIL B

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
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