




CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC/23/HALL -HPS-MAY-077	
Location:	HPS YARD	Job Number:	QC-23/HALL-HPS-049	
Date:	06.JUN.2023	Next Inspection Date:	05.JUN.2024	
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A	
	UNIT DESCRIPTION:	HUB CUP 3 1/16" 10K		
	UNIT S/N:	12330370		
	INSPECTION RESULT :			
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION		
	MAGNETIC PARTICLE INSPECTION	Body areas inspected and found free from cracks and other defects		
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED		
COMMENT:				
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast				

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC YOKE	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV Black Light	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.NO:	1932401		QUALIFICATION: ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI
Cal Due Date:	18.AUG.2023	Cal Due Date:	18.AUG.2023	Cal Due Date:	18.AUG.2023			CLIENT:	
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025				
UV LIGHT INTENSITY:(2940 μw/cm²)	TECHNICAL DETAILS				Black Magnetic Ink Manufacture:7HF	STAMP & SIGNATURE:			
UV AB Light Meter:1608000134)	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605					
Cal Due Date:20.AUG.2023	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25				

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021