



ELEVATOR 3 1/2" D/P CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	05-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-07
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 8B

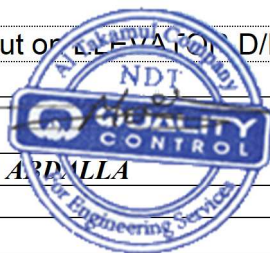
PROCEDURE

The Rig Was Equipped with Jiangsu RYTONG PETRO Machinery Co., LTD (ELEVATOR 3 1/2" D/P)

QTY:	1 (set)
Equipment:	ELEVATOR 3 1/2" D/P
Product Type:	DDZ 3 1/2" IEU-250
SN:	10414
Manufacture:	Jiangsu RUTONG PETRO Machinery Co., Ltd
Date Of Manufacture:	04.2011
SIZE:	3 1/2" IEU-250
Ref Standard:	API RP 8B
NEXT EXAMINATION:	After 06 Month

Remarks:

CAT IV Inspection Was Carried Out on ELEVATOR D/P 3 1/2" and Found Accepted at The Time of Inspection.



Inspector:	MOHAMED ABDULLA	Supervisor:	NAVEED HUSSIAN
Customer Representative			



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- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with Jiangsu RUTONG PETRO Machinery Co., Ltd Elevator with following specification

- Elevator was found partly stripped down /assembled condition for CAT IV Inspection.

1- Visually Check for Any Damage Wear DistortionEtc.	Performed
2- Check Marking of Serial Number.	Performed
3- Clean the Weld Area from Any Rust Painting Using Grinder Brush.	Performed
4- Visual Examination for Weld Area.	Performed
5- Visual Examination for Critical Area	Performed
6- Apply White Contrast for Weld Area.	Performed
7- Apply White Contrast for Critical Area.	Performed
8- Perform MPI Using Permanent Magnet and Black Ink.	Performed
9- MPI Interpretation API RP 8B Acceptance Criteria.	Performed

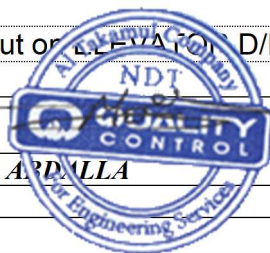
PROCEDURE

** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of The Elevator and Found Satisfactory for Further Use.

** CAT IV Inspection Was Carried Out on ELEVATOR and Found Accepted at The Time of Inspection.

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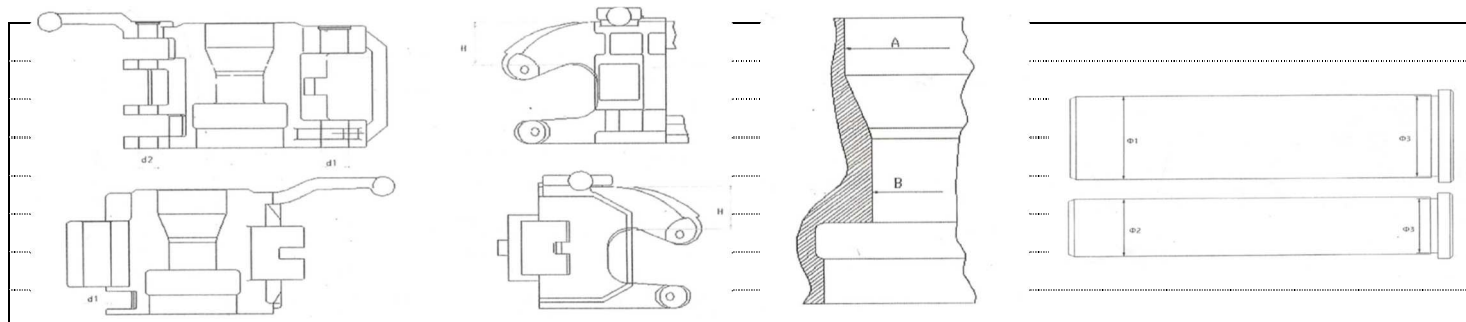


Inspector: MOHAMED ABDALLA

Supervisor: NAVEED HUSSIEN

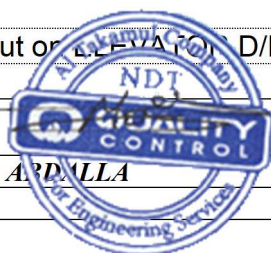
Customer Reprehensive

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DESCRIPTION	ACTUAL VALUE	OEM VALUES		RESULT
		STANDARD VALUE	MIN. VALUE	
Lifting Ear (H)	127 mm	Ø 128 mm	110 mm	ACCEPT
Hinge Pin Hole (d1)	67. mm	Ø 68 mm	Ø 62 mm	ACCEPT
Latch Pin Hole (d2)	47 mm	Ø 48 mm	Ø 42 mm	ACCEPT
Hinge Pin (Ø1)	67 mm	Ø 68 mm	Ø 62 mm	ACCEPT
Latch Pin (Ø2)	47.13 mm	Ø 48 mm	Ø 42 mm	ACCEPT

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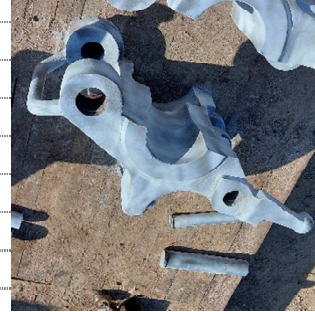
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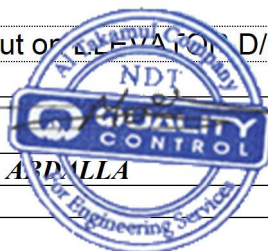
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PICTORIAL



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