



HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT					
Customer:	Daqing Drilling Company		Date of inspection:	07-05-2024	
	Rig (DQ 1202		Report No:	QC-DQ-04-24-0138-29-04	
Type of Inspection:	CAT IV Inspec	tion.	Specification:	API RP 7L	
	PROCEDURE				
The Rig Was Equippe	ed with JIANGS	U RUTONG PETRO Machinery C	o., LTD (HAND SLIPS D	RILL PIPE 5 1/2")	
	QTY: 1 (set)				
	Equipment: HAND SLIPS DRILL PIPE 5 1/2"				
P	Product Type:				
	SN:				
1	Manufacture:				
Date Of N	Manufacture:	03.2023			
	SIZE:				
F	Ref Standard:				
NEXT EX	AMINATION:	After 06 Month			
				I	







	HAND SLIPS DRILL PIPE 5 1/2" C	CAT IV INSPECTION RE	PORT		
6			07.05.2024		
Customer:	Daqing Drilling Company Rig (DQ 1202)	Date of inspection: Report No:			
Rig Name:			API RP 7L		
Type of Inspection:	CAT IV Inspection.	Specification:	API RP /L		
	PROCED	URE			
- The Produc	ts Have Been Inspected and Found	Them Conformable to F	Relevant		
following s	as equipped with JIANGSU RUTONG PET specification PRILL PIPE 5 1/2" was found partly stripp			h	
CAT IV Ins					
	1- Visually Check for Any Damage Wear DistortionEtch.				
2- Check Marking of Serial Number.				ned	
 Clean the Weld Area from Any Rust Painting Using Grinder Brush. 				ned	
	4- Visual Examination for Weld Area.				
5- Visual Examination for Critical Area Performe				ned	
	Contrast for Weld Area.		Perform	ned	
7- Apply White Contrast for Critical Area. Performe					
			Perforr	ned	
9- MPI Interpretation API RP 7L Acceptance Criteria.			Perforn		
	PROCED				
** Visual And I	MPI Was Carried Out on The Availab	•	•	s	
	DRILL PIPE 51/2") and Found Sa	atisfactory for Further Us	se.		
** CAT IV Insp	ection Was Carried Out on (HAND SLI Time of Insp		ound Accepted at Th	е	

Remarks:			
CAT IV Inspection Was	s Carried Out on HAND SLIPS DRI	L PIPE 5 1/2" and Fou	nd Accepted at The Time of
Inspection.			
	Takamu Com		
	V NDT		
Inspector:	MOHAMED	Supervisor:	NAVEED HUSSIEN
Inspector.	LAU	Supervisor.	
Customer Reprehensiv	ve la		





	HAND SLIPS DRILL PIPE 5 1/2" CAT	HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT				
Customer: Rig Name: Type of Inspection:	Daqing Drilling CompanyRig (DQ 1202)CAT IV Inspection.	Date of inspectio Report N Specificatio	o: QC-DQ-04-24-0	QC-DQ-04-24-0138-29-04		
Pin hole diameter de	Sign value and the maximum allowable wears.			Ni R		
	M8 - 3(16 in (3.5 mm) SLIP SEGMENT MAX. CREARANCE SLIP SEGMENT SLIP SEGMENT SLIP SEGMENT SLIP SEGMENT SLIP SEGMENT SLIP SEGMENT UP NSERT	ING SLOT WEAR (Above)	Fi			
Description		Valued	OEM Valued	Result		
	Maximum wear on the outside surface of the	1.2	1.6 mm	Accept		
slip. The Maximum	Pin Hole A Diameter	23 mm	18mm	Accept		
	Pin A1 Diameter	22 mm	13.5 mm	Accept		
The Maximum	clearance between pin and hole	1 mm	3 mm	Accept		
Remarks: AT IV Inspection	NWas Carried Out on HAND SLIPS DRILL P	IPE 51/2" and Fo	und Accepted at ⊺	The Time c		





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	PICT	ORIAL	

