



HAND SLIPS DRILL PIPE 5 1/2" CAT IV INSPECTION REPORT

Customer:	Daqing Drilling Company	Date of inspection:	07-05-2024
Rig Name:	Rig (DQ 1202)	Report No:	QC-DQ-04-24-0138-29-04
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 7L

PROCEDURE

The Rig Was Equipped with JIANGSU RUTONG PETRO Machinery Co., LTD (HAND SLIPS DRILL PIPE 5 1/2")

QTY:	1 (set)
Equipment:	HAND SLIPS DRILL PIPE 5 1/2"
Product Type:	SDXL 5 1/2" - 350
SN:	2301129
Manufacture:	JIANGSU RUTONG PETRO Machinery Co.,Ltd
Date Of Manufacture:	03.2023
SIZE:	5 1/2"
Ref Standard:	API RP 7L
NEXT EXAMINATION:	After 06 Month

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL PIPE 5 1/2" and Found Accepted at The Time of Inspection.



Inspector:	MOHAMED	Supervisor:	NAVEED HUSSIEN
Customer Reprehensive			





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PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with JIANGSU RUTONG PETRO Machinery Co., Ltd (HAND SLIPS DRILL PIPE 5 1/2") with following specification

- HAND SLIPS DRILL PIPE 5 1/2" was found partly stripped down /assembled condition for CAT IV Inspection.

1- Visually Check for Any Damage Wear DistortionEtc.	Performed
2- Check Marking of Serial Number.	Performed
3- Clean the Weld Area from Any Rust Painting Using Grinder Brush.	Performed
4- Visual Examination for Weld Area.	Performed
5- Visual Examination for Critical Area	Performed
6- Apply White Contrast for Weld Area.	Performed
7- Apply White Contrast for Critical Area.	Performed
8- Perform MPI Using Permanent Magnet and Black Ink.	Performed
9- MPI Interpretation API RP 7L Acceptance Criteria.	Performed

PROCEDURE

** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of the (HAND SLIPS DRILL PIPE 5 1/2") and Found Satisfactory for Further Use.

** CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 5 1/2") and Found Accepted at The Time of Inspection.

Remarks:

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PICTORIAL



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