Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Client: HALLIBURTON (TSS)							Rep	ort No:	QC-24-MAY-TSS-NDT-028				
Location: TSS YARD						JO	B NO:	QC-24-05-TSS-004					
Inspection Date: Tuesday, May 14, 2024						Next Insp	pection Date:	Wednesday, November 13, 2024					
Type Of Inspection: VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION							Speci	Specification: ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A					
					UNIT DESCRIPTION:			FLANGE: 4" 150 CL X 4" 206 THREAD					
					UNIT S/N:			TSS 320					
							INSPECTION RESULT :						
						VISUAL , THOROUGH EXAMINATION			VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON TH AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
							MAG	NETIC PARTICLE INSPEC	TION	Thread & Avaliable critical areas inspected and found free from cracks and other defects			
								FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED			
							COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast						
EQUIPMENT DETAILS								PERSON DETAILS			REVIEW BY		
EQUIPMENT:	AC/DC HAND Yoke	EQUIPMENT:	Shooting Coil DC	EQU	IPMENT :		CK LIGHT: uw/cm²	INSPECTOR NAME: M.Shahzad Ahmed			SENIOR INSPECTOR:	NAVEED HUSSAIN	
EQUIT MENT	201504052	S.NO:	22650		S.NO:	189	8977		State of	Page			
S.NO:	201504052								110011115	X \			
	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal I	Due Date:	12.AU	G.2024	QUALIFICATION:	(= (S	01	CHDEDVICOR	HANI ALI	
S.NO: Cal Due Date:		Cal Due Date:	12.AUG.2024 Batch No:	Cal I	Due Date: EXPIRE DA		G.2024 ARCH,2025	QUALIFICATION: ASNT LEVEL II MT & PT & VT	To the	DE INO	SUPERVISOR:	HANI ALI	



Digital Lux Meter

WHITE LIGHT INTENSITY:

3610 Lux/S.NO:2722003

Black Magnetic Ink Concentration 7 HF

Copy - Area Office

Wet FLUORESCENT Particle Concentration 14 HF

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021

Black Magnetic Ink

Manufacture:7HF

Batch No:220605

Jul-25

STAMP & SIGNATURE:



0.1 to 0.4 ml/100 ml

1.2 to 2.4 ml/100 ml

TECHNICAL DETAILS

CLIENT: