

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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ULTRASONIC FLAW DETECTION BOTTEL NECK X-OVER INSPECTION CERTIFICATE

Client Name:	ZHONGMAN PETROLEUM AND NATURAL GAS GROUP CROP,LTD	Report No.:	ZPEC-25-QC-24-05-RS-021
Acceptance Createra.	DS-1 Fifth Edition, Volume 3 CAT 5-3	Date of Inspection:	02.MAY.2024
Work Location:	RU-612	RIG NAME:	ZPEC 25
TEST EQUIPMENT & CONSUMABLE DETAILS			
EQ. Manufacturer/ Model:	Sonatest/ D-50	EQ. Serial No:	I017374
Calibration Due Date:	15.AUG.2024	Couplant:	UT Gel
Calibration Block Type:	V1 (SR # 506233)	Calibration Due Date:	15.AUG.2024
Transducer Angle:	90 DEG, 60 DEG, 45 DEG	Transducer Frequency:	4 MHz/ SR. 13737
Range:	100 mm	Reference dB:	42 dB
Area Scanned:	Connections	Material Velocity:	3250 m/s, 5900 m/s
White Contrast WCP-2	Batch #: 180301 Manufacture: Magnaflux Exp Date: 2024	Technical Details	Wet Visible Continuous
Black Ink 7HF	Batch #: 171001 Manufacture: Magnaflux Exp Date: 2024	Coil 1200 Amp-Turns/in	SC 22713 Cal.14.FEB.2024 Cal Due15.AUG.2024
Fluorescent 14HF	Batch #: 180303 Manufacture: Magnaflux Exp Date: 2024	A.C Hand Yoke	201504053 Cal.14.FEB.2024 Cal Due15.AUG.2024
Intensity Meter	SR# R.043943 Cal.14.FEB.2024 Cal Due 15.AUG.2024	UV Black Light	SR#1900084 Cal.14.FEB.2024 Cal Due15.AUG.2024
LEAD GAGE	S SR#AH07KF0027 GAEMAKER LG-5003 CAL.Date. 14.FEB.2024 CAL Due Date 15.AUG.2024	THREAD PROFILE GAGE	SR#21336 CAL.Date.14. FEB. 2024 CAL Due Date.15. AUG. 2024 SR#21335 CAL.Date.14. FEB.2024 CAL Due Date. 15.AUG.2024
Magnetic Particle Fluorescent 14HF Concentration:	0.1 To 0.4 ML / 100 ML	WMPT Light Intensity:	3500 Lux
Methodology:	- Through Visual inspection - Dimensional 3 - UltraSonic Flaw Detection - MPI inspection with Ultraviolet Light		

Serial No.	Description	Connection		Result Inspection			Dimensional-3 Inspection														
		Pin	Box	Pin	Box	Body	Pin						Box					Body			
							OD(In)	ID(In)	SRG ϕ(In)	SRG Ϙ(In)	Pin λ(In)	Bevel ϕ(In)	OD(In)	CB ϕ(In)	CB δ(In)	BBD ϕ(In)	BBL δ(In)	Bevel ϕ(In)	Tongspace (In)λ	Box Lth (In)λ	Overall λ(In)
MJS122859	BOTTEL NECK X-OVER	6 5/8"Reg	NC50	T.D	Acc.	Acc.	8"	2 7/8"	5 3/8"	15/16"	5"	7 ½"	6 5/8"	5 5/16"	5/8"	4 5/8"	7 7/8"	6 1/8"	12 5/8"	13 ½"	27 ¾"
Conclusion :		* 01 Bottel Neck X-over Were Found “UnAccepted” From Pin Connection Thread Damage Rejected.																			

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
ϕ	Diameter	λ	Length	ϖ	Width	δ	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	RAO SOHAIL	Review By					
Qualification:	ASNT Level II NMT, PT, UT	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:	
Signature:						Customer Signature:	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			

