## Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

## CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-017		
Location:	TSS YARD Job Number: QC-24/HALL-TSS-001				
Date:	Thursday, May 2, 2024	Next Inspection Date:	Friday, November 1, 2024		
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)		



UNIT DESCRIPTION:	X-OVER: 2" 1506 THREAD X 2" 1502 THREAD					
UNIT S/N:	TSS-1125					
INSPECTION RESULT :						
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects					
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED					

## **COMMENTS:**

(MPI Wet Fluorescent inspection Thread With UltraViolet Light)

Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS								PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Test	Block	Equipment:	Digital	Lux Meter	r l	Equipment:	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir	Somps /	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	27	22003		S.No: 201504052		Osman Snabbn			
Cal Due Date:	12-Aug-2	24	Cal Due Date:	14-	Aug-24	(	Cal Due Date: 12-Aug-24		QUALIFICATION		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture Whie Contrast Paint Manufacture		ture: Magnaflux		Batch	<b>No:</b> 2	220605	1 0	ate: JULY.2025	ASNT LEVEL II MT & PT & VT	For Ingineering		
		ture:	re: Magnaflux		<b>No:</b> 2	220602		ate: JUN,2025			CLIENT:	
To sharing I D			tic Partical Concent	ntration Me		<b>lethod</b>		WMPT Light Intensity	STAMP & SIGNATURE:			
i echnicai d	Technical Details:	1.2 to 2.4 ml/100 ml		V	_	tic Particle Testing (WMPT)		3630 Lux				
Original - Client Files Copy - Area Office					QC/F	FN/MPI	/065 Rev.0	00 DATED 07 Nov 2021				















