AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

	THIS REPORT COMPLIES	S WITH RECOGNIZED INTERN.	ATIONAL STANDARDS &	& TECHNICAL R	EQUIEREMI	ENTS	
CLIENT:	HALLI	REPORT NO.:		QC-24-05-TSS-NDT-016			
LOCATION:	TSS	STANDARD:		ASTM E709 & ASTM E797 & ASME B31.1			
WORK ORDER #	**	HALLIBURTON DOC		Halliburton Acceptance Criteria WM-GL-HAL-SWT-501			
DATE OF INSPECTION:	Saturday, M	NEXT INSPECTION DATE:		Saturday, May 24, 2025			
TYPE OF INSPECTION:	VISUAL INSPECTION A	ND MAGNETIC PARTICLE IN	SPECTION AND ULTR	ASONIC THICK	NESS GAL	IGING & WITNE	SS PRESSURE TES
DESCRIPTION:	4" STRAIGHT JOINT 3FT H	SERIAL NO:		480777			
Pump NO:	1311 CAL DUE DAT	Pressure Gauge NO:		486066 CAL DUE DATE 02.AUG.2024			
				270 * ALL READINGS IN **MINIMUM THICK		→ 90	
THICKNESS POINTS AREA		RESULT	JLT			MINIMUM THICKNESS	
Inicial 255 Fontio AleA	0°	90°	180°	270°			IN INCHES
A	0.327	0.335	0.323	0.326	0.218 INCH		
В	0.319		0.331 DN RESULT	0.515	3		
VT & MPI	Accepted	INSPECTIO		ording to ASTM	E709		
VT & MPI UT	Accepted Accepted		Acco	ording to ASTM & Halliburton P		M-GL-SWT-501	
VT & MPI UT BODY	Accepted Accepted Accepted	Ac	Acco cording to ASTM E 797 e Are The Actual Readi	& Halliburton P	rocedure W		ure
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