Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-015		
Location:	TSS YARD	Job Number:	QC-24/HALL-TSS-001		
Date:	Thursday, May 2, 2024	Next Inspection Date: Friday, November 1, 2024			
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)		



UNIT DESCRIPTION:	X-OVER: 3" 206 WING X 3" 206 WING			
UNIT S/N:	X-55			
	INSPECTION RESULT :			
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects			
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED			

COMMENTS:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light)
Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast

EQUIPMENT DETAILS								PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Test	t Block	Equipment:	Digital Lux	Meter	Equipment: AC/DC Yoke		INSPECTOR NAME: Usman Shabbir	oul Compa	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.No:	1657		S.No:	27220)3	S.No:		201504052	Osman Shabbii			
Cal Due Date:	12-Aug-2	24	Cal Due Date:	14-Aug	14-Aug-24		ate:	12-Aug-24	QUALIFICATION ASNT LEVEL II		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manuf Whie Contrast Paint Manuf		cture:	Magnaflux	Batch No	2200	605 Expir	y Date:	JULY.2025				
		ture:	Magnaflux	Batch No: 22		602 Expir	y Date:	JUN,2025	MT & PT & VT	For Physineering	CLIENT:	
Tochnical	Magi Technical Details:		tic Partical Concent	ntration Method		hod	WM	PT Light Intensity	STAMP &			
i eciliicai i	i echinicai Details:	1.2 to 2.4 ml/100 ml		Wet	_	Particle Testing 3630 Lux MPT)		SIGNATURE:				



Original - Client Files





Copy - Area Office











QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021