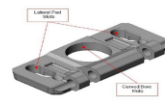
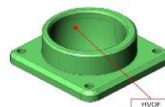
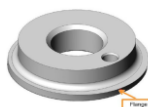
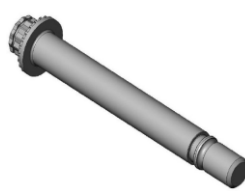


CERTIFICATION OF VISUAL THOROUGH EXAMINATION & DYE PENETRANT INSPECTION

Customer:	HALLIBURTON SPERRY DRILLING	Date Of Service :	Tuesday, May 7, 2024					
Work Location:	Burjesia Halliburton Base Basra - IRAQ	Report No:	QC-24-HAL-SP-BJS-DPI-NDT-BULID-015					
Acceptance Criteria :	DS-1 Volume 4- 5th Edition	Work Order.:	326565655					
HAL DOCUMENTS :	D01860184 Rev I (Visual Procedure D00305796 Revision U) (LPI Procedure D00976849 Revision E)	6 3/4" STEERING HEAD :	13486418					
TYPE OF INSPECTION	VISUAL , THOROUGH EXAMINATION & DYE PENETRANT INSPECTION (DPI)							
DESCRIPTION:	6-3/4" PAD PDC							
TECHNICAL DETAILS								
TECHNIQUE 2 - TYPE II VISIBLE, METHOD 'A' WATER -WASHABLE								
PENETRANT DWELL TIME:	30 minutes	DEVELOPER DWELL TIME:	15 minutes					
Test Part Temperature:	68 °F	WHITE LIGHT INTENSITY:	3625 LUX					
Test Equipment & Consumable Details								
COMPARATOR BLOCK	SR#11223 CAL DUE: 12,AUG,2024	Digital Lux Meter	SR#2722003 CAL DUE: 15,AUG,2024					
INFRARED THERMOMETER	SR#201704125 CAL DUE: 15,AUG,2024	PRESSURE GAUGE WATER PRESSURE 30 PSI	SR# SR825 CAL DUE: 18,AUG,2024					
Red Penetrant Manufacture:	Magnaflux	Batch No: 220511	EXPIRE DATE :May,2025					
Developer Manufacture:	Magnaflux	Batch No: 220302	EXPIRE DATE :March,2025					
Serial Number	13255925	STEERING PAD	PAD HOUSING	Serial Number	4513624275-1-84			
Serial Number	13255942			Serial Number	13306349			
Serial Number	13255943			Serial Number	4513624275-1-77			
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE			
Serial Number	13917177	BORE	PISTON PAD	Serial Number	4513606643-1-177			
Serial Number	13881121			Serial Number	4513606543-1-165			
Serial Number	13881067			Serial Number	4514164679-1-115			
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE			
Upper lateral pad Serial Number	4513410774-1-51	LATERAL PAD	STEERING PAD BOLT	Serial Number	13289399			
Serial Number	4514095760-2-33			Serial Number	13212595			
Serial Number	4514095760-2-38			Serial Number	13266092			
Lower lateral pad Serial Number	4514095760-2-195			Serial Number	13266196			
Serial Number	4514269635-1-45			Serial Number	4513417857-1-153			
Serial Number	4514095760-3-13			Serial Number	4513605945-3-49			
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE			
Serial Number	4514402900-1-23	SEAL GLAND		ONLINE TRACEABILITY				
Serial Number	4514402900-1-29							
Serial Number	4514402900-1-19							
CONDITION	ACCEPTABLE							
REMARKS:	All Parts Mentioned above were found "Acceptable" At time of Inspection & Ready to Use,							
Inspector Name:	M Shauzad Ahmed	Review By						
Qualification:	ASNT Level 2	Senior Inspector:	Naveed Hussain	Supervisor:	Hani Ali			
Signature:					Customer Name Signature:			

Original - Client Files

Copy - Area Office

QC/FN/DPI/NDT/022

Rev.00

Dated: 07 Nov 2021