Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

-	Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-013			
	Location:	TSS YARD	Job Number:	QC-24/HALL-TSS-001			
	Date:	Thursday, May 2, 2024	Next Inspection Date:	Friday, November 1, 2024			
	Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			



UNIT DESCRIPTION:	X-OVER: 3" 206 THREAD X 4" 206 WING						
UNIT S/N:	TSS-1133						
INSPECTION RESULT :							
VISUAL, THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION						
MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects						
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED						

COMMENTS:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light)
Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast

EQUIPMENT DETAILS									PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Test F	Block	Equipment:	Digital Lu	Meter	E	quipment:	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir	Company Company	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.No:	1657		S.No:	27220	03		S.No:	201504052	- Osman Shabbii				
Cal Due Date:	12-Aug-24	1	Cal Due Date:	14-Auş	-24		al Due Date:	12-Aug-24	QUALIFICATION ASNT LEVEL II	TO WINGS	SUPERVISOR:	HANI ALI	
Black Magnetic Ink Manufacture:		ure:	Magnaflux	Batch No	: 220	0605	Expiry Da	ite: JULY.2025					
Whie Contrast Paint Manufacture:		ure:	Magnaflux	Batch No	: 220	0602	Expiry Da	ite: JUN,2025	MT & PT & VT				
Toological		Magnet	gnetic Partical Concentration		Me	ethod WMPT		WMPT Light Intensit	STAMP &	For Ingineering	CLIENT:		
i ecnnicai	nnical Details:	1	2 to 2 4 ml /100 ml	Wet	Magnetic	Particle	e Testing	2620 Luv	SIGNATURE:				



Original - Client Files





1.2 to 2.4 ml/100 ml

Copy - Area Office









QC/FN/MPI/065 Rev.00

(WMPT)



3630 Lux

DATED 07 Nov 2021