



ELEVATOR LINK CAT IV SIX MONTH FULL INSPECTION CERTIFICATE

Customer:	Daqing Drilling Company	Date of Service:	05-05-2024
Location:	Rig (DQ 1202)	RIG No.:	Rig (DQ 1202)
Type Of Inspection:	CAT IV	P.O No.:	BY MAIL
Report No.:	QC-DQ-04-24-0138-29-01	Speciation:	API RP 8B

PROCEDURE

Equipment:	Elevator links
SN:	201208-R & 201208-L
Ref Standard:	API RP 8B
Minimum Requirement Frequency Field Inspection (CAT IV):	After six months

PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped
with Elevator Links with the following
specification

- 01- Visually checked for the serial number & manufacture plate.
- 02- Links Buffing & Cleaning Done as per the requirements of qualified inspector.
- 03- Visually checked for damage, deformations or cracks of the links
- 04- Visual & MPI checked for whole links, measured the eye thickness for wear.
- 05- Checked for the measure length & checked the straightness of the links.
- 06- Down grade the links as necessary according to the measured wear to the maximum Load limit.
- 07- Checked the parts after repainted.

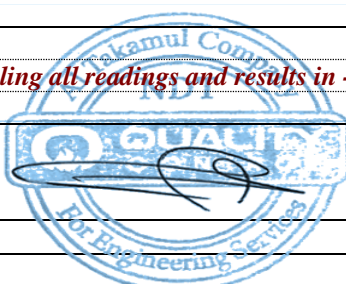
INSPECTION RESULT

**** Visual & MPI was carried out on the available critical areas of the Elevator Links and found Accept at the time of inspection**

**** CAT IV Inspection was carried out on An Elevator Links & found satisfactory for further use**

Remarks:

Detailed reports are attached detailing all readings and results in -01 of 04- pages.



Inspector:	Abdullah Mofeed	Supervisor:	Mohamed Abdullah
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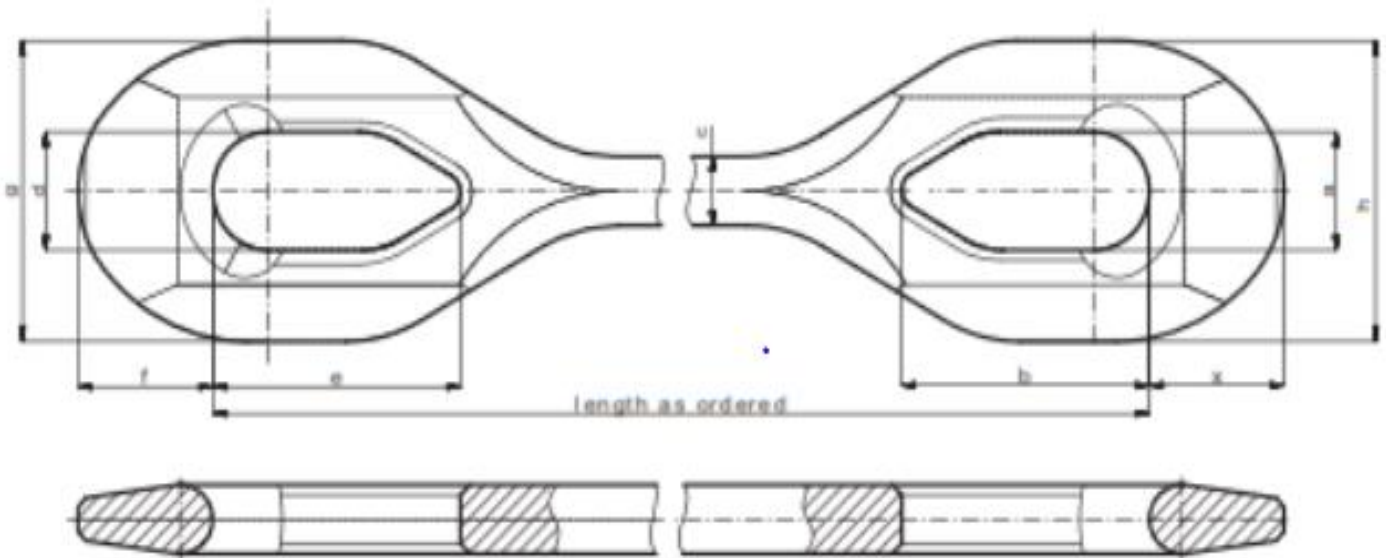
Customer Reprehensive	:	
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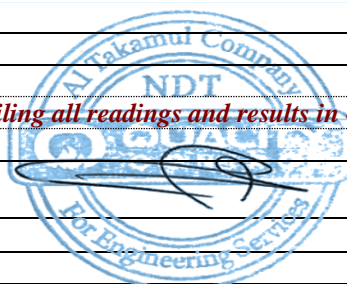
PROCEDURE



Description	Actual Value 1 st link	Actual Value 2nd link	OEM	Result
Upper Link Wear Point (f)	5 6/32"	5 6/32"	5"	ACCEPT
Lower Link Wear Point (x)	3 1/8"	3 1/8"	3"	ACCEPT
OD (c)	3 5/8"	3 5/8"	3 2/32"	ACCEPT
Dimension (e) of upper link	11 3/4"	11 3/4"	11 3/4"	ACCEPT
Dimension (b) of lower link	8 1/2"	8 1/2"	8 1/2"	ACCEPT

Remarks:

Detailed reports are attached detailing all readings and results in -02 of 04- pages.



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PROCEDURE



Remarks:

Detailed reports are attached detailing all readings and results in -03 of 04- pages.



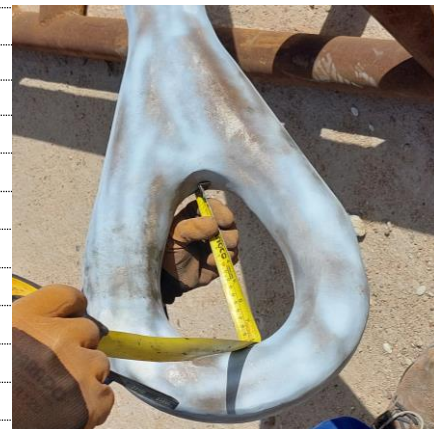
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PROCEDURE



Remarks:

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Customer Reprehensive	:	
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