



BOP HOIST CAT III INSPECTION CERTIFICATE

Customer:	Daqing Drilling Company	Date of inspection:	04.05.2024
Rig Name:	DQ Rig1202	Report No:	QC-DQ-04-24-0138-32
Type of Inspection:	CAT III Inspection.	Specification:	API RP 7L

PROCEDURE

- The Rig Was Equipped with BAOJI HONJXIANG PETROLEUM ELECTRO-MECHANICS TECH. INST with The Following Specification:

QTY:	2 (set)
EQUIPMENT:	BOP HOIST
MODEL:	DZ500/4
SN:	200972-R, 200972-L
REF STANDARD:	API RP 7L
MANUFACTURE:	BAOJI HONJXIANG PETROLEUM ELECTRO-MECHANICS TECH. INST
DATE OF MANUFACTURE:	09.2020
LIFT HEIGHT:	4 M
MOVING SPEED:	12 M/MIN
LIFTI CAPACITY:	25 TON per each
Minimum Requirement Frequency Field Inspection (CAT III):	One year

PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig Was Equipped with Beiing Petroleum Machinery Equipment Manufacturing CO.LTD
With The Following Specification:

Bop Hoist was found partly stripped down/ assembled condition for CAT III Inspection

Remove the BOP hoisting device from the traveling beams.
Dismantle the hoisting device as much as needed.
Visually check all items for any damage, wear, corrosion or cracks.
Perform MPI on the hook, traveling beam connections and sheaves (if applicable).
Check the condition and content of the manufacturer's name plate.
Repaint the items as required (including the SWL sign).
Prepare and submit the inspection report
Visual Checked for Any Signs of Wear or Damage for Side Plates and Other Load Bearing Items.
Perform MPI on the frame, sheaves according to ASME codes and API standards

**** Visual and MPI Was Carried Out on the Available Critical & Welding Areas of the Bop Hoist and Found Satisfactory for Further Use.**

**** CAT III Inspection Was Carried Out on BOP HOIST and Found Accepted at The Time of Inspection.**

Remarks:

CAT III Inspection Was Carried Out on A Bop Hoist and Found Accepted at The Time of Inspection.

Inspector:	Mohamed Abdalla	Supervisor:	Naveed Hussien
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Customer Reprehensive	
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Inspection Results.

**** BOP Hoist grooves Depth were measured and figures are below**

Sheave SN.		Nominal Wire Dia (d) (mm)	Actual Groove Depth	Max allowable groove depth = 1.75 d	Min allowable groove depth = 1.33 d	Results
1	SH-1	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
2	SH-2	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
3	SH-3	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
4	SH-4	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
5	SH-5	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
6	SH-6	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
7	SH-7	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
8	SH-8	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
9	SH-9	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
10	SH-10	28 mm	38.50 mm	49 mm	37.24 mm	Acceptable
11	SH-11	28 mm	38.50 mm	49 mm	37.24 mm	
12	SH-12	28 mm	38.50 mm	49 mm	37.24 mm	

Accept



Reject



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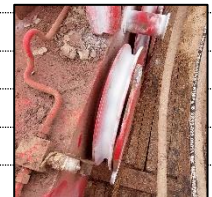
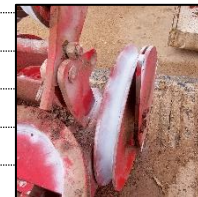
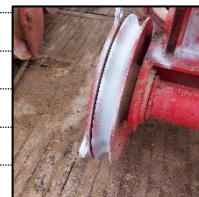
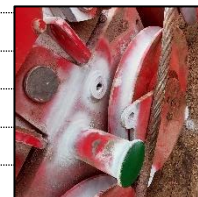
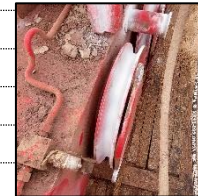
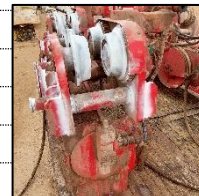
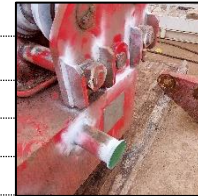
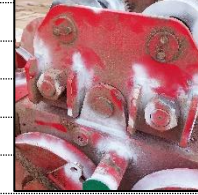
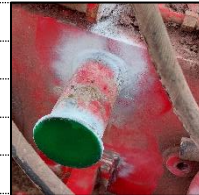




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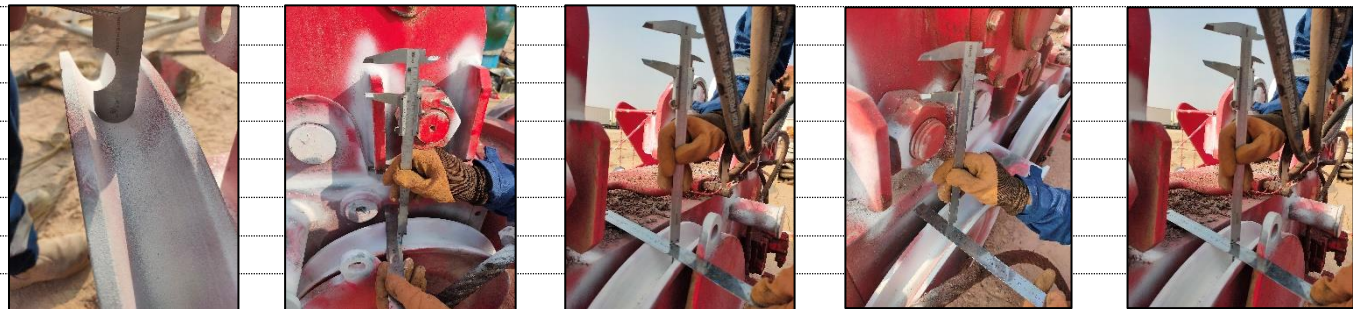
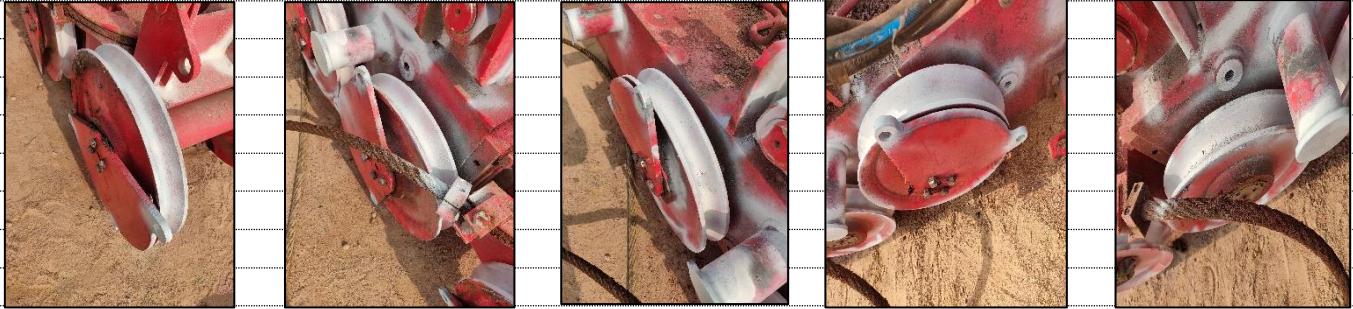




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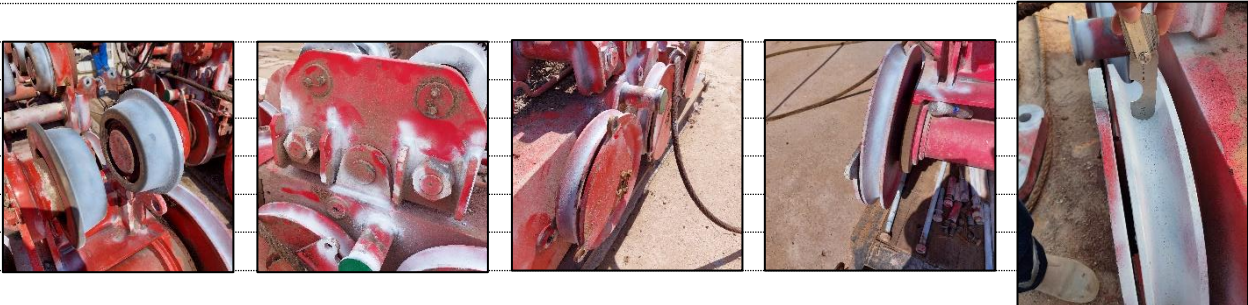
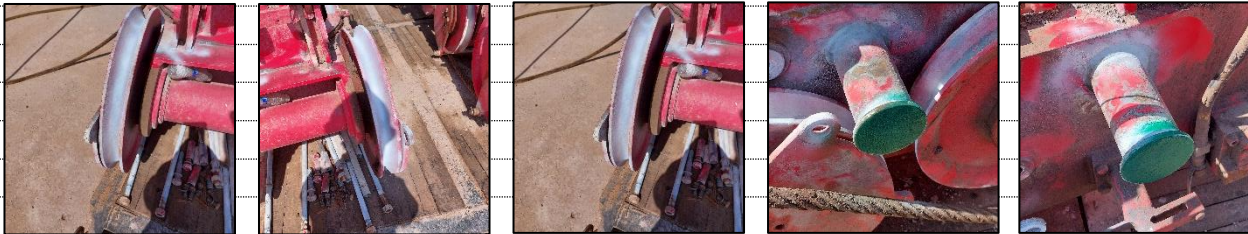




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