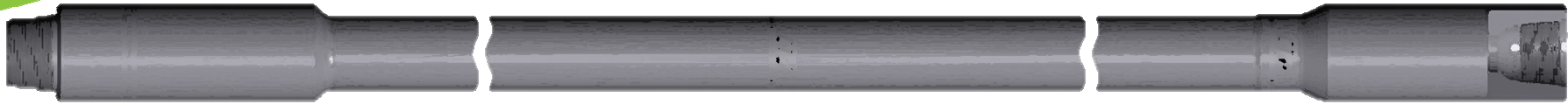




QUALITY CONTROL

**Al Takamul Company For Engineering Testing
And Professional Safety Limited**



5" DRILL PIPE INSPECTION REPORT

**Al Takamul Company For Engineering
Testing And Professional Safety Limited**



ONLINE TRACEABILITY

Submitted To: ZPEC-25 / RU-612



**Corporate
Partner**



Address; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138



00964 7810009138



op@qualitycontrol-iraq.com
admin@qualitycontrol-iraq.com



Iraq, Basra, Norh Rumaila



Customer	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ	Date Of Service	14.MAY.2024
Location	RU-612	References	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM

First of all we would like to thank the rig crew for their adequate, proper, instant assistance given to Q.C TAKAMUL COMPANY during the inspection & thorough examination period. To achieve the job as perfect as it should be, as well we wish that our crew did the job as efficiently as it should be.

Procedure

Inspection is applied for (CAT-5) No's (344) of Joints 5" Drill Pipe Grade S2(S-135) Connection (HT50) weight (19.50 lbs/ft)

These Procedures Done On All Pipes As Below.

- | | |
|------------------------|--|
| * Visual Connection | * MPI Slip/Upset |
| *Dimensional -2 | * UFD Slip/Upset |
| *Blacklight Connection | * UT Wall Thickness |
| *Heat Checking | * Internal Cleaning |
| *Visual Tube | * External Cleaning By Using Power Full Buff |
| * OD Gage | |
| * EMI ₁ | |

* Complete Inspection Of Drill Pipe In Accordance With DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM/DRILL PIPES MANUFACTURED SHU GUANG&MANUFACTURED YEAR 19/7/2022

Result

*** (344) No's Joints 5" OD Drill Pipe Grade S-135(S2) Weight 19.50 lbs/ft With (HT50) Total Inspected As Per (DS-1) Standards.

*** 234 Joints Were Found Acceptable Premium Class (P/C)

*** 110 Joints Were Found Un-Acceptable Rejected.

REJECTION DETAILS FROM PIN & BOX CONNECTION

*** 72 Joints Were Found Un-Acceptable From Box Side Seal Damage (Rejected)

*** 32 Joints Were Found Un-Acceptable From Pin Side Thread&Nose Seal Pitte&Thread Damage (Rejected)

*** 6 Joints Was Found Un-Acceptable From Pin&Box Side Seal Damage Damage (Rejected)



ONLINE TRACEABILITY



**Corporate
Partner**



Address; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	1 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
1	207971	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/16"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.374"	NA	OK	✓	-	Acceptable	
2	208779	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable	
3	208526	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.393"	NA	OK	✓	-	Acceptable	
4	208322	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.394"	✓	OK	✓	-	Acceptable	
5	208549	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable	
6	208084	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable	
7	208186	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.375"	NA	OK	✓	-	Acceptable	
8	208005	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable	
9	207990	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable	
10	207818	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable	
11	207898	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable	
12	208207	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable	
13	208361	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.376"	NA	OK	✓	-	Acceptable	
14	111	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable	
15	207902	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable	

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY													
PIN COND = PIN CONDITION LP = LIGHT PITTING S.P = SEVERE PITTING P.T.I.C = PIPE/TUBE INTERNAL CLEANING P.T.E.C = PIPE/TUBE EXTERNAL CLEANING IPC = INTERNAL PLASTIC COATING CSA = CROSS SECTION AREA				TD = THREAD DAMAGE SD = SEAL DAMAGE PT = PITTED THREAD SWO = SEAL WASHOUT RF = RE FACING CR = CRACK BS = BOX SWELL				PS = PITTED SEAL MS = MASHED SEAL W.O.T = WORN OUT THREAD RB = RE BEVEL D.I.P.H.D DEEP INTERNAL PITTING N.P=NOSE PITTED B.B=BODY BENT				INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area 1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35% Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area) 1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50% Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN				TOTAL DRILL PIPE INSPECTED 15 DRILL PIPE NEED TO BE RECUT N/A DRILL PIPE NEED TO BE RECHASE N/A DRILL PIPE NEED TO BE STRAIGHT N/A DRILL PIPE JUNK N/A DRILL PIPE USEABLE 15				PC = PREMIUM CLASS 15 C2 = CLASS I N/A C3 = CLASSA II N/A C4 = CLASSA IV N/A									
INSPECTION EQUIPMENT DETAILS								TECHNICAL DETAILS								PERSON DETAILS				REVIEW BY									
EQUIPMENT		SERIAL NUMBER		CAL.DUE DATE:		EQUIPMENT		SERIAL NUMBER		CAL.DUE DATE:		MANUFACTURE				BATCH NO		EXPIRE DATE		INSPECTOR NAME:				SENIOR INSPECTOR:					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2				220602		JUN.2025		M.F.HAD				M.F.HAD					
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		Black Magnetic Ink 7HF				220605		JULY.2025		WAQAS AWAN				WAQAS AWAN					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		801374		14-Aug-24		Fluorescent Magnetic Ink 14HF				220306		MARCH.2025		M.F.HAD				M.F.HAD					
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24																			
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24																			
UV LIGHT INTENSITY:				2900 µw/cm²																									
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																					
Original - Client Files																								Copy - Area Office		OC/FN/DP/070		Rev.00	

Original - Client Files Copy - Area Office QC/FN/DP/070 Rev.00



Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	2 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
16	207728	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
17	207961	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.376"	NA	OK	✓	-	Acceptable
18	208064	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
19	207715	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
20	D29	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	Acceptable
21	207833	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
22	208517	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
23	207718	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
24	208355	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
25	208388	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
26	207929	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
27	207895	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
28	208508	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
29	207857	6 20/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 3/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	Acceptable
30	D26	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	✓	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY							
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area				TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15							
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%				DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A							
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)				DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A							
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%				DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A							
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P-ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX				DRILL PIPE JUNK		N/A											
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P-NOSE PITTED		TO MPI 48" FROM BOX AND 36" FROM PIN				DRILL PIPE USEABLE		15											
CSA = CROSS SECTION AREA		BS = BOX SWELL		B.B-BODY BENT																			
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY							
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:			
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN.2025		M.FHAID		M.FHAID			
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24													
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		017374		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		QUALIFICATION:		INSPECTION SUPERVISOR:			
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		Magnaflux		220605		JULY.2025		WAQAS AWAN		WAQAS AWAN			
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		SIGNATURE & SEAL:		CLIENT:			
UV LIGHT INTENSITY:				2900 µw/cm²								Fluorescent Magnetic Ink 14HF		Magnaflux		220306		MARCH.2025					
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml															

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	3 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN. NECK LTH	BEVEL DIA.	PIN. NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.	PC	C2					C3	C4			
31	208334	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
32	207855	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
33	208059	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
34	208343	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable
35	D25	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
36	208172	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	✓	OK	✓	-	Acceptable
37	208390	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	✓	OK	✓	-	Acceptable
38	207706	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
39	208312	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	11"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	✓	OK	✓	-	Acceptable
40	207953	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	✓	OK	✓	-	Acceptable
41	208389	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable
42	208430	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	✓	OK	✓	-	Acceptable
43	208397	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
44	208334	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
45	208469	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY					
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area				TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15					
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%				DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A					
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)				DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A					
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%				DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A					
P.T.E.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX				DRILL PIPE JUNK		N/A									
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED		TO MPI 48" FROM BOX AND 36" FROM PIN				DRILL PIPE USEABLE		15									
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT																	
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY					
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	White Contrast WCP-2		MANUFACTURE		BATCH NO	EXPIRE DATE	INSPECTOR NAME:		SENIOR INSPECTOR:							
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24			Magnaflux		220602	JUN,2025	M.FHAD		M.FHAD							
UT THICK. METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24																
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	017374	14-Aug-24			MANUFACTURE		BATCH NO	EXPIRE DATE	QUALIFICATION:		INSPECTION SUPERVISOR:							
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24	Black Magnetic Ink 7HF		Magnaflux		220605	JULY,2025	WAQAS AWAN		WAQAS AWAN							
EMI UNIT	TSEZW05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24			MANUFACTURE		BATCH NO	EXPIRE DATE	SIGNATURE & SEAL:		CLIENT:							
UV LIGHT INTENSITY:		2900 µw/cm²				Fluorescent Magnetic Ink 14HF		Magnaflux		220306	MARCH,2025										
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml															
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Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	4 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.	PC	C2	C3					C4				
46	208358	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
47	208406	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable		
48	207969	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable		
49	208305	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
50	207849	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable		
51	208003	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable		
52	207800	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable		
53	208221	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	Acceptable		
54	D24	6 20/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	✓	OK	✓	-	Acceptable		
55	207540	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable		
56	207996	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable		
57	208479	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
58	208117	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
59	208162	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable		
60	207997	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable		

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY			
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area		TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15					
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%		DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A					
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)		DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A					
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%		DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A					
P.T.E.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN		DRILL PIPE JUNK		N/A									
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED				DRILL PIPE USEABLE		15									
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT															
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY			
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:			
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		JUN.2025		M.F.HAD		M.F.HAD			
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24									
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24						INSPECTION SUPERVISOR:			
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24						WAQAS AWAN			
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24									
UV LIGHT INTENSITY: 2900 µw/cm²																			
14HF Concentration: 0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml		Fluorescent Magnetic Ink 14HF													

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Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	5 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN. NECK LTH	BEVEL DIA.	PIN. NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.	PC	C2	C3					C4				
61	208063	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
62	208155	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable			
63	208091	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable			
64	208189	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable			
65	208255	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable			
66	207700	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable			
67	207788	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable			
68	207846	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	Acceptable			
69	208314	6 20/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	✓	OK	✓	-	Acceptable			
70	222	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable			
71	208055	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable			
72	207724	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable			
73	207917	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable			
74	208230	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable			
75	2222	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 15/16"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable			

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY					
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area		TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15							
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%		DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A							
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)		DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A							
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%		DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A							
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN		DRILL PIPE JUNK		N/A											
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED				DRILL PIPE USEABLE		15											
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT																	
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		220602		JUN,2025		M.F.HAD		M.F.HAD					
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		1017374		14-Aug-24									
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		220605		JULY,2025		M.F.HAD		INSPECTION SUPERVISOR:					
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		220306		MARCH,2025		WAQAS AWAN		WAQAS AWAN					
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594													
UV LIGHT INTENSITY: 2900 µw/cm²						Fluorescent Magnetic Ink 14HF															
14HF Concentration: 0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml																	
Original - Client Files						Conv - Area Office						QC/EN/DP/070						Rev.00			

Original - Client Files Copy - Area Office QC/FN/DP/070 Rev.00



Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	15-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	6 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN. NECK LTH	BEVEL DIA.	PIN. NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.	PC	C2	C3					C4				
76	207760	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable				
77	208284	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable				
78	208244	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable					
79	208118	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable					
80	208061	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable					
81	208035	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable					
82	208415	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable					
83	208 732	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.388"	NA	OK	✓	-	Acceptable					
84	208749	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable					
85	207738	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.388"	NA	OK	✓	-	Acceptable					
86	208154	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable					
87	777	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable					
88	208379	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable					
89	888	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable					
90	208252	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 1/2"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable					

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY													
PIN COND = PIN CONDITION LP = LIGHT PITTING S.P = SEVERE PITTING P/T.I.C = PIPE/TUBE INTERNAL CLEANING P/T.E.C = PIPE/TUBE EXTERNAL CLEANING IPC = INTERNAL PLASTIC COATING. CSA = CROSS SECTION AREA						TD = THREAD DAMAGE SD = SEAL DAMAGE PT = PITTED THREAD SWO = SEAL WASHOUT RF = RE FACING CR = CRACK BS =BOX SWELL						PS = PITTED SEAL MS = MASHED SEAL W.O.T = WORN OUT THREAD RB = RE BEVEL D.I.P.I.D= DEEP INTERNAL PITTING N.P.=NOSE PITTED B.B=BODY BENT						INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area 1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35% Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area) 1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50% Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN						TOTAL DRILL PIPE INSPECTED 15 DRILL PIPE NEED TO BE RECUT N/A DRILL PIPE NEED TO BE RECHASE N/A DRILL PIPE NEED TO BE STRAIGHT N/A DRILL PIPE JUNK N/A DRILL PIPE USEABLE 15						PC = PREMIUM CLASS 15 C2 = CLASS II N/A C3 = CLASSA III N/A C4 = CLASSA IV N/A							
INSPECTION EQUIPMENT DETAILS												TECHNICAL DETAILS												PERSON DETAILS				REVIEW BY									
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE:		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE:		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:				SENIOR INSPECTOR:															
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN,2025		RAO SOHAIL				M.FHAID															
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		CHALICK TION				INSPECTION SUPERVISOR:															
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		Black Magnetic Ink 7HF		220605		JULY,2025		S.T. RAO				WAQAS AWAN															
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		SIGNATURE				CLIENT:															
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		Fluorescent Magnetic Ink 14HF		220306		MARCH,2025																					
UV LIGHT INTENSITY: 2000 µw/cm²																																					
14HF Concentration: 0.1 to 0.4 ml/100 ml						7HF Concentration:						1.2 to 2.4 ml/100 ml																									
Original - Client Files																				Conv - Area Office				QC/EN/DP/070				Rev.00									



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	15-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	7 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
91	207991	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.374"	NA	OK	✓	-	Acceptable
92	208429	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
93	207815	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.393"	NA	OK	✓	-	Acceptable
94	207703	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.394"	NA	OK	✓	-	Acceptable
95	208515	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
96	208493	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
97	208308	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.375"	NA	OK	✓	-	Acceptable
98	208480	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
99	207725	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
100	208030	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
101	208125	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
102	207736	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
103	208229	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.376"	NA	OK	✓	-	Acceptable
104	208346	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
105	208275	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY																															
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15																																		
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A																																		
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A																																		
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A																																		
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A																																								
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTING						DRILL PIPE USEABLE			15																																								
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																																																	
INSPECTION EQUIPMENT DETAILS														TECHNICAL DETAILS														PERSON DETAILS						REVIEW BY																					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:						SENIOR INSPECTOR:																													
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN.2025		RAO CHAI						M.FHAID																													
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CHAIKUN LION						INSPECTION SUPERVISOR:																													
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				Magnaflux		220605		JULY.2025		S.T. RAO						WAQAS AWAN																													
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		SIGNATURE						CLIENT:																													
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				Magnaflux		220306		MARCH.2025																																					
UV LIGHT INTENSITY:						2900 µw/cm²						Fluorescent Magnetic Ink 14HF																																											
14HF Concentration:						0.1 to 0.4 ml/100 ml						7HF Concentration:						1.2 to 2.4 ml/100 ml																																					
Original - Client Files														Conv - Area Office														QC/EN/DP/070														Rev.00													

Original - Client Files Copy - Area Office QC/FN/DP/070 Rev.00



Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	15-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	8 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
106	208524	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
107	208396	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.376"	NA	OK	✓	-	Acceptable
108	208521	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
109	207989	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
110	207918	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	Acceptable
111	207896	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
112	208299	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
113	207770	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
114	208205	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
115	208408	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
116	208395	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
117	208038	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
118	207860	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
119	207881	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
120	208317	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY							
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15										
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A										
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A										
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A										
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P-ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX			DRILL PIPE JUNK			N/A																
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P-NOSE PITTED			TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE USEABLE			15																
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B-BODY BENT																									
INSPECTION EQUIPMENT DETAILS														TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:									
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN,2025		M.FHAD		M.FHAD									
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:											
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220605		JULY,2025		WAQAS AWAN											
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:											
UV LIGHT INTENSITY:						2900 µw/cm²						Fluorescent Magnetic Ink 14HF																			
14HF Concentration:				0.1 to 0.4 ml/100 ml				7HF Concentration:				1.2 to 2.4 ml/100 ml																			
Original - Client Files														Conv - Area Office						QC/EN/DP/070						Rev.00					

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	15-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	9 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
121	208216	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
122	D02	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable		
123	207702	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable		
124	207714	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
125	208240	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable		
126	208294	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable		
127	207972	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable		
128	207808	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
129	D23	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable		
130	207977	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable		
131	4444	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable		
132	333	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
133	3333	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable		
134	207954	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable		
135	207970	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.381"	✓	OK	✓	-	Acceptable		

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY							
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15										
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A										
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A										
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A										
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A																
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE USEABLE			15																
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																									
INSPECTION EQUIPMENT DETAILS														TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:				SENIOR INSPECTOR:							
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN.2025		M.FHAD											
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:											
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220605		JULY.2025		WAQAS AWAN											
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:											
UV LIGHT INTENSITY:						2900 µw/cm²						Fluorescent Magnetic Ink 14HF																			
14HF Concentration:				0.1 to 0.4 ml/100 ml				7HF Concentration:				1.2 to 2.4 ml/100 ml																			
Original - Client Files														Conv - Area Office						QC/EN/DP/070						Rev.00					

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	15-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	10 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
136	7777	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
137	208680	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
138	207897	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
139	208321	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
140	44444	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
141	207933	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
142	22	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	✓	OK	✓	-	Acceptable
143	208398	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
144	207973	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
145	208142	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable
146	208461	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable
147	D11	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
148	207945	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
149	207810	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
150	99999	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 15/16"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY					
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15								
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A								
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A								
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A								
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A														
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED			TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE USEABLE			15														
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																							
INSPECTION EQUIPMENT DETAILS												TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:									
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		Magnaflux		220602		JUN.2025		M.FHAD									
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		Black Magnetic Ink 7HF		Magnaflux		220605		JULY.2025		WAQAS AWAN									
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:											
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		SIGNATURE & STAMP		CLIENT:									
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE													
UV LIGHT INTENSITY:						2000 µw/cm²						Fluorescent Magnetic Ink 14HF																	
14HF Concentration:				0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																			
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	22-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	11 to 25

INSPECTION METHOD

Visual Tube	√	Visual Connection	√	MPI Connection	√	MPI Slip & Upset	√	Dry MPI	-	Dimensional 2	√	UT Wall Thickness	√
EMI1	√	Heat Checking	√	OD Gauge	√	TH.Profile Gauge	√	DPT	-	UFD OF SLIP UPSET AREA			√

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
151	207806	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
152	207952	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	Acceptable
153	208754	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
154	208413	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	✓	OK	✓	-	Acceptable
155	208128	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
156	207940	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
157	208457	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	Acceptable
158	207873	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.373"	NA	OK	✓	-	Acceptable
159	D15	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 15/16"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	O/K	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
160	D14	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	✓	OK	✓	-	Acceptable
161	208309	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
162	208490	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
163	207994	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
164	207915	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	✓	OK	✓	-	Acceptable
165	208404	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY																							
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15																										
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A																										
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A																										
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A																										
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A																																
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE USEABLE			15																																
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																																									
INSPECTION EQUIPMENT DETAILS												TECHNICAL DETAILS												PERSON DETAILS						REVIEW BY																	
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:						SENIOR INSPECTOR:																					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN,2025		M.FHAD																											
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																																					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:																											
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220605		JULY,2025		WAQAS AWAN																											
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:																											
UV LIGHT INTENSITY:						3150 µw/cm²						Fluorescent Magnetic Ink 14HF																																			
14HF Concentration:				0.1 to 0.4 ml/100 ml				7HF Concentration:				1.2 to 2.4 ml/100 ml																																			
Original - Client Files												Conv - Area Office												QC/EN/DP/070												Rev.00											

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	22-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	12 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)						MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS	
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC					C2	C3	C4			
166	208126	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
167	208401	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
168	208001	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
169	207946	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.374"	NA	OK	✓	-	Acceptable
170	208047	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
171	208075	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
172	D22	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
173	207955	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.375"	NA	OK	✓	-	Acceptable
174	207084	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
175	208301	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
176	207761	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
177	207859	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	✓	OK	✓	-	Acceptable
178	208330	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
179	207712	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
180	208460	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY											
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15														
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A														
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A														
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A														
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.D.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A																				
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE USEABLE			15																				
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																													
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY																	
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:															
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN.2025		M.FHAD		M.FHAD															
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		Black Magnetic Ink 7HF		220605		JULY.2025		WAQAS AWAN		WAQAS AWAN															
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:		INSPECTION SUPERVISOR:															
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:		CLIENT:															
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE																			
UV LIGHT INTENSITY: 3150 µw/cm²												Fluorescent Magnetic Ink 14HF																							
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																											
												Original - Client Files						Conv - Area Office						QC/EN/DP/070						Rev.00					

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	22-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	13 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
181	D03	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable	
182	208236	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable	
183	208293	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable	
184	207212	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable	
185	208050	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable	
186	333333	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable	
187	207711	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable	
188	208140	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable	
189	208332	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable	
190	207864	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable	
191	208253	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable	
192	207904	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable	
193	207861	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	Acceptable	
194	207965	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable	
195	208418	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable	

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY			
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area		TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15					
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%		DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A					
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)		DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A					
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%		DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A					
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN		DRILL PIPE JUNK		N/A									
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED				DRILL PIPE USEABLE		15									
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT															
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY			
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	White Contrast WCP-2		MANUFACTURE	BATCH NO	EXPIRE DATE	INSPECTOR NAME:		SENIOR INSPECTOR:						
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24			Magnaflux	220602	JUN.2025	RAO CHAI		M.FHAID						
UT THICK. METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24						CHAIKUN		INSPECTION SUPERVISOR:						
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	1017374	14-Aug-24	Black Magnetic Ink 7HF		MANUFACTURE	BATCH NO	EXPIRE DATE	SIGNATURE		WAQAS AWAN						
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24			Magnaflux	220605	JULY.2025	KARIM								
EMI UNIT	TSEZW05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24			MANUFACTURE	BATCH NO	EXPIRE DATE	SIGNATURE		CLIENT:						
UV LIGHT INTENSITY:				3150 µw/cm²		Fluorescent Magnetic Ink 14HF		Magnaflux	220306	MARCH.2025									
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml													
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	22-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	14 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
196	208378	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
197	208238	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	✓	OK	✓	-	Acceptable
198	10101	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
199	208124	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
200	207863	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
201	2020	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
202	D28	6 20/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	✓	OK	✓	-	Acceptable
203	208004	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
204	207824	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
205	208049	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable
206	208250	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable
207	207876	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
208	208234	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
209	208058	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
210	208347	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY			
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area				TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15			
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%				DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A			
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)				DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A			
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%				DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A			
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX				DRILL PIPE JUNK		N/A							
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED		TO MPI 48" FROM BOX AND 36" FROM PIN				DRILL PIPE USEABLE		15							
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT															
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY			
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	White Contrast WCP-2		MANUFACTURE		BATCH NO	EXPIRE DATE	INSPECTOR NAME:		SENIOR INSPECTOR:					
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24			Magnaflux		220602	JUN.2025	M.FHAD							
UT THICK METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24														
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	801374	14-Aug-24			MANUFACTURE		BATCH NO	EXPIRE DATE	QUALIFICATION:		INSPECTION SUPERVISOR:					
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24			Magnaflux		220605	JULY.2025	WAQAS AWAN							
EMI UNIT	TSEZW05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24			MANUFACTURE		BATCH NO	EXPIRE DATE	SIGNATURE & STAMP:		CLIENT:					
UV LIGHT INTENSITY:		3150 µw/cm²																	
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml		Fluorescent Magnetic Ink 14HF		Magnaflux		220306	MARCH.2025						
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	23-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	15 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
211	208492	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
212	208159	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
213	208135	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
214	208013	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
215	208262	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	Acceptable
216	D05	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
217	208001	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.378"	✓	OK	✓	-	Acceptable
218	207775	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
219	202	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
220	207967	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable
221	208455	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	Acceptable
222	0722	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
223	D10	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	Acceptable
224	208435	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	Acceptable
225	208272	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable

Result:15 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY																							
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15																										
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A																										
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A																										
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A																										
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.D.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A																																
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE USEABLE			15																																
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																																									
INSPECTION EQUIPMENT DETAILS												TECHNICAL DETAILS												PERSON DETAILS						REVIEW BY																	
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:						SENIOR INSPECTOR:																					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN.2025		M.F.HAD																											
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																																					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:																											
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220605		JULY.2025		WAQAS AWAN																											
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:																											
UV LIGHT INTENSITY:						3150 µw/cm²						Fluorescent Magnetic Ink 14HF																																			
14HF Concentration:				0.1 to 0.4 ml/100 ml				7HF Concentration:				1.2 to 2.4 ml/100 ml																																			
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	23-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	16 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PIPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION				OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	PIN BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BOX BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.	OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	PC	C2	C3	C4	
226	207709	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	Acceptable
227	208151	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	Acceptable
228	204	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable
229	208451	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	Acceptable
230	207869	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
231	208208	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
232	208312	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	Acceptable
233	208387	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	Acceptable
234	D12	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	Acceptable

Result:09 Joints Were Found Acceptable From Pin & Box Sides Premium Class (P/C) (Ready To Use).

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY					
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			PC = PREMIUM CLASS			9											
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II					N/A						
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASS III					N/A						
P/T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASS IV					N/A						
P/T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A														
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE USEABLE			9														
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																							
INSPECTION EQUIPMENT DETAILS														TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		White Contrast WCP-2		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:				SENIOR INSPECTOR:					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24				Magnaflux		220602		JUN.2025		M.FHAID				M.FHAID					
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																			
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTION SUPERVISOR:									
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220605		JULY.2025		WAQAS AWAN									
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				MANUFACTURE		BATCH NO		EXPIRE DATE		CLIENT:									
UV LIGHT INTENSITY:						3150 µw/cm²						Fluorescent Magnetic Ink 14HF																	
14HF Concentration:						0.1 to 0.4 ml/100 ml						7HF Concentration:						1.2 to 2.4 ml/100 ml											
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Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	17 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA.	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
1	208510	6 5/8"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 5/8"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.381"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
2	208083	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
3	208011	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
4	208039	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
5	208532	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
6	208082	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
7	208410	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
8	207827	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
9	207826	6 5/8"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 15/16"	6 5/8"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.381"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
10	208427	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
11	207937	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
12	208179	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 15/16"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
13	208339	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
14	207908	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	
15	208471	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED	

Result:15 Joints Were Found UnAcceptable From Pin Connection Seal Damage Rejected Premium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY							
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area						TOTAL DRILL PIPE INSPECTED						PC = PREMIUM CLASS													
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%						DRILL PIPE NEED TO BE RECUT						C2 = CLASS II													
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)						DRILL PIPE NEED TO BE RECHASE						C3 = CLASSA III													
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%						DRILL PIPE NEED TO BE STRAIGHT						C4 = CLASSA IV													
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX						DRILL PIPE JUNK																			
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTING		TO MPI 48" FROM BOX AND 36" FROM PIN						DRILL PIPE USEABLE																			
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT																											
INSPECTION EQUIPMENT DETAILS												TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY							
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:				SENIOR INSPECTOR:									
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		Magnaflux		220602		JUN,2025		RAO SHAH				M.FHAID							
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																					
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		Black Magnetic Ink 7HF		Magnaflux		220605		JULY,2025		CHALICK TION				INSPECTION SUPERVISOR:							
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24												WAQAS AWAN									
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24																					
UV LIGHT INTENSITY: 2000 µw/cm²												Fluorescent Magnetic Ink 14HF																			
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																							
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	17-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	18 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PIPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.	VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2					C3	C4			
16	208446	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.374"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
17	208127	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
18	207839	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/16"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.393"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
19	D77	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.394"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
20	208188	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
21	208357	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
22	208201	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.375"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
23	D06	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
24	207828	6 20/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	9"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
25	208383	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
26	207927	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.382"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
27	208340	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
28	207716	6 20/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	11 1/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.376"	✓	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
29	207932	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED
30	208458	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	OK	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	PIN SIDE SEAL DAMAGE REJECTED

Result:15 Joints Were Found UnAcceptable From Pin Connection Seal Damage Rejected Premium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED						REPRESENTATIONS			SUMMARY OF DRILL PIPE INSPECTION			CLASSIFICATION OF DRILL PIPE			ONLINE TRACEABILITY	
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			PC = PREMIUM CLASS				
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			C2 = CLASS II				
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			C3 = CLASSA III				
P/T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			C4 = CLASSA IV				
P/T.E.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX			DRILL PIPE JUNK							
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED		TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE USEABLE							
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT												
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS			PERSON DETAILS			REVIEW BY				
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	White Contrast WCP-2			MANUFACTURE	BATCH NO	EXPIRE DATE	INSPECTOR NAME:	SENIOR INSPECTOR:			
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24				Magnaflux	220602	JUN.2025		M.FHAD			
UT THICK. METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24											
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	1017374	14-Aug-24	Black Magnetic Ink 7HF			MANUFACTURE	BATCH NO	EXPIRE DATE	INSPECTION SUPERVISOR:				
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24				Magnaflux	220605	JULY.2025		WAQAS AWAN			
EMI UNIT	TSEZW05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24				MANUFACTURE	BATCH NO	EXPIRE DATE	CLIENT:				
UV LIGHT INTENSITY:			2900 µw/cm²			Fluorescent Magnetic Ink 14HF			Magnaflux	220306	MARCH.2025					
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml										
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ			LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	23-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM			REPORT PAGE NO:	19 to 25
INSPECTION METHOD									

[illegible]

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY	
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area		TOTAL DRILL PIPE INSPECTED		2		PC = PREMIUM CLASS		2			
L.P = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%		DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A			
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)		DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A			
P/T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASH/OUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%		DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A			
P/T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.D.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN		DRILL PIPE JUNK		N/A							
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED				DRILL PIPE USEABLE		-							
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT													
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY	
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE:	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE:	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE	INSPECTOR NAME:	SENIOR INSPECTOR:						
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24	Black Magnetic Ink 7HF	Magnaflux	220602	JUN.2025	RAO SOHAIL	M.FHAID						
UT THICK METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24		MANUFACTURE	BATCH NO	EXPIRE DATE	RAHIL KHALIL	INSPECTION SUPERVISOR:						
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	ID17374	14-Aug-24		Magnaflux	220605	JULY,2025	ASIF AHMAD	WAQAS AWAN						
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24	Fluorescent Magnetic Ink 14HF	MANUFACTURE	BATCH NO	EXPIRE DATE	SK. NATURE & SAKIR	CLIENT:						
EMI UNIT	TSEZW05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24		Magnaflux	220306	MARCH 2025								
UV LIGHT INTENSITY:		2900 µw/cm²															
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:		1.2 to 2.4 ml/100 ml											
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Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	20 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT: CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION						OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNEC TION LTH	PIN. NECK LTH	BEVEL DIA.	PIN. NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNEC TION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANIN G	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3	C4									
1	207798	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
2	208167	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
3	208531	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
4	207852	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
5	208184	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
6	D07	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	S.D	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	PIN&BOX SEAL DAMAGE REJECTED		
																</																						

Result:06 joints Were Found UnAcceptable From Pin & Box Connection Seal Damage Rejected Premium Class (P/C) (Ready To Use) Need To Be Repair.

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY	
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			PC = PREMIUM CLASS			N/A							
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% & >35%			6			C2 = CLASS II			N/A							
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (internal surface any linear section of length 3 feet in tube area)			N/A			C3 = CLASS III			N/A							
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, & >50%			N/A			C4 = CLASS IV			N/A							
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			ID.D.I.P=ID DEEP INTERNAL PITTING			Magnetic Particle Inspection By AC Yoke UPSET OR SUP AREA PIN, BOX TO MPH 48" FROM BOX AND 36" FROM PIN			N/A													
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTED						DRILL PIPE JUNK			N/A										
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT						DRILL PIPE USEABLE			-										
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY							
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE:		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE:		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN.2025		RAO CHAI		M.FHAID					
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24															
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		Black Magnetic Ink 7HF		220605		JULY.2025		QUALIFICATION:		INSPECTION SUPERVISOR:					
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24								S.T. RAO		WAQAS AWAN					
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24								SIGNATURE & STAMP:		CLIENT:					
UV LIGHT INTENSITY: 2900 µw/cm²												Fluorescent Magnetic Ink 14HF													
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																	
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	21 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection	✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking	✓	OD Gauge	✓	TH.Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S.NO	PIPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	PIN BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BOX BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P/T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITION.						PC	C2	C3	C4	
1	208273	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
2	2079634	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.380"	NA	OK	✓	-	BOX SIDE SEAL & THREAD DAMAGE REJECTED
3	208089	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL & THREAD DAMAGE REJECTED
4	208433	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL & THREAD DAMAGE REJECTED
5	208009	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL & THREAD DAMAGE REJECTED
6	207764	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
7	208366	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL PITTED REJECTED
8	D48	6 5/8"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 5/8"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	10 3/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
9	208477	6 5/8"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 5/8"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL PITTED REJECTED
10	207999	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.386"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
11	207752	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.385"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
12	208474	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
13	208022	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
14	208730	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED
15	207924	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	0.381"	NA	OK	✓	-	BOX SIDE SEAL PITTED REJECTED

Result:15 Joints Were Found UnAcceptable From Box Connection Seal&Thread Damage&Seal Pitted Rejected Premium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED			REPRESENTATIONS			SUMMARY OF DRILL PIPE INSPECTION			CLASSIFICATION OF DRILL PIPE			ONLINE TRACEABILITY	
PIN COND = PIN CONDITION	LD = THREAD DAMAGE	PS = PITTED SEAL	INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			PC = PREMIUM CLASS				
LP = LIGHT PITTING	SD = SEAL DAMAGE	MS = MASHED SEAL	1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			15			C2 = CLASS II				
S.P = SEVERE PITTING	PT = PITTED THREAD	W.O.T = WORN OUT THREAD	Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			N/A			N/A				
P.T.I.C = PIPE/TUBE INTERNAL CLEANING	SWO = SEAL WASHOUT	RB = RE BEVEL				N/A			N/A				
P.T.E.C = PIPE/TUBE EXTERNAL CLEANING	RF = RE FACING	ID.I.P=ID DEEP INTERNAL PITTING				N/A			N/A				
IPC = INTERNAL PLASTIC COATING.	CR = CRACK	N.P=NOSE PITTED	Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE JUNK			N/A				
CSA = CROSS SECTION AREA	BS =BOX SWELL	B.B=BODY BENT	DRILL PIPE USEABLE			-							
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS			PERSON DETAILS			REVIEW BY	
EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	EQUIPMENT	SERIAL NUMBER	CAL DUE DATE	MANUFACTURE	BATCH NO	EXPIRE DATE	INSPECTOR NAME:	SENIOR INSPECTOR:			
AC YOKE	201504053	14-Aug-24	GAUSS METER	14001175	14-Aug-24	Magnaflux	220602	JUN,2025	RAO CHAI	M.FHAID			
UT THICK METER	520750	14-Aug-24	LUX METER	2722003	14-Aug-24	MANUFACTURE	BATCH NO	EXPIRE DATE	MAILICKION	INSPECTION SUPERVISOR:			
DC COIL	SC22713	14-Aug-24	ULTRASONIC FLAW DETECTOR	017374	14-Aug-24	Magnaflux	220605	JULY,2025	RAO CHAI	WAQAS AWAN			
BLACK LIGHT	1900084	14-Aug-24	INTENSITY METER	1608000134	14-Aug-24	MANUFACTURE	BATCH NO	EXPIRE DATE	SIGNATURE	CLIENT:			
EMI UNIT	TSEZV05152269	15-Aug-24	PIT GAUGE	97594	14-Aug-24	Magnaflux	220306	MARCH,2025	RAO CHAI				
UV LIGHT INTENSITY:			2900 µw/cm²			Fluorescent Magnetic Ink 14HF							
14HF Concentration:		0.1 to 0.4 ml/100 ml	7HF Concentration:		1.2 to 2.4 ml/100 ml								
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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	22 to 25

INSPECTION METHOD

Visual Tube	√	Visual Connection		√	MPI Connection	√	MPI Slip & Upset	√	Dry MPI	-	Dimensional 2	√	UT Wall Thickness	√
EMI1	√	Heat Checking		√	OD Gauge	√	TH.Profile Gauge	√	DPT	-	UFD OF SLIP UPSET AREA			√

S.NO	PIPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION		BLACK LIGHT CONNECTION INSPECTION		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
16	208102	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
17	208485	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
18	208157	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
19	208052	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
20	208447	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	SAT.D	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	BOX SIDE SEAL&THREAD DAMAGE REJECTED	
21	207829	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
22	207950	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
23	208220	6 5/8"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 5/8"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.388"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
24	207848	6 5/8"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 5/8"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
25	208190	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.388"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
26	207885	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
27	100	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
28	10	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
29	208448	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	8 5/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
30	207124	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	SD	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	

Result:15 Joints Were Found UnAcceptable From Box Connection Seal&Thread Damage Rejected Premium Class (P/C) (Ready To Use) Need To Be Repair.

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY					
PIN COND = PIN CONDITION		ID = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area		TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15							
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%		DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A							
S.P = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)		DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A							
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%		DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A							
P.T.E.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN		DRILL PIPE JUNK		N/A											
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTING				DRILL PIPE USEABLE		-											
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT																	
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS				REVIEW BY					
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:	
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		Magnaflux		220602		JUN.2025		M.FHAD	
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		Black Magnetic Ink 7HF		Magnaflux		220605		JULY.2025		INSPECTION SUPERVISOR:	
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		017374		14-Aug-24				Magnaflux		220306		MARCH.2025		WAQAS AWAN	
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24				Magnaflux		220306		MARCH.2025		CLIENT:	
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24				Magnaflux		220306		MARCH.2025			
UV LIGHT INTENSITY:				2900 µw/cm²																	
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml													

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Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	RU-612	RIG No:	ZPEC-25	DATE OF WORK:	14-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	23 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA.	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
31	208201	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
32	208306	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
33	208098	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
34	208067	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
35	208250	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
36	208422	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
37	207790	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
38	444	6 5/8"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 5/8"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
39	33333	6 5/8"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 5/8"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
40	D13	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
41	208002	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
42	207746	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
43	207930	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
44	208295	6 19/32"	3.50"	6.125"	1.25"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
45	207867	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	

Result:15 Joints Were Found UnAcceptable From Box Connection Seal Damage Rejected Premium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED						REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY							
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area				TOTAL DRILL PIPE INSPECTED		15		PC = PREMIUM CLASS		15									
LP = LIGHT PITTING		SD = SEAL DAMAGE		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%				DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A									
SP = SEVERE PITTING		PT = PITTED THREAD		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)				DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A									
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		SWO = SEAL WASHOUT		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%				DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A									
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		RF = RE FACING		ID.D.I.P=ID DEEP INTERNAL PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN				DRILL PIPE JUNK		N/A													
IPC = INTERNAL PLASTIC COATING.		CR = CRACK		N.P=NOSE PITTED						DRILL PIPE USEABLE		-													
CSA = CROSS SECTION AREA		BS =BOX SWELL		B.B=BODY BENT																					
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS				PERSON DETAILS				REVIEW BY											
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:					
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN.2025		RAO SHAH		M.FHAID					
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24															
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		MAILICK TION		INSPECTION SUPERVISOR:					
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		Black Magnetic Ink 7HF		220605		JULY.2025		S.T. RAO		WAQAS AWAN					
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		MANUFACTURE		BATCH NO		EXPIRE DATE		SIGNATURE		CLIENT:					
UV LIGHT INTENSITY:				2900 µw/cm²								Fluorescent Magnetic Ink 14HF		220306		MARCH.2025									
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																	
										Original - Client Files				Conv - Area Office				QC/EN/DP/070				Rev.00			



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE

CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	18-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	24 to 25

INSPECTION METHOD

Visual Tube	√	Visual Connection	√	MPI Connection	√	MPI Slip & Upset	√	Dry MPI	-	Dimensional 2	√	UT Wall Thickness	√
EMI1	√	Heat Checking	√	OD Gauge	√	TH.Profile Gauge	√	DPT	-	UFD OF SLIP UPSET AREA			√

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNECTION LTH	PIN NECK LTH	BEVEL DIA.	PIN NOSE DIA.	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNECTION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
46	208488	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
47	207884	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.376"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
48	207804	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 5/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
49	208267	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
50	208488	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.377"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
51	207797	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.165"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
52	207854	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
53	D10	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
54	208755	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
55	207783	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.381"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
56	207875	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
57	208511	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
58	208717	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.379"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
59	208320	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
60	208037	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	

Result:15 joints Were Found UnAcceptable From Box Connection Seal DamagePremium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED						REPRESENTATIONS						SUMMARY OF DRILL PIPE INSPECTION						CLASSIFICATION OF DRILL PIPE						ONLINE TRACEABILITY											
PIN COND = PIN CONDITION			TD = THREAD DAMAGE			PS = PITTED SEAL			INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area			TOTAL DRILL PIPE INSPECTED			15			PC = PREMIUM CLASS			15														
LP = LIGHT PITTING			SD = SEAL DAMAGE			MS = MASHED SEAL			1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%			DRILL PIPE NEED TO BE RECUT			N/A			C2 = CLASS II			N/A														
S.P = SEVERE PITTING			PT = PITTED THREAD			W.O.T = WORN OUT THREAD			Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)			DRILL PIPE NEED TO BE RECHASE			N/A			C3 = CLASSA III			N/A														
P.T.I.C = PIPE/TUBE INTERNAL CLEANING			SWO = SEAL WASHOUT			RB = RE BEVEL			1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%			DRILL PIPE NEED TO BE STRAIGHT			N/A			C4 = CLASSA IV			N/A														
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING			RF = RE FACING			D.D.I.P=DEEP INTERNAL PITTING			Magnetic Particle inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX			DRILL PIPE JUNK			N/A																				
IPC = INTERNAL PLASTIC COATING.			CR = CRACK			N.P=NOSE PITTING			TO MPI 48" FROM BOX AND 36" FROM PIN			DRILL PIPE USEABLE			-																				
CSA = CROSS SECTION AREA			BS =BOX SWELL			B.B=BODY BENT																													
INSPECTION EQUIPMENT DETAILS						TECHNICAL DETAILS						PERSON DETAILS						REVIEW BY																	
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:															
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		Magnaflux		220602		JUN.2025		M.FHAID															
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24																									
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		1017374		14-Aug-24		Black Magnetic Ink 7HF		Magnaflux		220605		JULY.2025		WAQAS AWAN															
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24																									
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24																									
UV LIGHT INTENSITY: 2900 µw/cm²						Fluorescent Magnetic Ink 14HF																													
14HF Concentration:		0.1 to 0.4 ml/100 ml		7HF Concentration:				1.2 to 2.4 ml/100 ml																											
												Original - Client Files						Conv - Area Office						QC/EN/DP/070						Rev.00					

Original - Client Files Copy - Area Office QC/FN/DP/070 Rev.00



Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138



Al Takamul Company For Engineering Testing And Professional Safety Limited

5" DRILL PIPE ACCORDING TO DS-1 FIFTH EDITION, VOLUME 3 INSPECTION CERTIFICATE


CUSTOMER:	ZHONGMAN PETROLEUM ENGINEERING TECHNOLOGY(HONG KONG) CO LIMITED IRAQ				LOCATION	AW-66	RIG No:	ZPEC-25	DATE OF WORK:	22-May-24
PIPE NOMINAL OD:	5"	CONNECTION:	HT50	WEIGHT:	(19.50 lbs/ft)	GRADE:	S-135(S2)	REPORT NO:	ZPEC-25-QC-24-MAY-008	
TYPE OF INSPECTION:	CATEGORY-5	NOMINAL WALL THICK:	0.362"	STANDARD:	DS-1 Fifth Edition, Volume 3 / CAT-5&HT50 CONNECTION SHU GUANG OEM				REPORT PAGE NO:	25 to 25

INSPECTION METHOD

Visual Tube	✓	Visual Connection		✓	MPI Connection	✓	MPI Slip & Upset	✓	Dry MPI	-	Dimensional 2	✓	UT Wall Thickness	✓
EMI1	✓	Heat Checking		✓	OD Gauge	✓	TH Profile Gauge	✓	DPT	-	UFD OF SLIP UPSET AREA			✓

S NO	PPE SERIAL NO	PIN DIMENSION (INCHES)							BOX DIMENSION (INCHES)							MPI OF SLIP /UPSET AREA		UT SLIP /UPSET		VISUAL CONNECTION INSPECTION.		BLACK LIGHT CONNECTION INSPECTION.		VISUAL TUBE INTERNAL EXTERNAL CONDITION					OD GAGE	AVERAGE PIPE WALL THIC.	H.B	EMI	FINAL CLASS				REMARKS
		PIN OD.	PIN I.D	PIN CONNEC TION LTH	PIN . NECK LTH	BEVEL DIA.	PIN . NOSE DIA	PIN TONG SPACE.	Box OD	BOX SHOUL WIDTH	BOX CONNEC TION LTH	BEVEL DIA.	BOX C.BORE DIA.	BOX C.BORE WALL THICKNES	BOX TONG SPACE.	PIN UPSET AREA.	BOX UPSET AREA.	PIN TOOL JOINT.	BOX TOOL JOINT.	PIN TOOL JOINT.	BOX TOOL JOINT.	INTERNAL PLASTIC COATING.	P /T INTERNAL CLEANING	P/T EXTERNAL CLEANING	BODY CONDITI ON.	PC	C2	C3					C4				
61	D04	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.166"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
62	207706	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.380"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
63	207719	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.382"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
64	208016	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
65	20200	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 3/4"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
66	203	6 19/32"	3.50"	6.125"	1.62"	6 1/8"	4.312"	8 13/16"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
67	207986	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 1/2"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.378"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
68	208502	6 20/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 20/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	11 1/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	✓	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
69	207791	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.167"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.384"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
70	208258	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 3/4"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.386"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
71	208275	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	9"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	14 7/8"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.385"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	
72	208428	6 19/32"	3.50"	6.125"	1.75"	6 1/8"	4.312"	8 7/8"	6 19/32"	18/32"	6.168"	6 1/8"	5 5/16"	1.875"	15"	OK	OK	OK	OK	OK	S.D	OK	OK	2	OK	OK	OK	OK	0.383"	NA	OK	✓	-	BOX SIDE SEAL DAMAGE REJECTED	

Result:12 Joints Were Found UnAcceptable From Box Connection Seal DamageRejected Premium Class (P/C) (Ready To Use).Need To Be Repair.

ABBREVIATIONS USED				REPRESENTATIONS				SUMMARY OF DRILL PIPE INSPECTION				CLASSIFICATION OF DRILL PIPE				ONLINE TRACEABILITY							
PIN COND = PIN CONDITION		TD = THREAD DAMAGE		PS = PITTED SEAL		INTERNAL PLASTIC COATING (IPC): Overall Coating Loss in Tube Area				TOTAL DRILL PIPE INSPECTED		12		PC = PREMIUM CLASS		12							
LP = LIGHT PITTING		PT = PITTED THREAD		MS = MASHED SEAL		1= No loss; minor abrasion, 2= <20%, 3= >20% AND <35% 4= >35%				DRILL PIPE NEED TO BE RECUT		N/A		C2 = CLASS II		N/A							
S.P = SEVERE PITTING		SWO = SEAL WASHOUT		W.O.T = WORN OUT THREAD		Localized Coating Loss 360° (Internal surface any linear section of length 3 feet in tube area)				DRILL PIPE NEED TO BE RECHASE		N/A		C3 = CLASSA III		N/A							
P.T.I.C = PIPE/TUBE INTERNAL CLEANING		RF = RE FACING		RB = RE BEVEL		1= No loss; minor abrasion, 2= >25%, 3= >25% & <50%, 4= >50%				DRILL PIPE NEED TO BE STRAIGHT		N/A		C4 = CLASSA IV		N/A							
P.T.I.C = PIPE/TUBE EXTERNAL CLEANING		CR = CRACK		N.P=NOSE PITTING		Magnetic Particle Inspection By AC Yoke UPSET OR SLIP AREA PIN, BOX TO MPI 48" FROM BOX AND 36" FROM PIN				DRILL PIPE JUNK		N/A											
IPC = INTERNAL PLASTIC COATING.		BS =BOX SWELL		B.B=BODY BENT						DRILL PIPE USEABLE		-											
CSA = CROSS SECTION AREA																							
INSPECTION EQUIPMENT DETAILS								TECHNICAL DETAILS								PERSON DETAILS				REVIEW BY			
EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		EQUIPMENT		SERIAL NUMBER		CAL DUE DATE		MANUFACTURE		BATCH NO		EXPIRE DATE		INSPECTOR NAME:		SENIOR INSPECTOR:			
AC YOKE		201504053		14-Aug-24		GAUSS METER		14001175		14-Aug-24		White Contrast WCP-2		220602		JUN.2025		RAO CHAI		M.FHAID			
UT THICK. METER		520750		14-Aug-24		LUX METER		2722003		14-Aug-24		MANUFACTURE		220605		JULY.2025		M. ALI KHAN		INSPECTION SUPERVISOR:			
DC COIL		SC22713		14-Aug-24		ULTRASONIC FLAW DETECTOR		017374		14-Aug-24		Black Magnetic Ink 7HF		220605		JULY.2025		Waqas Awan		WAQAS AWAN			
BLACK LIGHT		1900084		14-Aug-24		INTENSITY METER		1608000134		14-Aug-24		MANUFACTURE		220306		MARCH.2025		S. K. S. S. S.		CLIENT:			
EMI UNIT		TSEZW05152269		15-Aug-24		PIT GAUGE		97594		14-Aug-24		Fluorescent Magnetic Ink 14HF		220306		MARCH.2025							
UV LIGHT INTENSITY:				3150 µw/cm²																			
14HF Concentration:				0.1 to 0.4 ml/100 ml				7HF Concentration:				1.2 to 2.4 ml/100 ml											
Original - Client Files								Conv - Area Office				QC/EN/DP/070								Rev.00			

Original - Client Files Copy - Area Office QC/FN/DP/070 Rev.00



Address: North Rumaila, Al Takamul Yard.
Contact: +964-781-000-9138