Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAI, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-007
Location:	TSS YARD	Job Number:	QC-24/HALL-TSS-001
Date:	Thursday, May 2, 2024	Next Inspection Date:	Friday, November 1, 2024
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)



UNIT DESCRIPTION:	X-OVER: 3" 1502 THREAD X 2" 1502 WING TSS-1128			
UNIT S/N:				
	INSPECTION RESULT :			
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION Thread & Avaliable critical areas inspected and found free from cracks and other defects			
MAGNETIC PARTICLE INSPECTION				
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED			

COMMENTS:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS									PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Tes	t Block	Equipment:	Digital	Lux Meter	. Е	Equipment:	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir	NA CHARDA	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.No:	1657		S.No:	27	22003		S.No:	201504052	Osman Shabbii				
Cal Due Date:	12-Aug-	24	Cal Due Date:	14-	Aug-24	С	Cal Due Date:	: 12-Aug-24	QUALIFICATION		SUPERVISOR:	HANI ALI	
Black Magnetic Ink Manufa Whie Contrast Paint Manufa		ture: Magnaflux		Batch	No: 22	20605	Expiry Date	ate: JULY.2025	ASNT LEVEL II	1000			
		cture:	: Magnaflux B a		tch No: 220602		2 Expiry Date	ate: JUN,2025	025 MT & PT & VT				
Tachwical			tic Partical Concent	entration Meth		lethod		WMPT Light Intensity	STAMP & SIGNATURE:	For Ingineering.	CLIENT:		
Technical	Technical Details:	1.2 to 2.4 ml/100 ml		1	U	agnetic Particle Testing (WMPT)		3630 Lux					
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021													















