Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAI, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

	Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-006
	Location:	TSS YARD	Job Number:	QC-24/HALL-TSS-001
	Date:	Thursday, May 2, 2024	Next Inspection Date:	Friday, November 1, 2024
	Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)



UNIT DESCRIPTION:	X-OVER: 3" 1502 THREAD X 2" 1502 WING TSS-1127				
UNIT S/N:					
INSPECTION RESULT :					
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects				
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED				

COMMENTS:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast

REVIEW BY							
R INSPECTOR:	NAVEED HUSSAIN						
PERVISOR:	HANI ALI						
CLIENT:							

	EQUIPMENT DETAILS				PERSON DETAILS REVIEW BY		REVIEW BY				
Equipment:	AC-Yoke Tes	t Block	Equipment:	Digital Lux M	eter	Equipment:	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir	ON Compa	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	2722003		S.No:	201504052	Osman Shabbii			
Cal Due Date:	12-Aug-	24	Cal Due Date:	14-Aug-24	ł (Cal Due Date	: 12-Aug-24	QUALIFICATION	100	SUPERVISOR:	HANI ALI
Black Magneti	tic Ink Manufacture: t Paint Manufacture:		Magnaflux	Batch No:	220605	Expiry D	ate: JULY.2025	ASNT LEVEL II MT & PT & VT			
Whie Contrast			Magnaflux	Batch No:	220602	Expiry D	ate: JUN,2025				
Taghnigal	Magnetic Partical Concentra Technical Details:		ration	Method	d WMPT Light Intensity		STAMP & SIGNATURE:	For Ingineering	CLIENT:		
Technical	recumcai Details:		1.2 to 2.4 ml/100 ml		netic Particle Testing (WMPT)					3630 Lux	
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021											















