




AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED  
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION									
Client:	DAQING DRILLING				Report No:	DQ-12-QC-24-05-002			
Location:	IU-37				Job Number:	DQ-12-QC-24-05-001			
Date:	05.MAY.2024				Next Inspection Date:	04.NOV.2024			
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
					UNIT DESCRIPTION:	ELEVATOR LINK CLAMP			
					UNIT S/N:	11984,11985			
					INSPECTION RESULT :				
					VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION ( M.P.I. ) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
					MAGNETIC PARTICLE INSPECTION	Available Critical areas inspected and found free from cracks and other defects			
					FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection			
COMMENT:									
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast									
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	ASTM Test Block	Equipment:	Digital Lux Meter WHITE LIGHT INTENSITY: 3450 Lux	Equipment:	AC/DC Yoke PERMANENT HAND MAGNETIC	INSPECTOR NAME:		SENIOR INSPECTOR:	M.FHAD
S.No:	1657	S.No:	S.NO:2722003	S.No:	201504048 PY-09	M.HAMAZA		SUPERVISOR:	RAO SOHAIL
Cal Due Date:	12.AUG.2024	Cal Due Date:	14.AUG.2024	Cal Due Date:	14.AUG.2024	QUALIFICATION: ASNT LEVEL II MT & PT & VT		CLIENT:	
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025	STAMP & SIGNATURE:		
TECHNICAL DETAILS					Black Magnetic Ink Manufacture:7HF				
Black Magnetic Ink Concentration 7 HF			1.2 to 2.4 ml/100 ml		Batch No:220605				
				EXPIRE DATE:		1.JULY.2025			
Original - Client Files		Copy - Area Office		QC/FN/MPI/065 Rev.00		DATED 07 NOV 2021			



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