Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC/24/HALL-TSS-MAY-001
Location:	TSS YARD	Job Number:	QC-24/HALL-TSS-001
Date:	Thursday, May 2, 2024	Next Inspection Date:	Friday, November 1, 2024
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)

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	UNIT DESCRIPTION:	X-OVER: 3" 1502 WING X 2" 1502 THREAD				
	UNIT S/N:	TSS-1122				
INSPECTION RESULT :						
	VISUAL, THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
	MAGNETIC PARTICLE INSPECTION	Thread & Avaliable critical areas inspected and found free from cracks and other defects				
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED				

COMMENTS:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light)

Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS								PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test	Block	Equipment:	Digital Lux	Meter	Equipment	AC/DC Yoke	INSPECTOR NAME: Usman Shabbir		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	27220)3	S.No:	201504052				
Cal Due Date:	12-Aug-2	24	Cal Due Date:	14-Aug	24	Cal Due Date	2: 12-Aug-24	QUALIFICATION		SUPERVISOR:	HANI ALI
Black Magnetic	ic Ink Manufacture: Paint Manufacture:		Magnaflux	Batch No	22060)5 Expiry D	JULY.2025	ASNT LEVEL II MT & PT & VT			
Whie Contrast l			Magnaflux	Batch No	22060)2 Expiry D	JUN,2025				
Tachuicall			tic Partical Concentr	ation	Meth	d WMPT Light Intensity		STAMP &	For Ingineering	CLIENT:	
i echnicai i	Technical Details:	-	1.2 to 2.4 ml/100 ml	Wet	lagnetic Pa (WMF	rticle Testing T)	3630 Lux	SIGNATURE:			
Original - 0	Client Files	C	Copy - Area Office		QC/FN/M	IPI/065 Rev.	00 DATED 07 Nov 2021				















