Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED Basra, North Rumaila, Quality Control Yard - Iraq



CE	RTIFIC	CAT	FION OF	VIS	UAl,	TH	OROU	JGH	I EXAMI	INATON	8	MAGN	NETIC PA	RTICLE IN	ISPECTION
Client	:]	HALLIB	URTON	(HPS)			Rep	ort No:			001		
Locatio	n:		HPS YARD							Number:	15072024				
Date:		Monday, July 15, 2024							Next Insp	ection Date:	Tuesday, January 14, 2025				
Type Of Insp	pection:	VISU	AL , THOROUGH EX/	MINATI	ION & MA	GNETIC P	ARTICLE INS	PECTIO	N Speci	fication:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A				
· · · · · · · · · · · · · · · · · · ·									τ	UNIT DESCRIP	ION: RISER 6 FT 4-1/16 15K BX155				
Contraction of the second s								UNIT S/N:				144-46174 SAP 12555412			
								INSPECTION RESULT :							
							VISUA	VISUAL, THOROUGH EXAMINATION				unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage			
									MAG	GNETIC PARTICLE	INSPE	CTION	Avaliable critical areas inspected and found free from cracks and other defects		
										FINAL RESULTS				unit found satisfactory and free of defects at the time of inspection	
COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast															
EQUIPMENT DETAILS										PERSON DETAILS			.S	REVIEW BY	
Equipment:	Astm Test Block		Equipment:	Digital Lux WHITE LI INTENSITY: 3		T Equipment			AC/DC Yoke ERMANET HAND MAGNATIC	INSPECTOR NAME: M.Shahzad Ahmed				SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657		S.No:	2722003		S.No:			PY-09		SIN SIN				
Cal Due Date:	14.OCT.2024		Cal Due Date:	16.OCT.2024		. (Cal Due Date:		14.OCT.2024	QUALIFICATION		CALD TROL		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufac		ire:	Magnaflux	Bat	tch No: 220605		Expiry Da	ate:	JULY.2025	ASNT LEVEL II					
Whie Contrast Paint Manuf		ıre:	Magnaflux	Bat	ch No:	220602	Expiry Da	ate:	JUN,2025	MT & PT &		W.			
Technical Details:		Magnetic Partical Concent		ration !		Method	Method		۲ Light Intensity	STAMP 8		1 Cort	ineering	CLIENT:	
		1	l.2 to 2.4 ml/100 ml	Wet Ma		netic Particle Testing (WMPT)			3630 Lux	SIGNATURE:	E:	/			
Original - Cli	ient Files	Co	py - Area Office		QC/F	FN/MPI/0	5 Rev.00	DATE	ED 07 Nov 2021						



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