


ELEVATOR LINK CAT IV FULL INSPECTION CERTIFICATE

Customer:	DAQING DRILLING	Date of Service:	05.MAY.2024	
Location:	IU-37	RIG No.:	DQ12	
Type Of Inspection:	CAT IV	P.O No.:	BY MAIL	
Report No.:	QC-24-05-DQ12-001	Speciation:	API RP 8B	

PROCEDURE

Equipment :	Elevator links
SN :	11984,11985
Ref Standard :	API RP 8B

The Rig Was Equipped with Elevator Links

The Following Specification

QTY	1 (set)
Manufacture:	N/A
Minimum Requirement Frequency Field Inspection (CAT IV) :	After SIX MONTH
SWL	350TON


Remarks:

Detailed reports are attached detailing all readings and results in -01 of 04- pages.

Inspector:	M.HAMAZA	Supervisor:	RAO SOHAIL
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PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with. Elevator Links with the following specification

- 01- Visually checked for the serial number.
- 02- Links Buffing & Cleaning Done as per the requirements of qualified inspector.
- 03- Visually checked for damage, deformations or cracks of the links
- 04- Visual & MPI checked for whole links, measured the eye thickness for wear.
- 05- Checked for the measure length & checked the straightness of the links.
- 06- Down grade the links as necessary according to the measured wear to the maximum Load limit.
- 07- Checked the parts after repainted.

INSPECTION RESULT

**** Visual & MPI was carried out on the available critical areas of the Elevator Links and found Accept at the time of inspection**

**** CAT IV Inspection was carried out on An Elevator Links & found satisfactory for further use**


Remarks:

Detailed reports are attached detailing all readings and results in -02 of 02- pages.

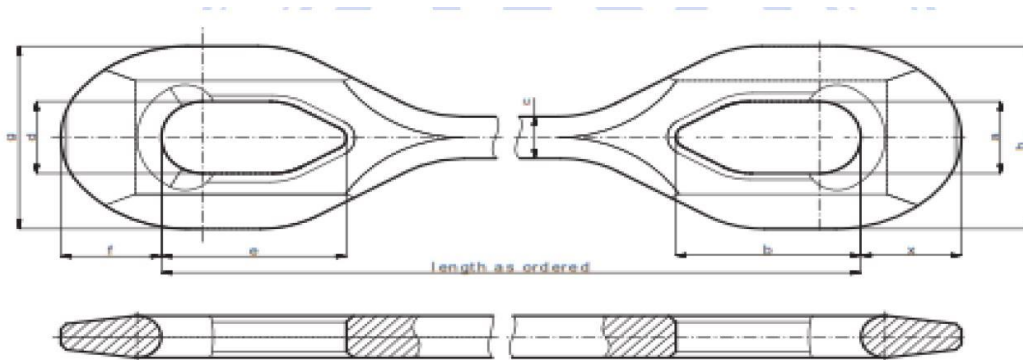
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PROCEDURE



Description	S.NO: 11984	S.NO: 11984	OEM	Result
	Actual Value	Actual Value		
UPPER LINK WEAR POINT(f)	133.25 mm	133.27 mm	127 mm	ACCEPT
LOWER LINK WEAR POINT(x)	73.025 mm	73.024 mm	70 mm	ACCEPT
OD(c)	92 mm	92 mm	89 mm	ACCEPT
DIMENSION(e)UPPER LINK	311.15 mm	311.14 mm	298 mm	ACCEPT
DIMENSION(b)LOWER LINK	209 mm	209 mm	203.2 mm	ACCEPT


Remarks:

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PROCEDURE



Remarks:

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Inspector: M.HAMAZA

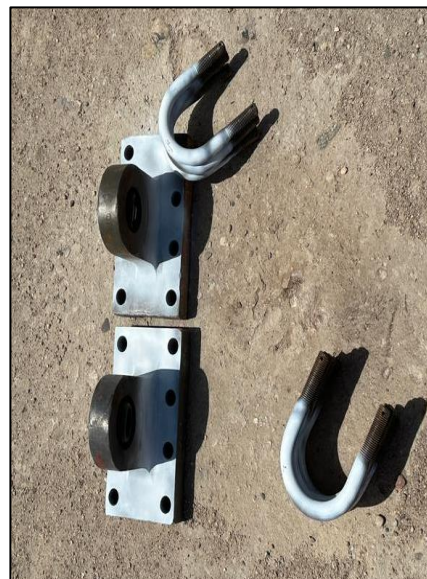
Supervisor:

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Inspector: M.HAMAZA

Supervisor:

RAO SOHAIL

