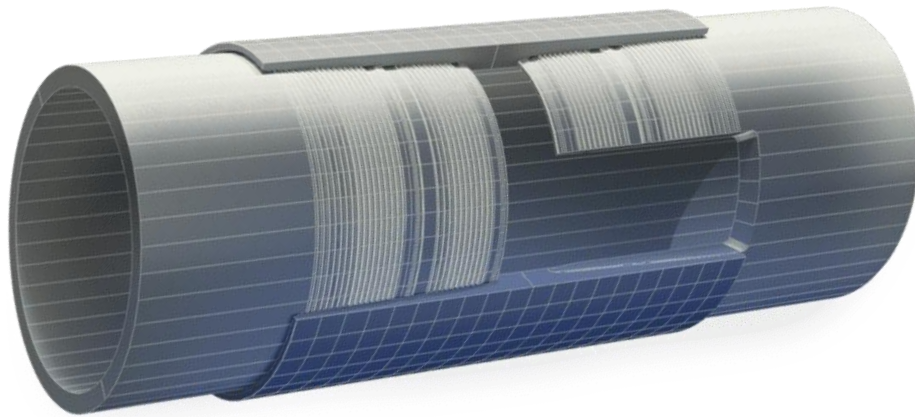


**Al Takamul Company For
Engineering Testing
And Professional Safety Limited**



 Iraq, Basra, Norh Rumaila
 op@qualitycontrol-iraq.com
admin@qualitycontrol-iraq.com
 00964 7810009138

TUBING Inspection Report



Submitted To:



DAQING DRILLING(DQ22)



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138

3 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	30.APR.2024
Location	DQ-22 (RU-604z)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

DESCRIPTION

TUBING 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Galling caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

PIN & BOX VAM TOP CONNECTION INSPECTED AREA

Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

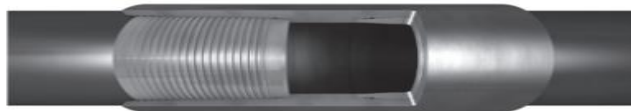
VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
3 1/2"	9.20'	0.254	2.867	3.908	2.959	3.032	7.05	2.59	2.643	1.448

Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
	207	760	803	929	1056	1183	1267


NOTE: Running Vam Top- Dop quantities required Dope volume 25 cm³ or 1.5 in³.



FINAL RESULTS

No's

- 367 TUBING Joints 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.**
- 363 TUBING Joints Were Found "Acceptable" At The Time of Inspection.**
- 3 TUBING Joints Were Found "UnAcceptable" From Pin Connection Thread Damage&Rusted Rejected.**
- 1 TUBING Joints Were Found "UnAcceptable" From Box Connection Thread Damage&Rusted Rejected.**

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	HAMZA ALI	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	ASNT LEVEL II, UT II	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	30.APR.2024	
Location/Rig:		DQ-22 (RU-604z)		Report No.:	QC-DQ-04-24-0142	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
1	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
2	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
3	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
4	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
5	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
6	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
7	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
8	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
9	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
10	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
11	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
12	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
13	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
14	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
15	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
16	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
17	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
18	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
19	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
20	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
21	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
23	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
24	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
25	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
26	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
27	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
28	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
29	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
30	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	30.APR.2024	
Location/Rig:		DQ-22 (RU-604z)		Report No.:	QC-DQ-04-24-0142	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80			ID: 2.926"	OD: 3.500" Drift: 2.867"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
31	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
32	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
33	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
34	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
35	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
36	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
37	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
38	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
39	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
40	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
41	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
42	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
43	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
44	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
45	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
46	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
47	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
48	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
49	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
50	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
51	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
52	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
53	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
54	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
55	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
56	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
58	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
59	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
60	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN		Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
----------------	--------	------------------------------------	-------------------------------------

Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
61	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
62	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
63	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
64	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
65	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
66	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
67	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
68	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
69	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
70	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
71	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
72	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
73	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
74	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
75	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
76	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
77	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
78	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
79	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
80	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
81	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
82	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
83	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
84	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
85	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
86	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
87	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
88	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
89	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
90	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	 Inspector: NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:					Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
----------------	--------	------------------------------------	-------------------------------------

Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
91	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
92	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
93	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
94	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
95	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
96	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
97	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
98	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
99	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
100	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
101	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
102	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
103	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
104	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
105	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
106	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
107	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
108	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
109	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
110	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
111	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
112	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
113	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
114	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
115	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
116	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
117	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
118	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
119	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
120	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	 Inspector: NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:					Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
----------------	--------	------------------------------------	-------------------------------------

Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
121	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
122	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
123	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
124	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
125	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
126	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
127	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
128	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
129	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
130	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
131	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
132	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
133	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
134	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
135	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
136	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
137	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
138	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
139	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
140	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
141	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
142	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
143	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
144	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
145	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
146	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
147	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
148	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
149	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
150	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN	Supervisor: M.WAQAS	Customer Name:	
Signature:				Customer Signature:	

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
151	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
152	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
153	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
154	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
155	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
156	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
157	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
158	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
159	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
160	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
161	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
162	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
163	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
164	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
165	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
166	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
167	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
168	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
169	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
170	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
171	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
172	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
173	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
174	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
175	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
176	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
177	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
178	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
179	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
180	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN	Supervisor: M.WAQAS	Customer Name:	
Signature:				Customer Signature:	

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
181	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
182	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
183	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
184	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
186	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
187	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
188	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
189	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
190	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
191	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
192	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
193	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
194	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
195	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
196	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
197	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
198	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
199	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
200	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
201	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
202	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
203	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
204	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
205	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
206	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
207	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
208	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
209	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
210	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:					Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
211	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
212	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
213	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
214	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
215	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
216	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
217	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
218	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
219	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
220	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
221	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
222	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
223	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
224	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
225	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
226	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
227	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
228	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
229	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
230	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
231	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
232	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
233	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
234	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
235	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
236	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
237	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
238	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
239	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
240	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN	Supervisor: M.WAQAS	Customer Name:	
Signature:				Customer Signature:	

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
241	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
242	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
243	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
244	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
245	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
246	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
247	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
248	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
249	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
250	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
251	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
252	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
253	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
254	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
255	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
256	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
257	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
258	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
259	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
260	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
261	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
262	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
263	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
264	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
265	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
266	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
267	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
268	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
269	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
270	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By				
Qualification:	ASNT Level II (MT, PT, UT)	Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:						Customer Signature:

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
271	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
272	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
273	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
274	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
275	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
276	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
277	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
278	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
279	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
280	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
281	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
282	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
283	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
284	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
285	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
286	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
287	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
288	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
289	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
290	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
291	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
292	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
293	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
294	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
295	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
296	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
297	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
298	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
299	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
300	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE

Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	Inspector: NAVEED HUSSAIN	Supervisor: M.WAQAS	Customer Name:	
Signature:				Customer Signature:	

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3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
301	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
302	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
303	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
304	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
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Inspector Name:	HAMZA ALI	Review By			
Qualification:	ASNT Level II (MT, PT, UT)	 Inspector: NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:
Signature:					Customer Signature:

Original - Client Files
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QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021





3 1/2" VAM TOP NEW TUBING VISUAL INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Date:	30.APR.2024
Location/Rig:	DQ-22 (RU-604z)	Report No.:	QC-DQ-04-24-0142
SPECIFICATION:	API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION		Make-up Loss
			3.032

Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80	ID: 2.926" OD: 3.500" Drift: 2.867"
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Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
331	3 1/2" VAM TOP 9.20# PPF VAM TOP TUBING JOINT	-	OK	OK	OK	READY TO USE
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