



INSPECTION CERTIFICATE FOR 12 1/4" DEP-19-1229

ROLLER REAMER#

Client Name:	AL-ESNAAD OIL TOOL FOR OIL SERVICES.LLC	Report No.:	QC-30-04-AL-ESNAAD-001
Acceptance criteria:	DS-1 Fifth Edition, Volume 4	Date of Inspection:	30.APR.2024
Work Location:	AL-ESNAAD OIL TOOL YARD		
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY 2025	COIL(1200 AMP-TURNS)/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024
Magnetic Partical Concentration 7HF	1.2 TO 2.4 ML/100 ML		SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	WMPT Light Intensity	3500 Lux
RING GAUGE	DES 12 1/4"RING GAUGE SR # ITS-0012) CAL.Date.04.SEP.2023 CAL Due Date. 03.SEP.2024	UV LIGHT INTENSITY:	3050 μw/cm ²
MAGNITISUM DIRECTION (LONGITUDENAL)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • Dimensional 3 •MPI inspection with Ultraviolet light 		

Serial No.	Connection		Condition			Dimensional 3 Inspection																
	Pin	Box	Pin	Box	Body	Pin					Box					Body						
						OD	ID (F)	PIN λ(In)	SRG φ	SRG (In)	BEVEL φ	OD	CB φ	CB λ(In)	BB φ	BBA(In)	BEVEL φ	Fishing Neck (A)	Blade Length (B)	Down Length (C)	Overall Length(D) (in)	Blade Width (E)
DEP-19-1229	6 5/8" Reg	6 5/8" Reg	Acc.	Acc.	Acc.	8 1/4"	2 7/8"	5"	5 3/8"	7/8"	7 11/16"	8 1/4"	6 1/16"	5/8"	5 18/64"	8 3/4"	7 11/16"	27 7/16"	19 1/4"	26 1/4"	78 1/16"	5 7/8"
Conclusion:	*12 1/4" ROLLER REAMER Was Found "Acceptabl at the time of inspection Inspection ready to use.																					

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore	
φ Diameter	λ Length	ω Width	δ Depth	NP. Not Present	NA. Not Applicable	
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface	
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed	
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness	
Colors Code:		White No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM



Abbreviations :

Inspector	Usman shabbir	Review By					
Qualification:	ASNT Level II (MT, PT, UT)	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	RAO SOHAIL	Customer Name:	
Signature:						Customer Signature:	



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