

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq



**MAJOR INSPECTION CERTIFICATE**

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-04-TSS-MAJ-NDT -005
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO.:	TSS-0424
WORK ORDER #	*****	SPECIFICATION:	ASTM E709, API SPEC 7K/ API 16C & ASME B31.1
INSPECTION DATE:	Thursday, April 18, 2024	NEXT INSPECTION DATE :	<b>ANNUAL INSPECTION</b>
TYPE OF INSPECTION:	VISUAL INSPECTION, MAGNETIC PARTICLE INSPECTION & WITNESS PRESSURE TEST		
DESCRIPTION:	Coflex Hose 3 1/16" 10K HUB	SAP NO.:	10389022
Maximum Pressure :	11,000 PSI	Holding Time:	60 minutes
Low pressure:	300 PSI	Holding Time:	05 minuts
Pump S.N.:	13119220 Cal DUE. AUG.2024	Pressure Gauge NO.:	468066 Cal DUE. AUG.2024

SKETCH OR PICTURE



INSPECTION RESULT

(MPI) The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable Accordance To ASTM E709

Pressure Test-The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 minute And Maximum Pressure 11,000 psi Hold 60 minute no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504052	CAL DUE DATE	12-Aug-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	14-Aug-24		Magnaflux	220602	JUN,2025
AC-Yoke Test Block	1657	CAL DUE DATE	12-Aug-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
WHITE LIGHT INTENSITY:	3640 Lux				Magnaflux	220605	JULY,2025
					Concentration of 7HF:		1.2 to 2.4 ml/100 ml

PERSON DETAILS		REVIEW BY			
INSPECTOR NAME:	M. SHAMZAD ARMED	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT CP-1	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV. 2021



Tel: +9647810009138 / +9647834964657  
Email: OP@qualitycontrol-iraq.com  
hany.akafi@qualitycontrol-iraq.com



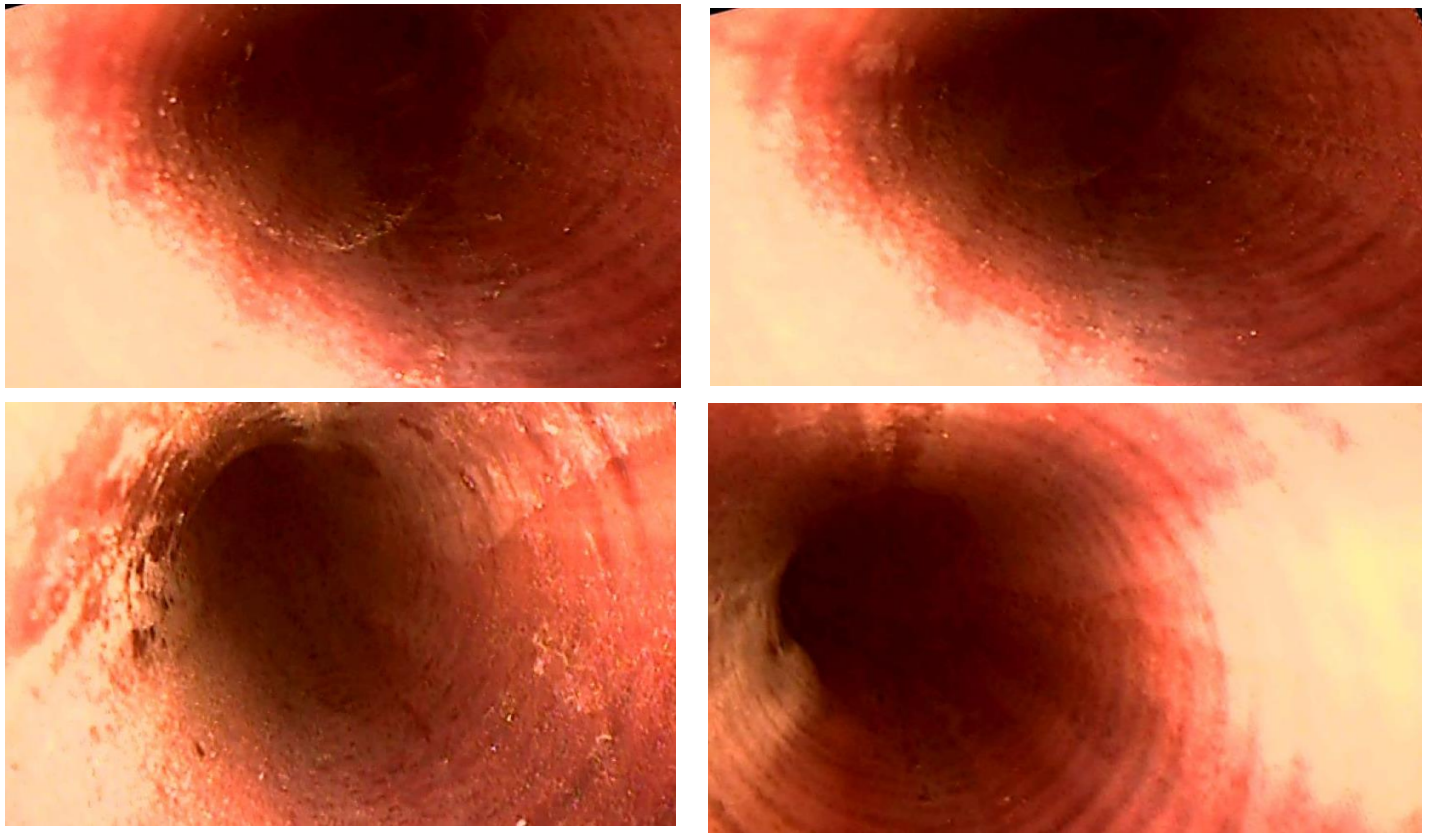
## BORESCOPE INSPECTION CERTIFICATE

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	<b>HALLIBURTON</b>	REPORT No.:	QC-24-04-TSS-NDT -006
LOCATION:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO.:	TSS0424
WORK ORDER #	*****	SPECIFICATION:	API SPEC 7K/ API 16C
INSPECTION DATE:	Thursday, April 18, 2024	NEXT INSPECTION DATE :	<b>ANNUAL INSPECTION</b>
TYPE OF INSPECTION:	<b>FULL LENGTH INTERNAL DIAMETER VISUALY INSPECTED WITH BORESCOPE</b>		

DESCRIPTION:	Coflex Hose 3 1/16" 10K HUB	SAP NO.:	10389022
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**SKETCH OR PICTURE**



**INSPECTION RESULT**

**Result:**The Above Coflex Hose Was Found Acceptable At The Time Of Inspection Ready To Use.

**INSPECTION EQUIPMENT DETAILS**

DESCRIPTION:	BORESCOPE	SERIAL NO.:	10/RP3174-35-PP-513
MODEL:	P341 FELXIPROPE		

**PERSON DETAILS**

**REVIEW BY**

INSPECTOR NAME:	M. SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT LEVEL III UT	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

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Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com

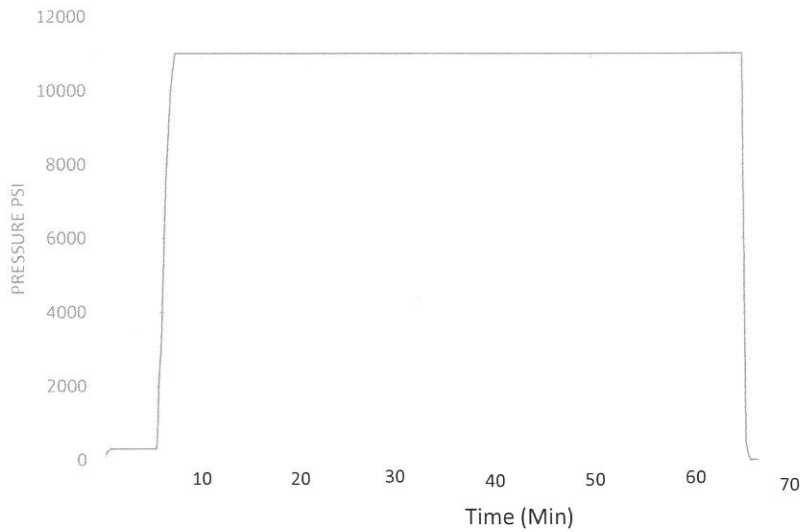
hany.akafi@qualitycontrol-iraq.com

# Data Collection Report

Gauge Information	
Serial Number	468066
Model	XP2I
Message Store	TSS test area
Units	PSI
SCALE	15000 PSI

Run Info	
Start Time	2:00 PM
Stop Time	3:06 PM
Test Date	21-Apr-24
EQ NUMBER	10389022
LAST CALIB	2.Aug.2023

## READING



TESTED BY : Ali Khalid  
APPROVED BY: Hassan Kamel  
COMMENTS: Body Test

