Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAL,	THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION

Client:	Client: AL-ESNAAD OIL TOOL FOR OIL SERVICES.LLC Location: AL-ESNAAD OIL TOOL YARD		QC-24-04-AL-ESNAAD-052		
Location:			AL-ESNAAD-24-04-0131		
Date:	20.APR.2024	Next Inspection Date:	19.OCT2024		
Type Of Inspection:	Type Of Inspection: VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)		



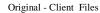
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	UNIT DESCRIPTION:	RETAINER NUT&BALL CATCHER GAUGE					
	UNIT S/N:	N/A					
INSPECTION RESULT :							
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
	MAGNETIC PARTICLE INSPECTION	Thread& Critical areas inspected and found free from cracks and other defects					
	FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection					

COMMENT:

(MPI Wet Flourocent Inspection Thread & Body With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS								PERSON DETAILS		REVIEW BY	
Equipment:	ASTM Test Block	Equipment:	UV BLACK LIGHT:2900 μw/cm²		Equipment:	AC/DC Yo PERMANET I MAGNAT	HAND	INSPECTOR NAME:	Jumul Company	SENIOR INSPECTOR:	M.FHAD
S.No:	1657	S.No:	1900084		S.No:	20150404 PY-09	18	RAO SOHAIL			
Cal Due Date:	12.AUG.2024	Cal Due Date:	14.AUG.2024	Cal	Due Date:	14.AUG.202	24	QUALIFICATION:	10000		
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE D.	ATE: MARCH	1,2025	ASNT LEVEL II MT & PT & VT	S S S S S S S S S S S S S S S S S S S	SUPERVISOR:	WAQAS AWAN
Whie Contrast I	Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE D.	ATE: JUN,20	025		12/3//		
Digital Lux WHITE LIGHT II	TECHNICAL DETAILS				STAMP & SIGNATURE:	or Ingineering	CLIENT:				
3650 Lux/S.NO	50 Lux/S.NO:2722003 Wet FLUORESCENT Particle Concentration 14 HF 0.1 to 0.4 ml/100 ml Batch No:220605		0605								
14.AUG.2	AUG.2024 Black Magnetic Ink Concentration 7 HF 1.2 to 2.4 ml/100 ml EXPIRE DATE: Ju		ul-25								



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QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021

















