

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq
Tel: +9647810009138 / +9647834964657



INSPECTION CERTIFICATE OF BIT. SUB

Client Name:	DAQING DRILLING	Report No.:	DQ-11-QC-24-04-RS-032
Acceptance Creater:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	01.APR.2024
Work Location:	EV-49	Rig No.:	DQ-11
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional MPI inspection with Ultraviolet light 		

Serial No.	Description	Connections		Inspection Results		Dimensional 3 Inspection															
		Box		Body		Box							Body								
		Box	Box	Box	Box	OD(In)	CB φ(In)	CB δ(In)	FBD φ(In)	FBL δ(In)	Bevel φ(In)	OD(In)	CB φ(In)	CB δ(In)	BB φ(In)	BB λ(In)	Bevel φ(In)	Box Tong λ (in)	Overall λ (in)	Fishing Neck (in)	
FZF172/70	BIT SUB	4 1/2" Reg	NC50	Acc.	NO B.B	Acc	6 3/4"	4 11/16"	5/8"	3 1/2"	12 13/16"	6 1/4"	6 3/4"	5 5/16"	5/8"	-	-	6 5/16"	-	36 1/4"	-

Conclusion :
01 - The Above Mentioned Bit .Sub were found "Acceptable" At the time of Inspection.NOTE NO BORE BACK.

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
φ Diameter	λ Length	ω Width	δ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme	Blue ACFM	Green Field Repair	Yellow Damage

Inspector Name:	[Signature]		Review By			
Qualification:	ASNT Level 2		Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN
Signature:	[Signature]		Customer Name:			
Original - Client Files			Customer Signature:			
QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021						

