



## CERTIFICATE OF INSPECTION FOR 7" CASING SCAREPER

Client Name:	<b>DAQING DRILLING</b>	Report No.:	DQ-11-QC-24-03-RS-017
Acceptance Creater.	DS-1 Fifth Edition, Volume 4	Date of Inspection:	22.MAR.2024
Work Location:	(R-104A)	Rig No.:	DQ-11
<b>Test Equipment &amp; Consumeable Details</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3120 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 µw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection      • MPI inspection with Ultraviolet light • Dimensional 3		
Connection:	<b>NC38</b>	Size:	<b>7"</b>

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																	
	Pin	Box	Body	Pin	Box	Body	Pin					Box					Body							
							OD (in)	ID (in)	SRG (in)	NECK W (in)	Pin (in)	Bevel (in)	OD (in)	CBD (in)	CBW (in)	BB (in)	BBL (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	EGR (in)	SGR (in)	Overall (in)	
504023011 2	Acc.	Acc.	Acc.	Acc.	Acc.	Acc.	4 3/4"	2"	-	3/8"	3 15/16"	4 5/8"	4 3/4"	4 1/16"	5/8"	4 5/8"	-	-	-	-	-	-	-	67"
<b>Conclusion:</b>							<b>01 7" CASING SCAREPER above was found "Acceptable". At the time of Inspection (Ready for Use).</b>																	

**Abbreviations :**

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface
<b>GT</b> Galled Thread	<b>PT</b> Pitting Thread	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness
<b>Colors Code:</b>					
White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage
Green	Seal Damage	Yellow	ACFM		

Inspector Name:	RAGHDAI	Review By	
Qualification:	Senior Inspector:	M.FAHAD	Supervisor:
Signature:		WAQAS AWAN	Customer Name:
			Customer Signature:
Original - Client Files      Copy - Area Office      QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021			

