

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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INSPECTION CERTIFICATE OF JUNK SUB#3416230013

Client Name:	DAQING DRILLING	Report No.:	DQ-11-QC-24-03-RS-016
Acceptance Createra.	DS-1 Fifth Edition, Volume 3	Date of Inspection:	22.MAR.2024
Work Location:	(R-104A)	Rig No.:	DQ-11
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3120 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3 		

Serial No.	Description	Connection		Result Inspection			Dimensional3- Inspection														
		Pin	Box	Pin	Box	Body	Pin					Box					Body				
							OD(In)	ID(In)	SRG (In)	NECK W (In)	Pin (In)	Bevel (In)	OD(In)	CB (In)	CB (In)	BBD (In)	BBL (In)	Bevel (In)	Tongspac e (In)	Box Lth (In)	Overall (In)
3416230013	JUNK SUB	3 1/2"REG	3 1/2"REG	Acc.	Acc.	-	5"	1 3/4"	-	5/16"	3 5/8"	4 3/4"	5"	3 9/16"	5/8	-	-	4 3/4"	-	-	23 1/8"
Conclusion :		*01 JUNK SUB above was found "Acceptable". At the time of Inspection .																			

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore	
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface	
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed	
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness	
Colors Code:		White No Defects	Red Crack or Extreme	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	Review By
Qualification:	Senior Inspector: M.FAHAD
Signature:	Supervisor: WAQAS AWAN
	Customer Name:
	Customer Signature:
Original - Client Files	Copy - Area Office
QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021	

